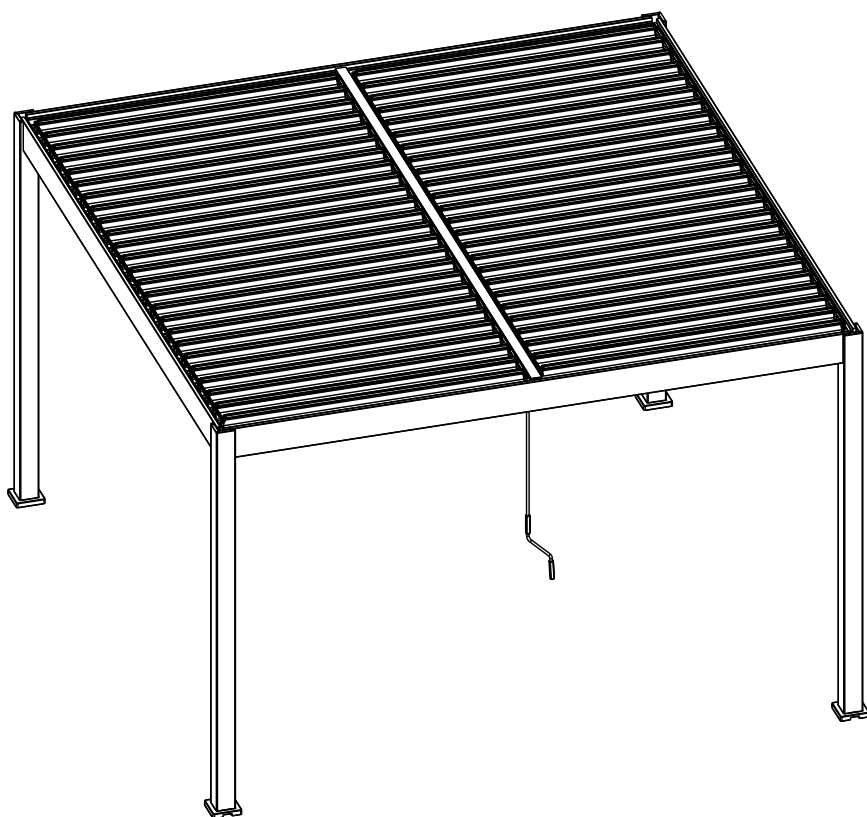


# GUT ROOF



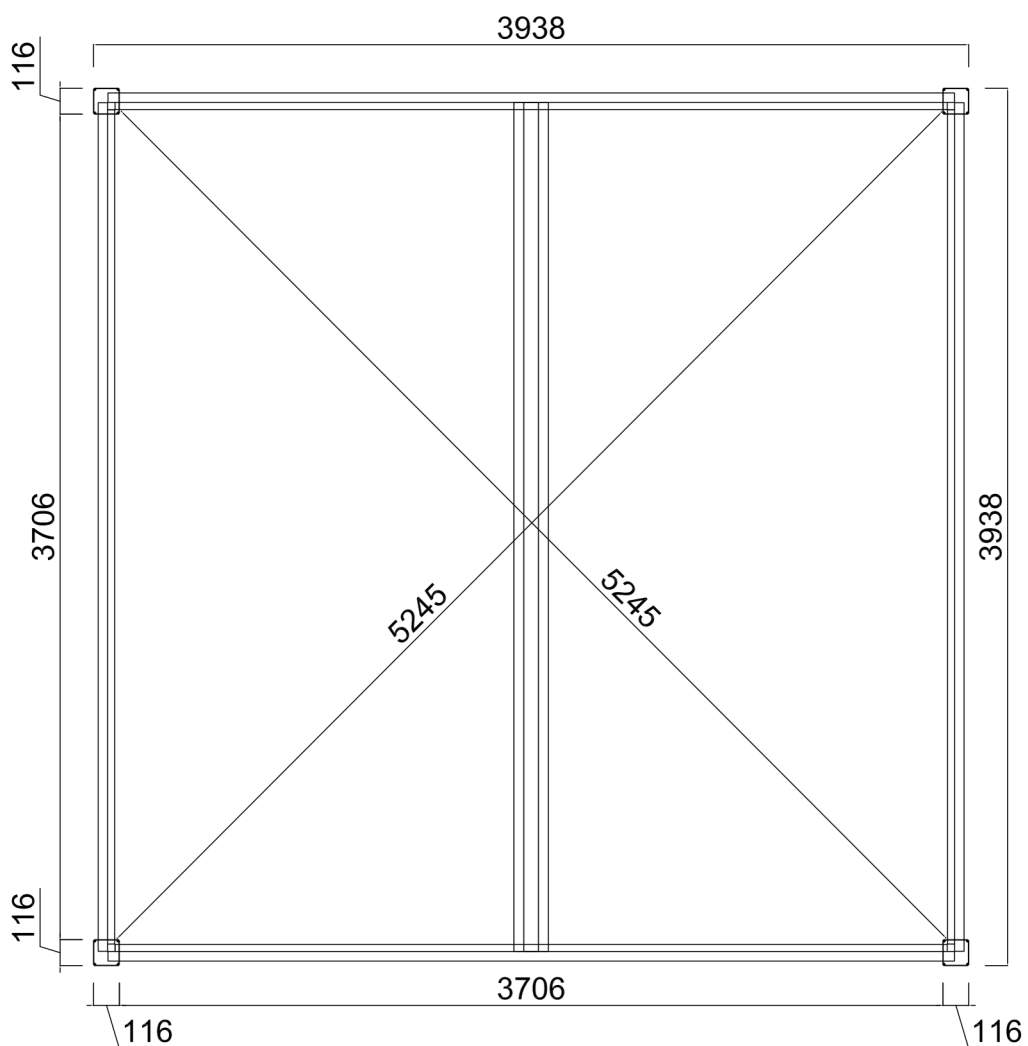
## **ELEGANCE DUO 4x4 PERGOLA TARASOWA**

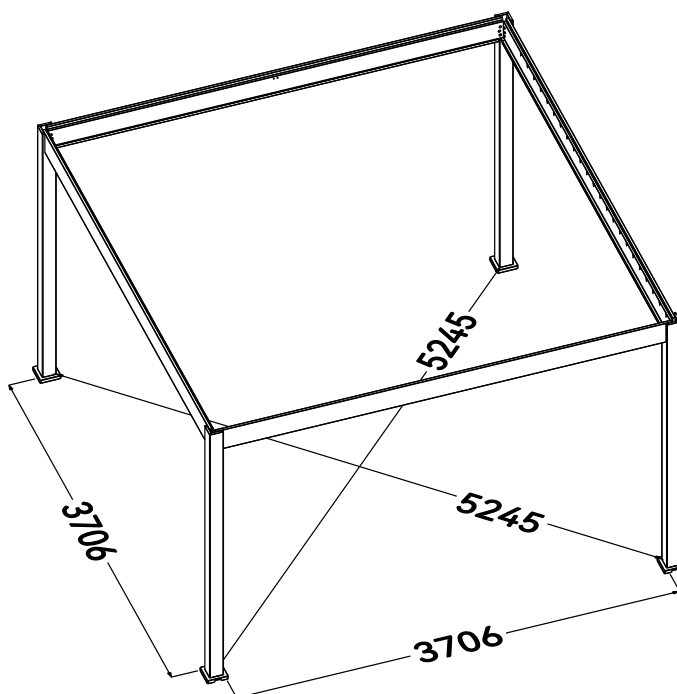
Instrukcja montażu

## NIEZBĘDNE NARZĘDZIA I ŚRODKI BEZPIECZEŃSTWA (NIE DOŁĄCZONE)



## WYMIARY PODSTAWY 2D (wymiar w mm)





## ŚRODKI OSTROŻNOŚCI PRZY UŻYCIU

Tego produktu nie należy używać w ekstremalnych warunkach pogodowych: burze, silne wiatry, grad i śnieg. Gwarantujemy odporność pergoli na wiatry o prędkości do 100 km/h i maksymalną masę śniegu 50 kg/m<sup>2</sup>. W przypadku silnych wiatrów lub śniegu zdecydowanie zalecamy pozostawienie żaluzji otwartych. Aby utrzymać dobre warunki pracy żaluzji, należy odśnieżyć je. Nasza pergola wytrzymuje ulewne deszcze, ale nie możemy zagwarantować, że będzie w 100% wodoodporna ze względu na ekstremalne warunki pogodowe. Wyjątkowe zjawiska klimatyczne mogą zagrozić idealnemu uszczelnieniu produktu. Aby uniknąć uszkodzeń i obrażeń, nie zalecamy wspinania się na dach ani konstrukcję pergoli.

## WSKAZÓWKI I INSTRUKCJE BEZPIECZEŃSTWA

W zależności od lokalizacji i powierzchni, budowa może podlegać pozwoleniom na budowę. Upewnij się, że sprawdziłeś u lokalnych władz, aby uzyskać potrzebne informacje przed montażem.

Montaż produktu:

- Wymagane jest co najmniej 2/3 osób
- Zdejmij folię ochronną (potrzebne około 1 godziny)
- Nie należy trzymać dzieci w pobliżu miejsca zgromadzenia.
- Uważaj na ryzyko przytrzaśnięcia
- Nie dokręcaj śrub przed złożeniem całego produktu.
- Wszystkie kroki montażu muszą być ściśle przestrzegane.
- Sprawdź poziom konstrukcji ze wszystkich stron
- Nie kotwić pergoli przed złożeniem całego produktu.

Nie można wprowadzać żadnych zmian w produkcie. Produkty, w które użytkownik ingerował, nie są objęte gwarancją, dlatego uznaje się je za nieważne.

Miejsce należy wybrać ostrożnie. Zaleca się unikanie montażu pergoli w deszczowy dzień, w kierunku dominujących wiatrów i pod zwisającym drzewem.

Pergolę należy zamontować na płaskim, równym fundamencie. Zaleca się montaż na płycie betonowej lub podkładkach betonowych 25x25 cm przy każdym słupku. Prosimy o prawidłowe zakotwiczenie pergoli do podłoża za pomocą śruby rozporowej.

Jeśli chcesz zamontować pergolę w pobliżu domu lub budynku, sprawdź, czy posiada ona rynny odprowadzające wodę.

W przypadku nieprzestrzegania niniejszej instrukcji lub przestrzegania jej tylko częściowo, gwarancja sprzedawcy zostanie unieważniona.

## KONSERWACJA

Aby zapewnić trwałość i estetyczny wygląd, konieczna jest regularna konserwacja.

Zalecamy:

- Raz lub dwa razy w roku czyść pergolę czystą wodą za pomocą gąbki lub szmatki.
- Nie należy używać detergentów ani materiałów ściernych.
- Regularnie (przynajmniej raz w roku) sprawdzaj dokręcenie śrub.
- Regularnie smarować olejem (przynajmniej raz w roku).
- Upewnij się, że nic nie utrudnia przepływu wody w rynnach (liście, gałęzie...).
- Usuń wodę, która mogła gromadzić się wokół nóg pergoli (podnieś spódnicę słupków).



## GWARANCJA

Niniejsza gwarancja nie obejmuje:

- Normalne zużycie produktów.
- Utrata lub uszkodzenie jakiejkolwiek części podczas rozpakowywania lub instalacji.
- Brak staranności, zaniedbanie, wandalizm, uderzenie ciałem obcym, użycie siły, kontakt z materiałem ściernym, estetyka produktu, demontaż, odbudowa lub relokacja.
- Siła wyższa: grad, silne wiatry, burze, śnieg, powodzie, pioruny itp.
- Produkt został poddany ingerencji użytkownika.

Gwarancja obejmuje wyłącznie wymianę części zamiennych lub dostarczonego produktu, nie będą wydawane żadne odszkodowania.

Wszelkie roszczenia gwarancyjne należy zgłaszać w punkcie sprzedaży (sklepie lub witrynie internetowej), w którym dokonano zakupu produktu.

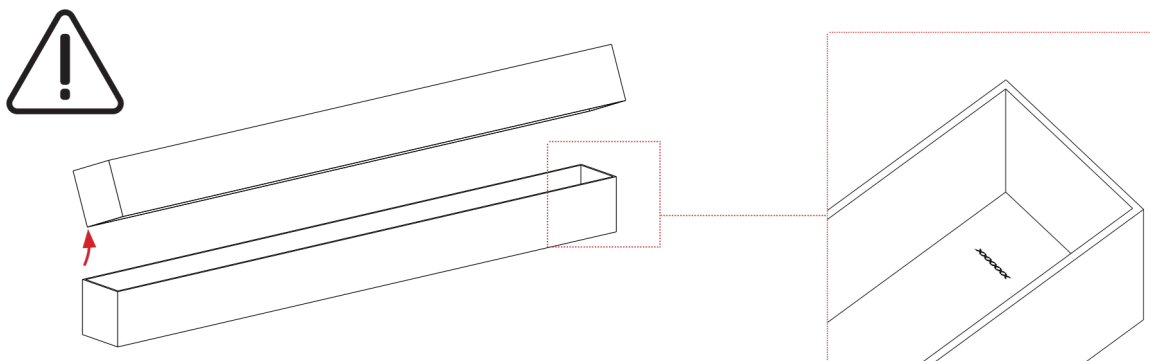
## LISTY CZĘŚCI (NA KARTON)

Przed przystąpieniem do montażu pergoli żaluzjowej należy sprawdzić, czy wszystkie wymienione części są dostarczone i nie są uszkodzone. Wszelkie braki części muszą zostać zgłoszone w ciągu 10 dni od dostawy.

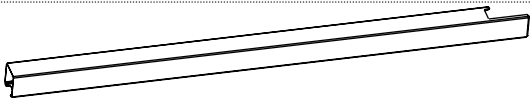
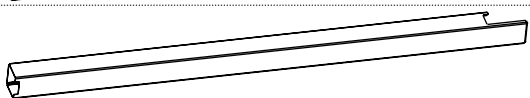
Możesz udać się do lokalnego sklepu outletowego lub złożyć wniosek bezpośrednio na naszej stronie internetowej.

Nie wyrzucaj opakowania bez upewnienia się, że produkt działa prawidłowo.

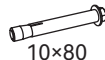
Numer śledzenia produktu znajduje się wewnątrz kartonu (patrz poniższy schemat). Aby zapewnić lepszą i wydajniejszą obsługę posprzedażową w przyszłości, po rozpakowaniu kartonu zrób zdjęcie numeru śledzenia i zapisz je.

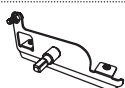
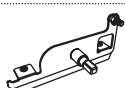
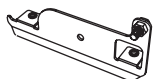
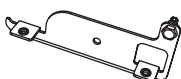


## KARTON 1/6

| NR.  | Profil                                                                            | Diagram                                                                           | Rozmiar             | ILOŚĆ |
|------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------|-------|
| AO   |  |  | 116X116<br>L=2550mm | 2     |
| AO-2 |  |  | 116X116<br>L=2550mm | 2     |

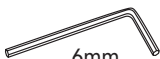
| NR. | Diagram                                                                           | ILOŚĆ |
|-----|-----------------------------------------------------------------------------------|-------|
| IO  |  | 4     |
| JO  |  | 4     |

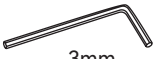
| NR.  | Diagram                                                                                                                                                                            | QTILOŚĆ |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| TO   | <br>10×80                                                                                        | 16      |
| XO-1 |  <br>6×35 4mm | 16      |

| NR.  | Diagram                                                                                                                                                                             | ILOŚĆ |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|
| KO-1 |                                                                                                    | 1     |
| KO-2 |                                                                                                    | 1     |
| LO   |                                                                                                   | 49    |
| LO-1 |                                                                                                  | 49    |
| MO   |                                                                                                  | 98    |
| NO   |                                                                                                  | 2     |
| QO   |  <br>6mm      | 24    |
| RO   |                                                                                                  | 24    |
| XO   |  <br>6×35 4mm | 98    |

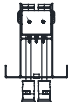
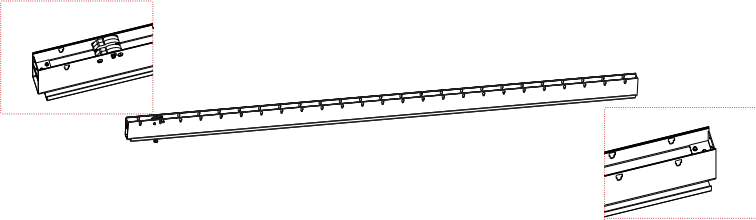
| NR.  | Diagram                                                                                                                                                                                | ILOŚĆ |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|
| SO   |                                                                                                      | 100   |
| SO-1 |                                                                                                      | 100   |
| UO   | <br>lock nut                                                                                        | 102   |
| VO   |                                                                                                    | 4     |
| WO   |  <br>5×6 3mm  | 200   |
| WO-1 |  <br>5×19 8mm | 4     |
| UO-2 |                                                                                                    | 96    |
| UO-4 |                                                                                                    | 96    |

## KARTON 1/6

| NR.  | Diagram                                                                                  | ILOŚĆ |
|------|------------------------------------------------------------------------------------------|-------|
| ZO-1 | <br>4mm | 1     |
| ZO-2 | <br>4mm | 1     |
| ZO-3 | <br>6mm | 1     |
| ZO-4 | <br>6mm | 1     |

| NR.   | Diagram                                                                                    | ILOŚĆ |
|-------|--------------------------------------------------------------------------------------------|-------|
| ZO-5  | <br>10mm | 1     |
| ZO-7  | <br>8mm  | 1     |
| ZO-9  | <br>3mm  | 1     |
| ZO-10 | <br>3mm  | 1     |

## KARTON 2/6

| NR.  | Profil                                                                              | Diagram                                                                             | Rozmiar             | ILOŚĆ |
|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------|-------|
| BO-4 |    |    | 75X195<br>L=3809mm  | 2     |
| CO-3 |    |    | 75X195<br>L=3809mm  | 2     |
| DO   |  |  | 150X150<br>L=3811mm | 1     |
| EO   |  |  | 42X54<br>L=3811mm   | 1     |
| FO   |  |  | 27X8<br>L=3650mm    | 4     |
| HO   |                                                                                     |  | L=1300mm            | 1     |

### KARTON 3/6

| NR. | Profil                                                                            | Diagram                                                                           | Rozmiar            | ILOŚĆ |
|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------|-------|
| GO  |  |  | 166X34<br>L=1831mm | 12    |

### KARTON 4/6

| NR. | Profil                                                                            | Diagram                                                                           | Rozmiar            | ILOŚĆ |
|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------|-------|
| GO  |  |  | 166X34<br>L=1831mm | 12    |

### KARTON 5/6

| NR. | Profil                                                                            | Diagram                                                                           | Rozmiar            | ILOŚĆ |
|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------|-------|
| GO  |  |  | 166X34<br>L=1831mm | 12    |

### KARTON 6/6

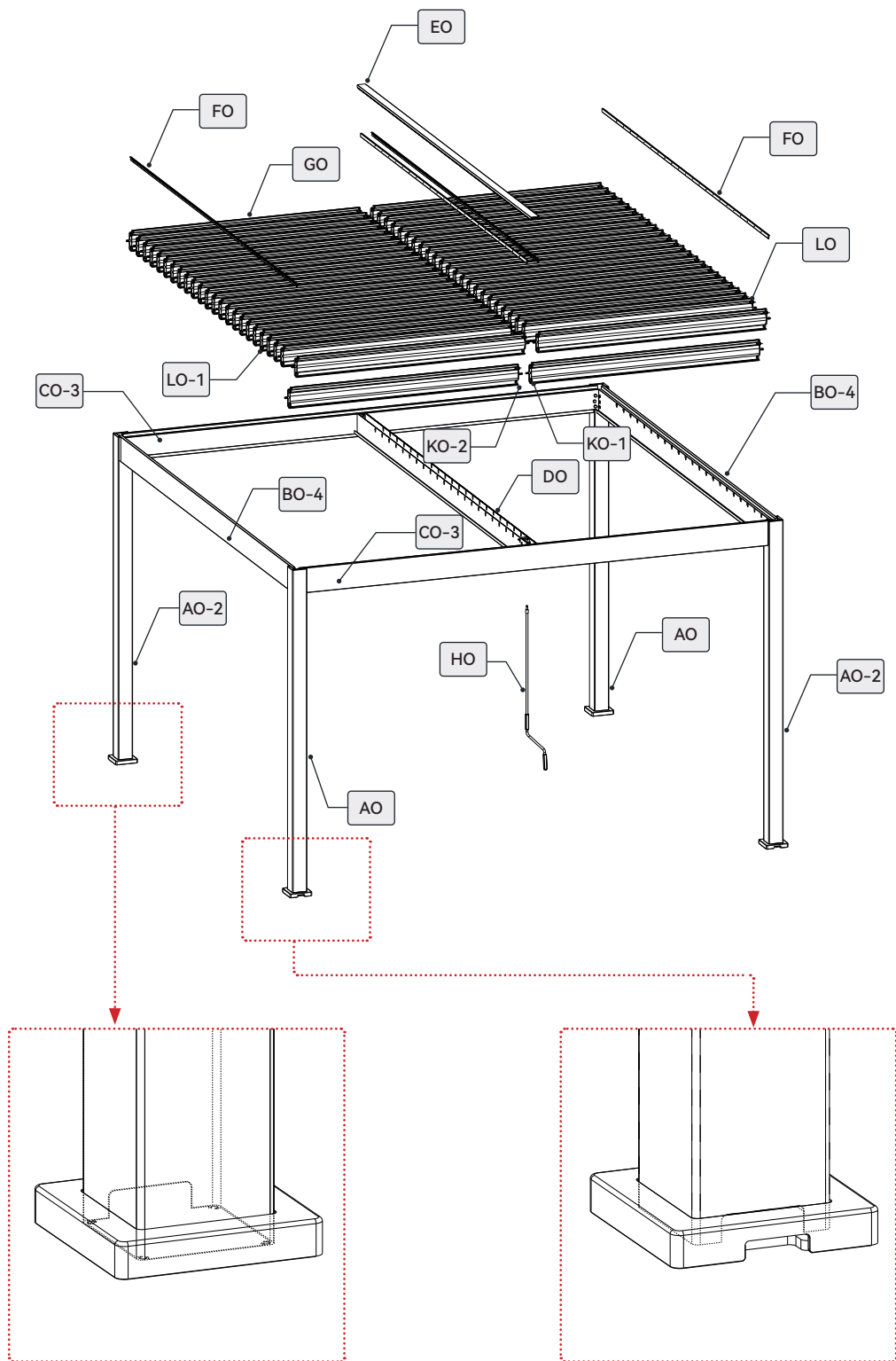
| NR.  | Profil                                                                              | Diagram                                                                             | Rozmiar            | ILOŚĆ |
|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------|-------|
| GO   |    |   | 166X34<br>L=1831mm | 12    |
| GO-1 |  |  | 166X34<br>L=1831mm | 2     |

## WYTYCZNE MONTAŻU

Krok 1: Montaż żaluzji

Krok 2: Rama

Krok 3: Montaż żaluzji i podłączenie



|      |  |    |
|------|--|----|
| LO   |  | 49 |
| LO-1 |  | 49 |
| MO   |  | 98 |

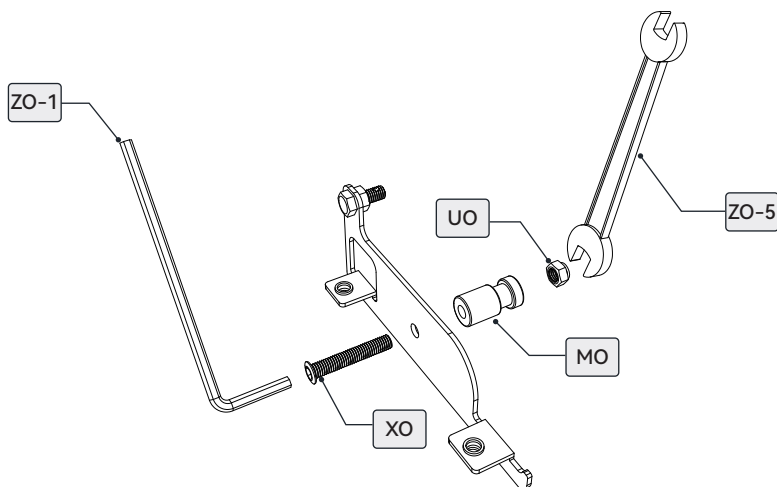
|    |  |    |
|----|--|----|
| XO |  | 98 |
| UO |  | 98 |

|      |  |
|------|--|
| ZO-1 |  |
| ZO-2 |  |
| ZO-5 |  |

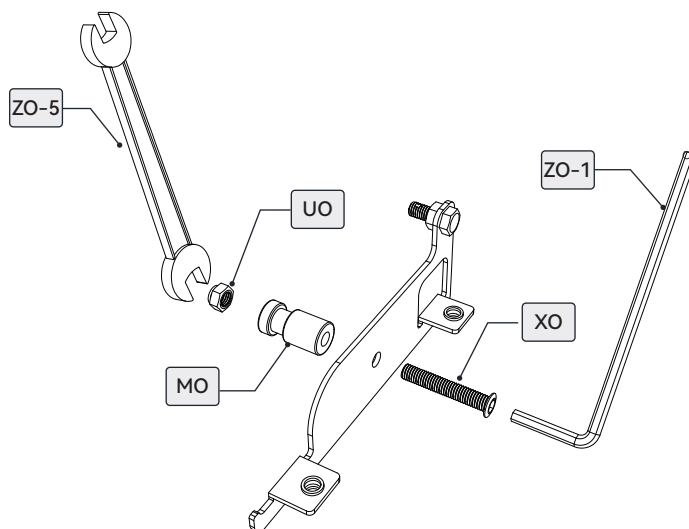
Na ilustracji pokazano klucz ręczny, który można zastąpić elektrycznym kluczem typu P.

Zamontuj wrzeciona pokrywy żaluzji po obu stronach żaluzji. Uwaga: Aby uniknąć uszkodzenia części plastikowych (MO), podczas używania wiertarki pistoletowej należy zmniejszyć jej siłę skręcania.

## X49



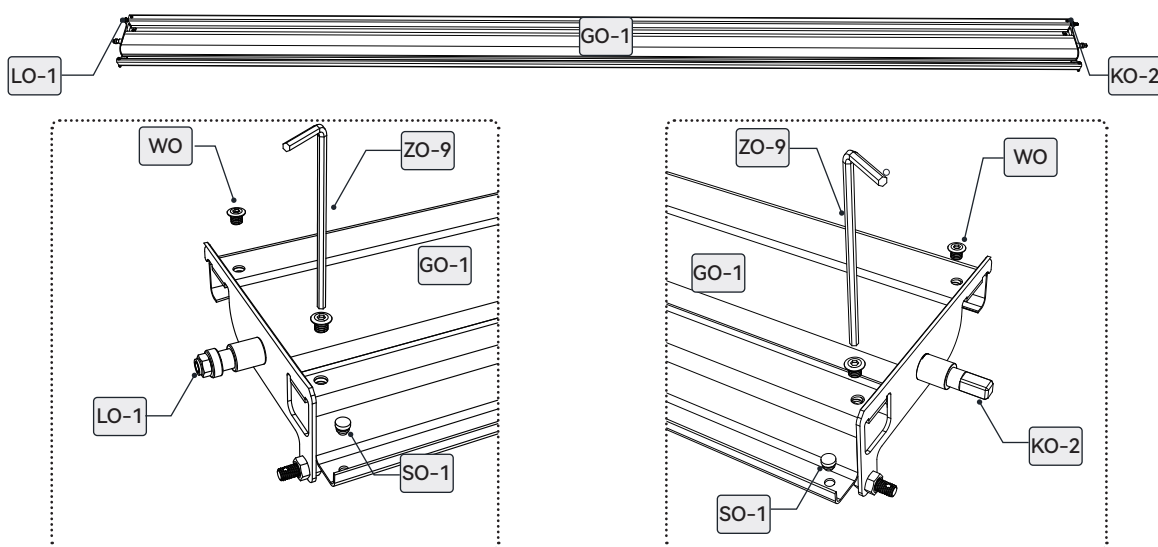
## X49



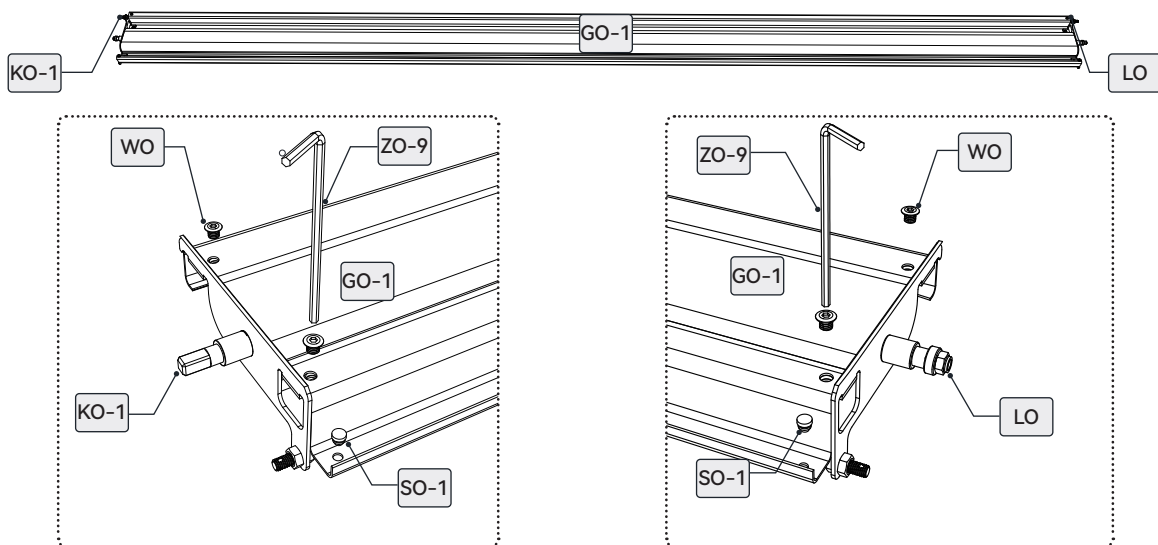
|      |                                                                                   |    |      |                                                                                   |   |      |                                                                                   |                                                                                    |     |       |                                                                                     |     |
|------|-----------------------------------------------------------------------------------|----|------|-----------------------------------------------------------------------------------|---|------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-----|-------|-------------------------------------------------------------------------------------|-----|
| GO-1 |  | 2  | KO-1 |  | 1 | WO   |  |  | 200 | ZO-9  |  | 3mm |
| GO   |  | 48 | KO-2 |  | 1 | SO-1 |  |                                                                                    | 100 | ZO-10 |  | 3mm |

Zamontuj osłonę żaluzji po obu stronach zamontowanych żaluzji, a osłonę żaluzji wrzecionowej po obu stronach żaluzji.

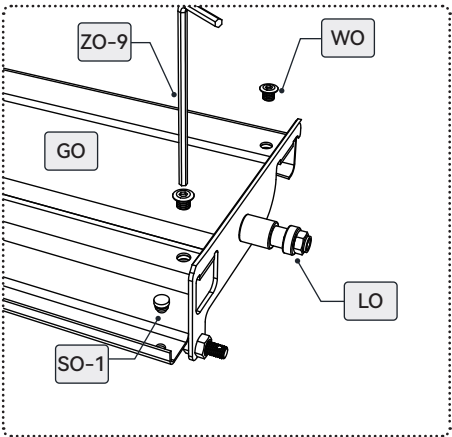
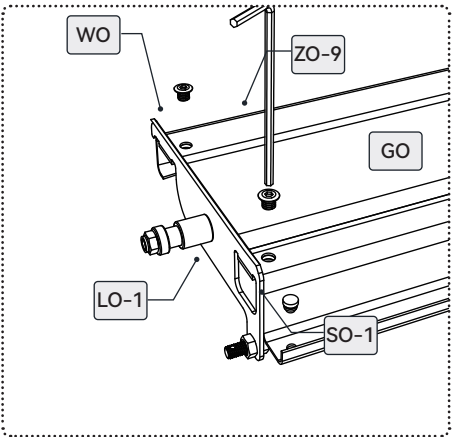
X1



X1



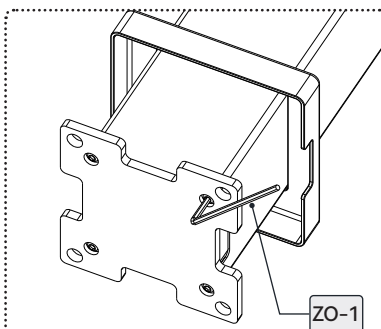
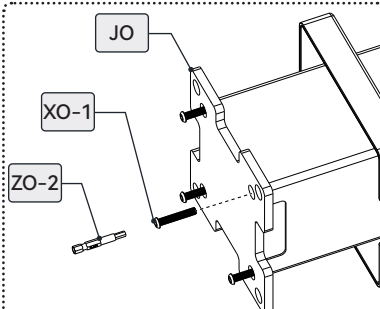
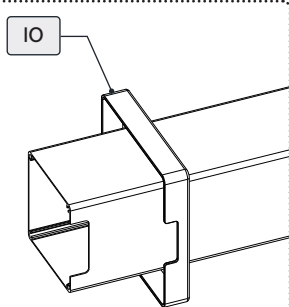
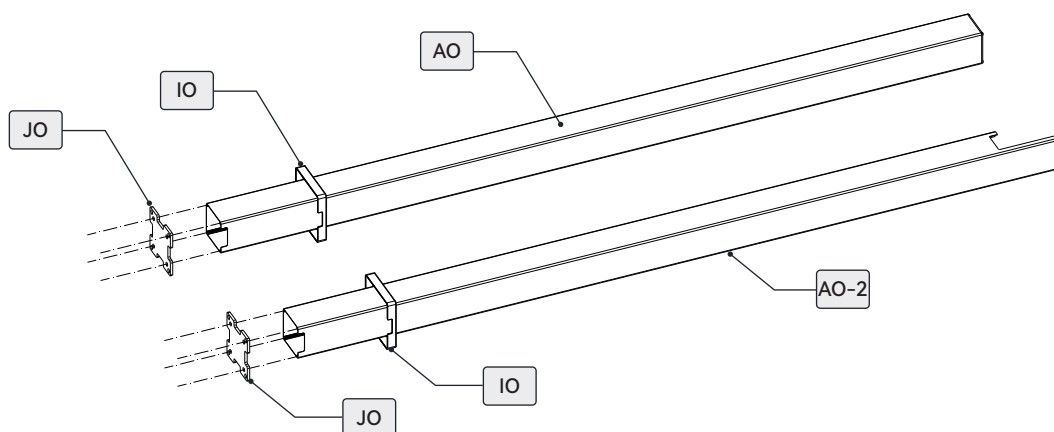
X48





|      |                                                                                   |   |    |                                                                                   |   |      |                                                                                            |    |      |                                                                                         |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|---|------|--------------------------------------------------------------------------------------------|----|------|-----------------------------------------------------------------------------------------|
| AO   |  | 2 | IO |  | 4 | XO-1 |  6x35 4mm | 16 | ZO-1 |  4mm |
| AO-2 |  | 2 | JO |  | 4 |      |                                                                                            |    | ZO-2 |  4mm |

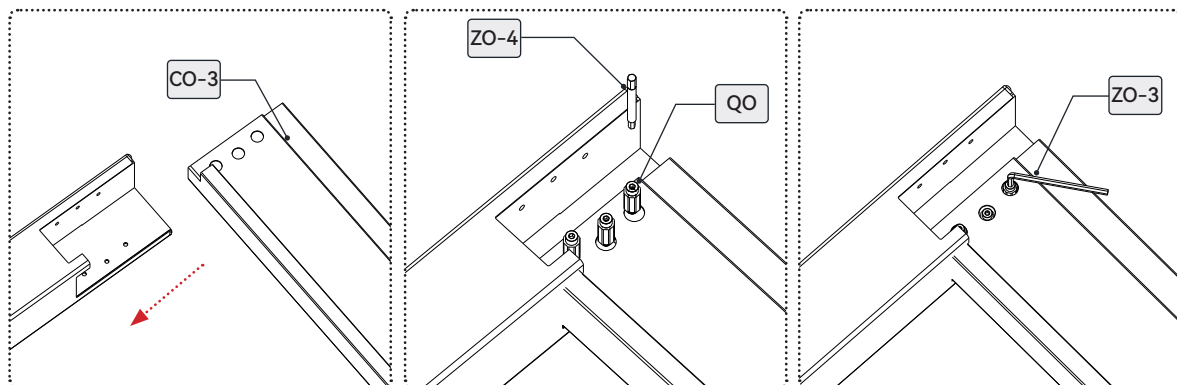
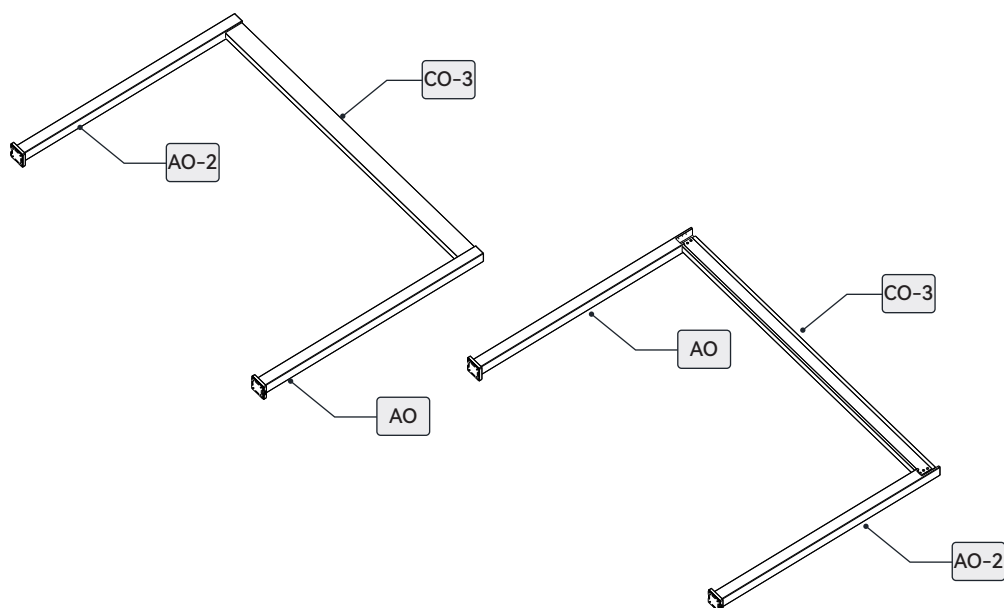
Najpierw zamontuj osłonę słupka, dopasuj wycięcie osłony słupka do wycięcia słupka, a następnie zamontuj płytę bazową, aby przymocować ją do dolnej powierzchni słupka.



|      |                                                                                   |   |    |                                                                                   |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|
| CO-3 |  | 2 | QO |  |  | 12 |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|

|      |                                                                                     |     |
|------|-------------------------------------------------------------------------------------|-----|
| ZO-3 |  | 6mm |
| ZO-4 |  | 6mm |

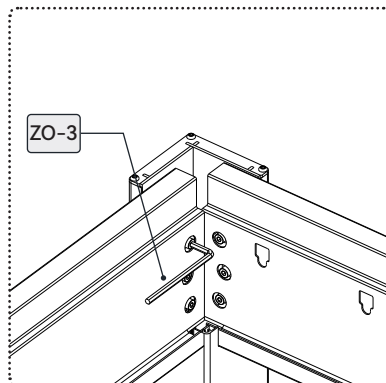
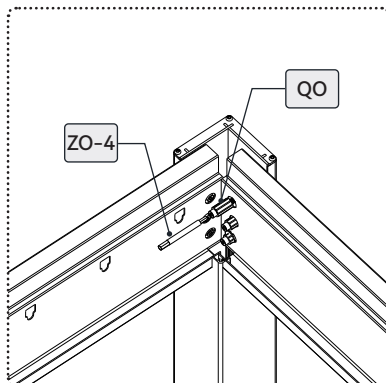
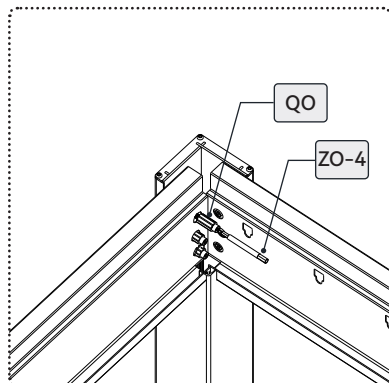
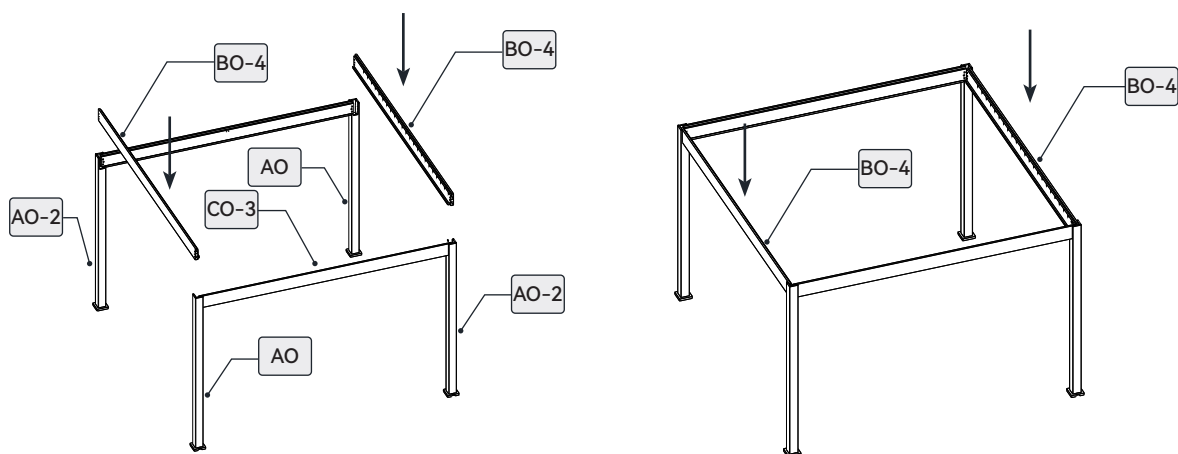
Położ słupek płasko na podłożu i zakończ montaż belek bocznych.



|      |                                                                                   |   |    |                                                                                   |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|
| BO-4 |  | 2 | QO |  |  | 12 |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|

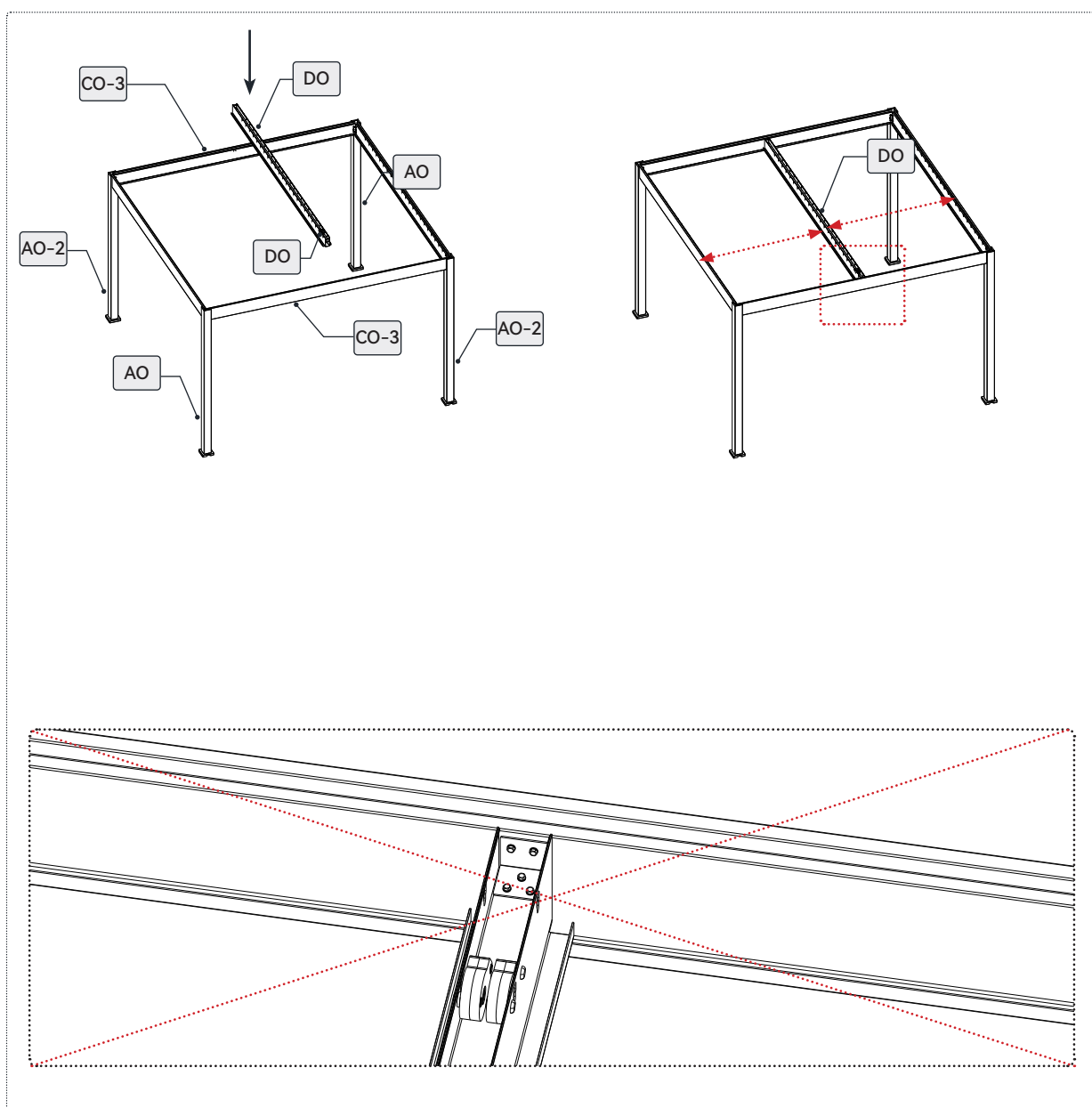
|      |                                                                                     |     |
|------|-------------------------------------------------------------------------------------|-----|
| ZO-3 |  | 6mm |
| ZO-4 |  | 6mm |

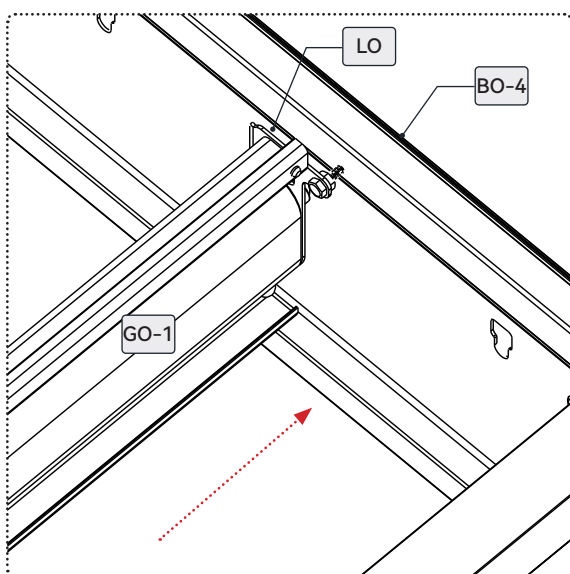
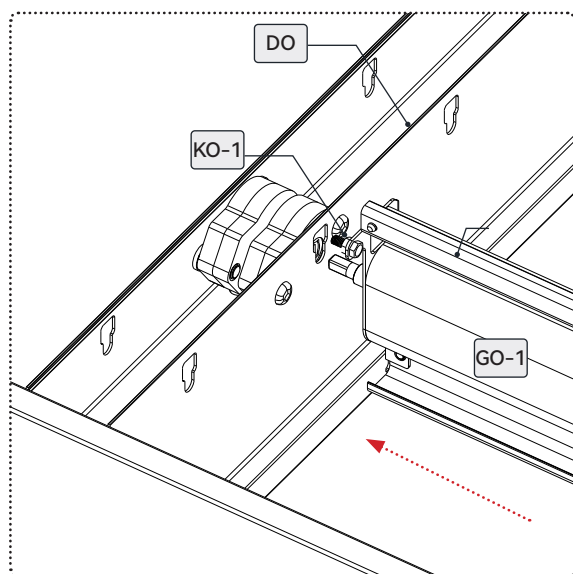
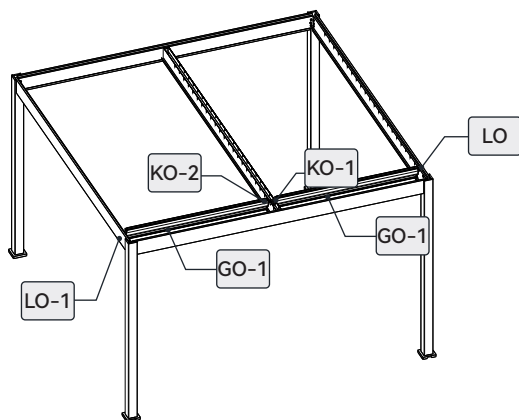
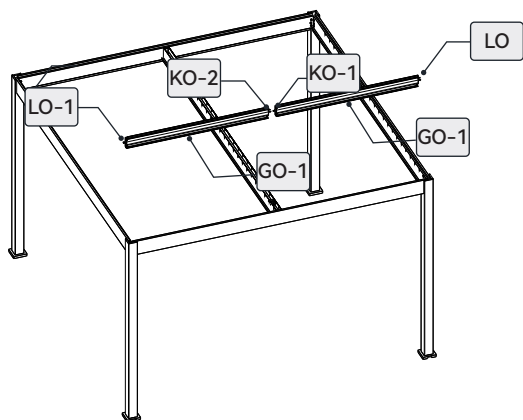
Zamontuj gotowe belki boczne, a następnie zamontuj belki główne na każdym końcu.



|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| DO |  | 1 |
|----|-----------------------------------------------------------------------------------|---|

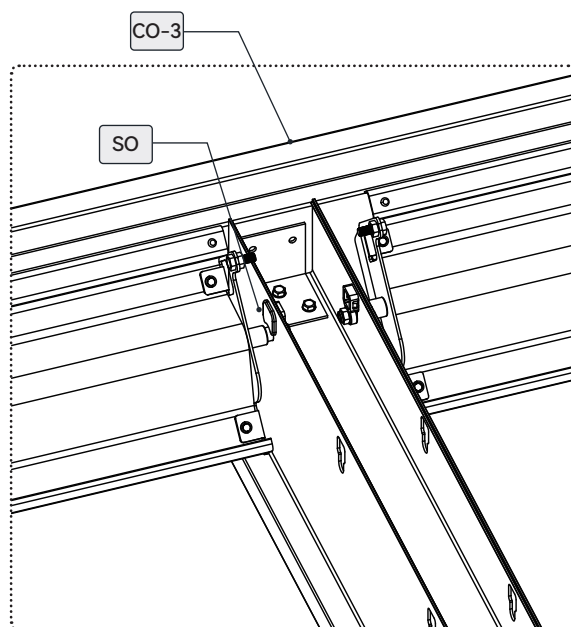
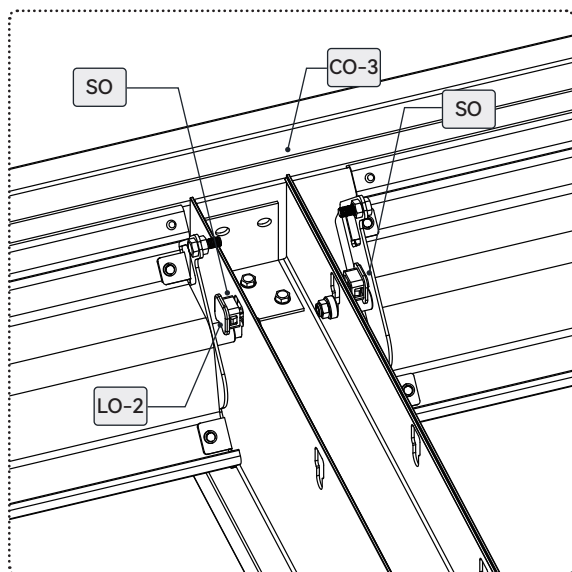
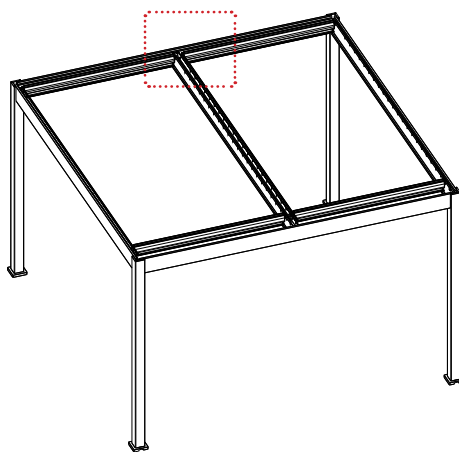
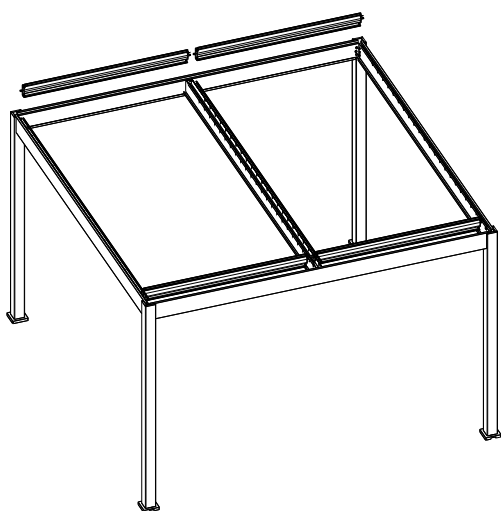
Umieść środkową belkę na środku pergoli. Uwaga! Proszę nie montować śrub po obu stronach w tym kroku. Proszę najpierw zainstalować główną żaluzję na pergoli, jak pokazano na schemacie.







- Umieść środkową belkę na środku pergoli, a następnie rozpocznij montaż żaluzji po drugiej stronie.
- Proszę zakryć plastikowe zaślepki z obu stron.
- Należy pamiętać, że nie ma potrzeby zakładania plastikowych zaślepek na część łączącą żaluzję główną ze skrzynią biegów.

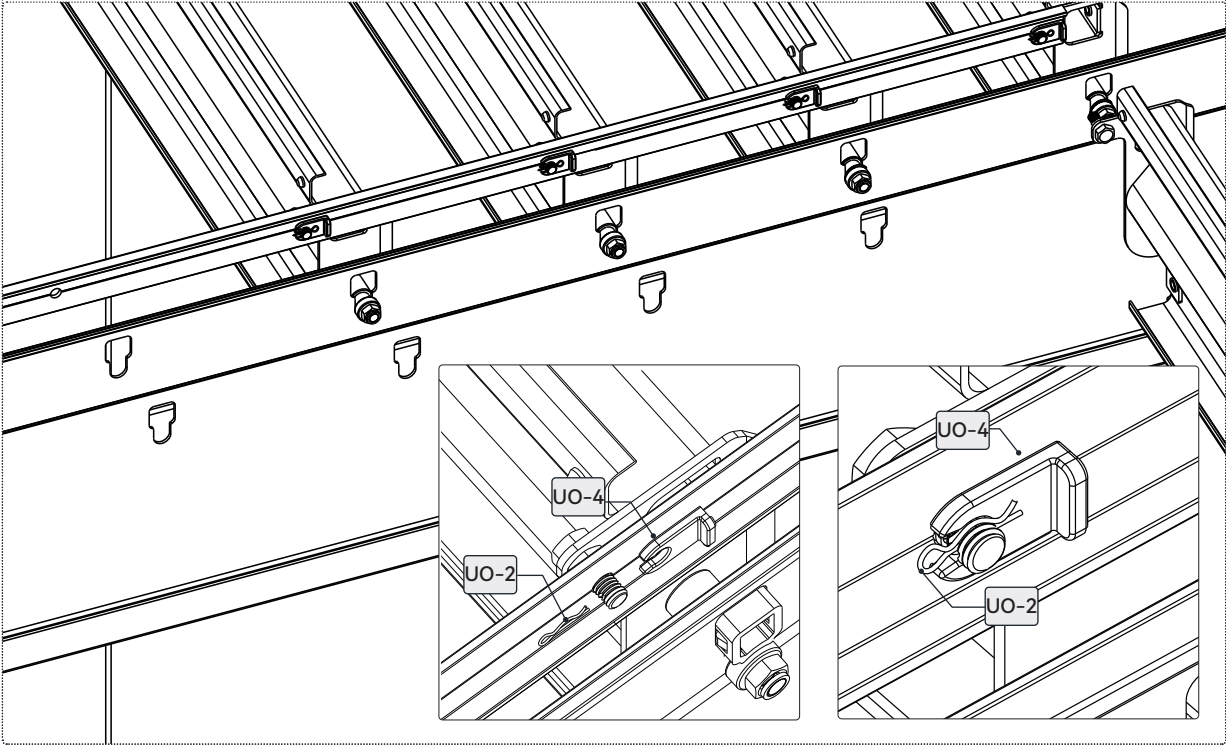
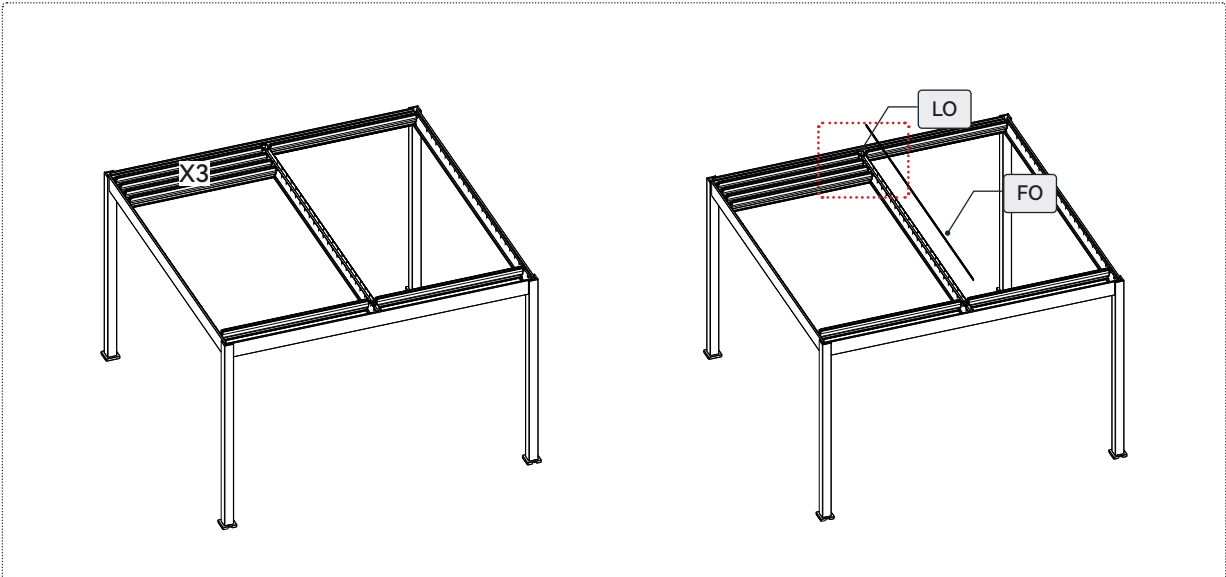


Po zamontowaniu każdej żaluzji natychmiast podłącz ją do aluminiowego łącznika kątowego. Unikaj czekania z podłączeniem wszystkich żaluzji jednocześnie po ich całkowitym zainstalowaniu, ponieważ ograniczy to przestrzeń roboczą i utrudni operacje..

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| FO |  | 1 |
|----|-----------------------------------------------------------------------------------|---|

|      |                                                                                   |   |
|------|-----------------------------------------------------------------------------------|---|
| SO   |  | 4 |
| UO-2 |  | 4 |
| UO-4 |  | 4 |

|      |                                                                                     |      |
|------|-------------------------------------------------------------------------------------|------|
| ZO-1 |  | 4mm  |
| ZO-2 |  | 4mm  |
| ZO-5 |  | 10mm |

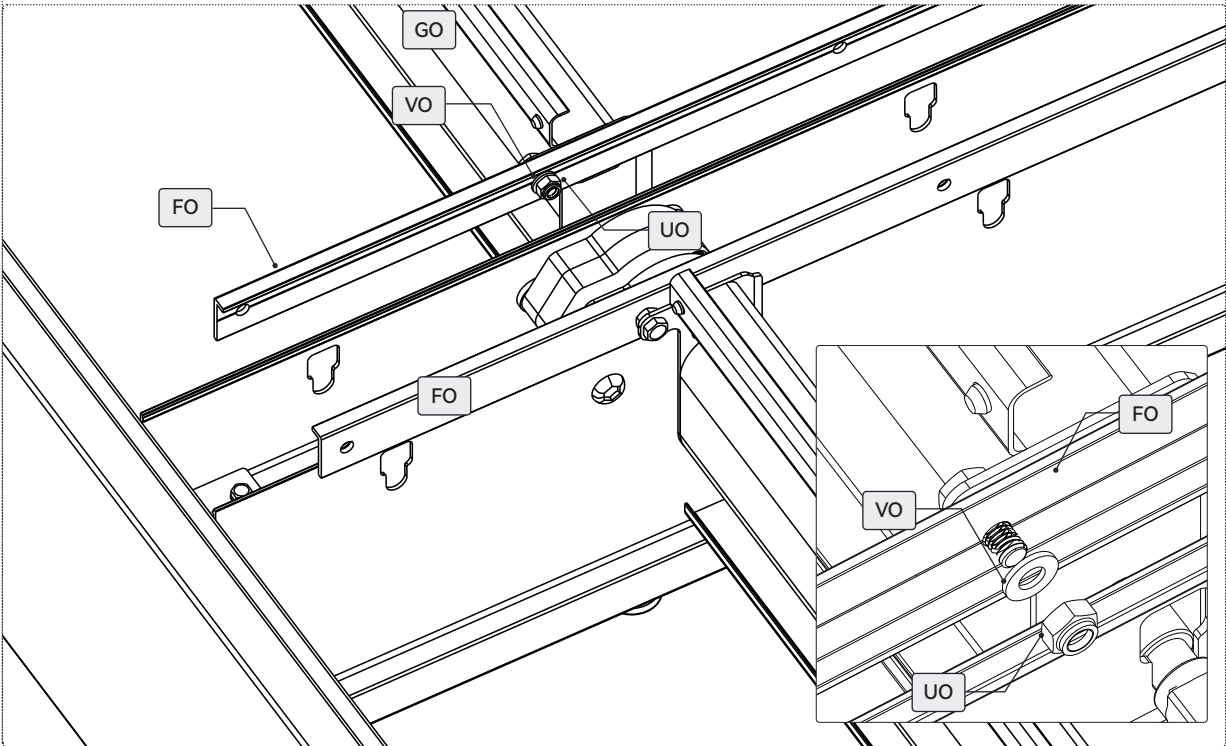
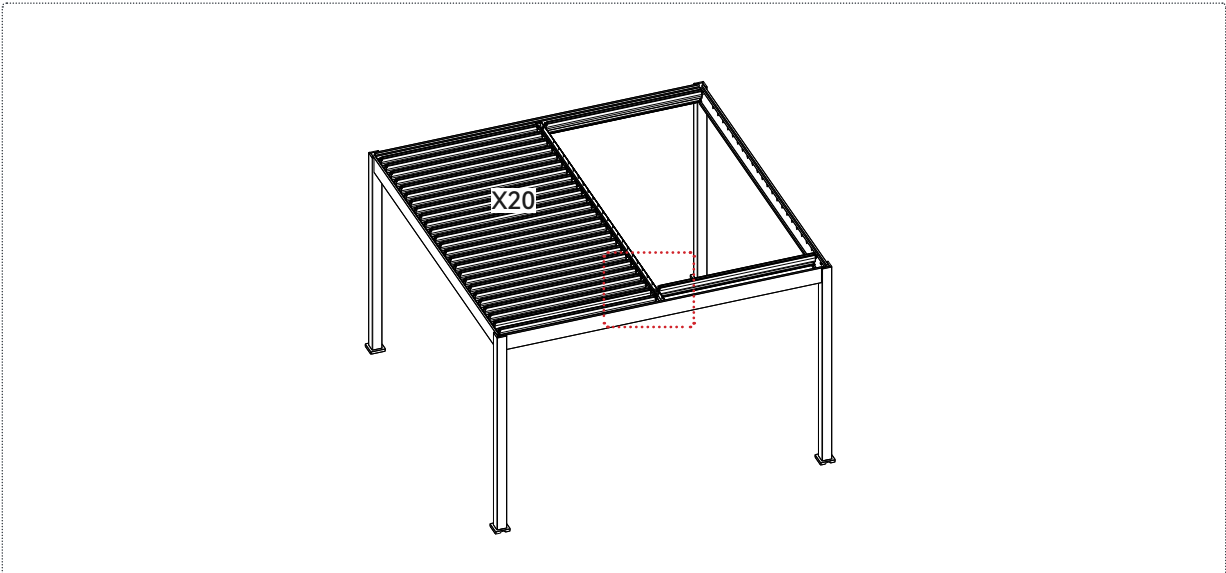


Należy pamiętać, że żaluzje na głównym wale oraz łącznik kątowy aluminiowy są połączone za pomocą nakrętek zabezpieczających (kontr-nakrętki) i podkładek.

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| UO |  | 1 |
| VO |  | 1 |

|      |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|----|
| SO   |  | 20 |
| UO-2 |  | 20 |
| UO-4 |  | 20 |

|      |                                                                                     |      |
|------|-------------------------------------------------------------------------------------|------|
| ZO-1 |  | 4mm  |
| ZO-2 |  | 4mm  |
| ZO-5 |  | 10mm |





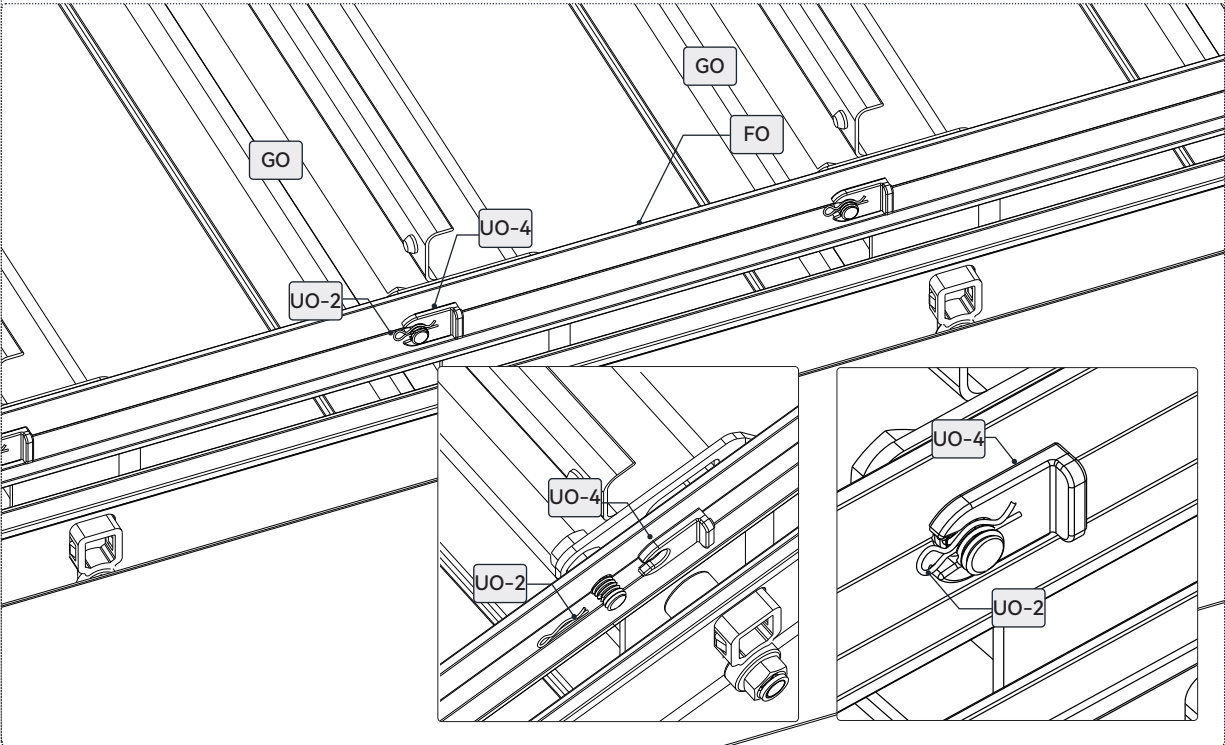
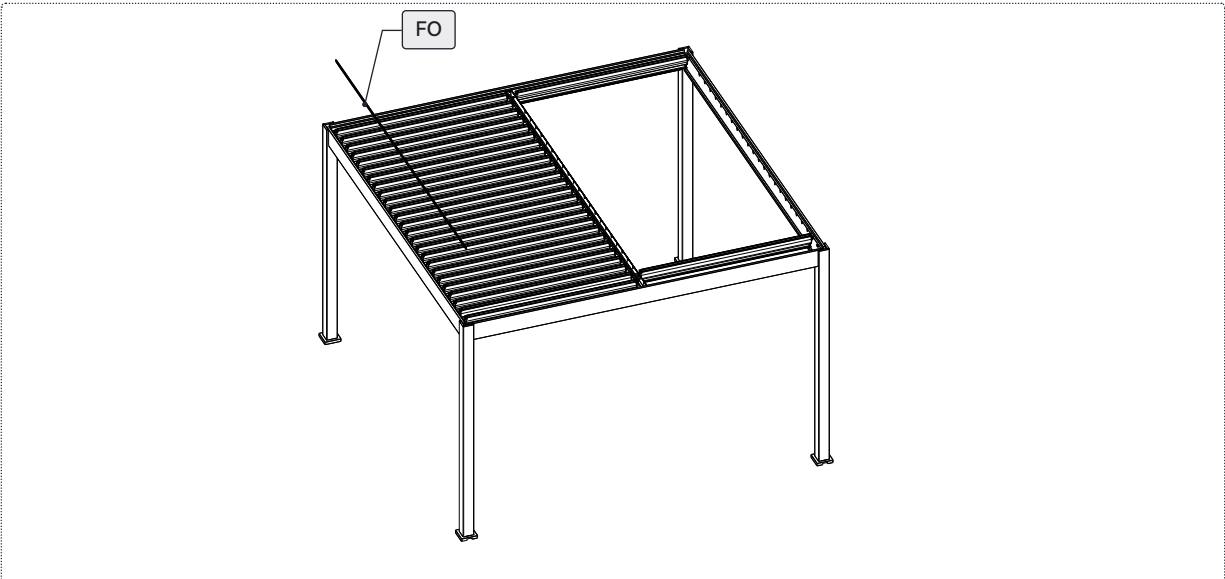
Przymocuj lamele żaluzji do aluminiowych łączników narożnych.

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| FO |  | 1 |
|----|-----------------------------------------------------------------------------------|---|

|    |                                                                                               |    |
|----|-----------------------------------------------------------------------------------------------|----|
| SO |              | 25 |
| UO | <br>lock nut | 1  |
| VO |              | 1  |

|      |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|----|
| UO-2 |  | 24 |
| UO-4 |  | 24 |

|      |                                                                                             |  |
|------|---------------------------------------------------------------------------------------------|--|
| ZO-1 | <br>4mm  |  |
| ZO-2 | <br>4mm  |  |
| ZO-5 | <br>10mm |  |



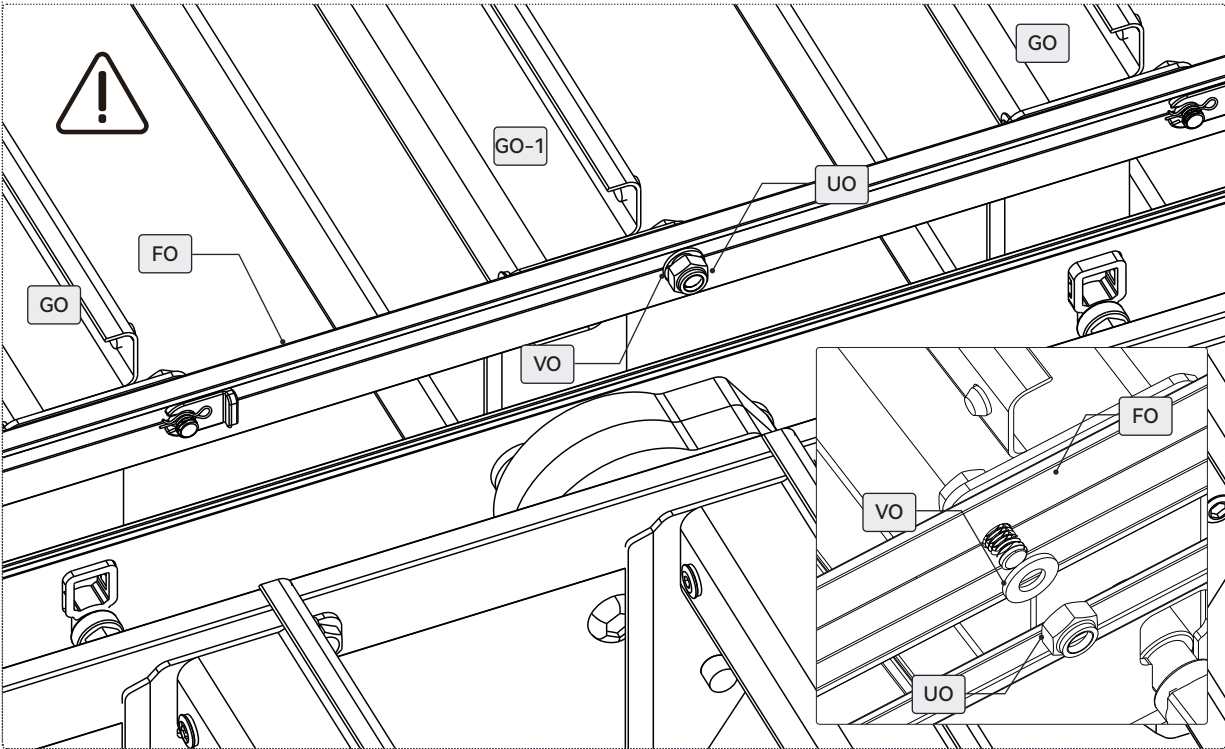
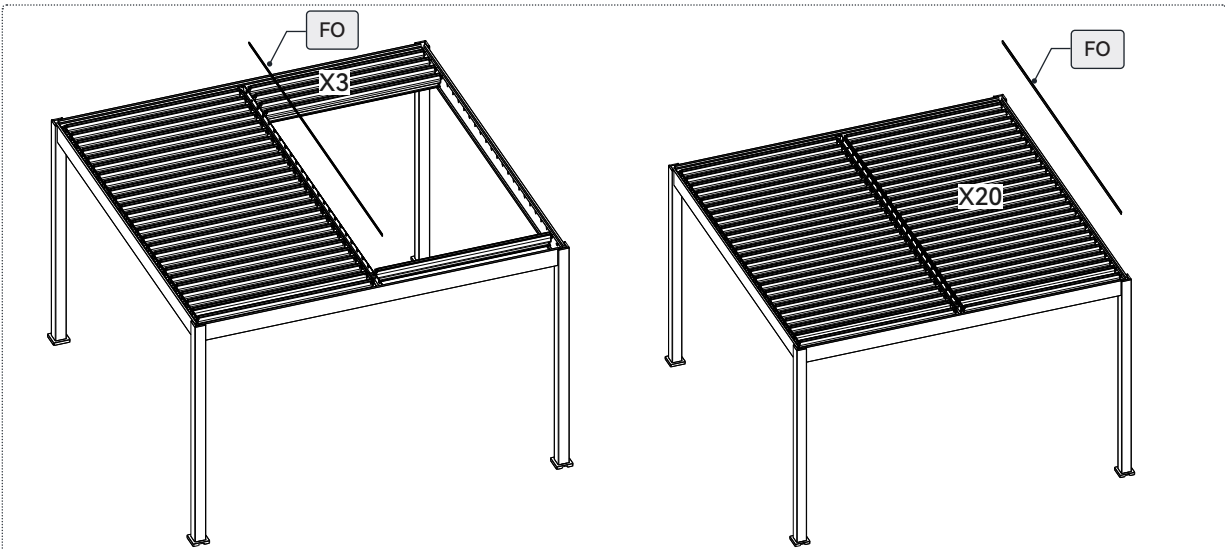
Przymocuj lamele żaluzji do aluminiowych łączników narożnych.

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| FO |  | 2 |
|----|-----------------------------------------------------------------------------------|---|

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| UO |  | 2 |
| VO |  | 2 |

|      |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|----|
| SO   |  | 49 |
| UO-2 |  | 48 |
| UO-4 |  | 48 |

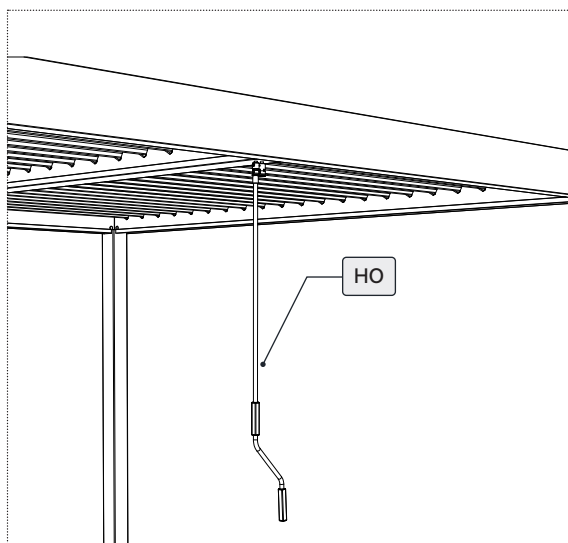
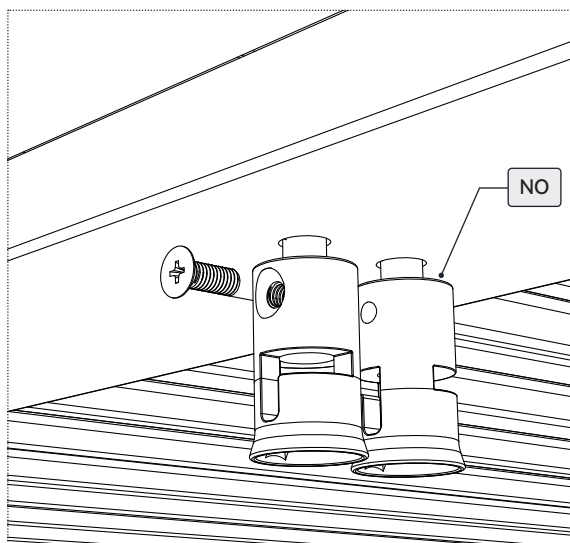
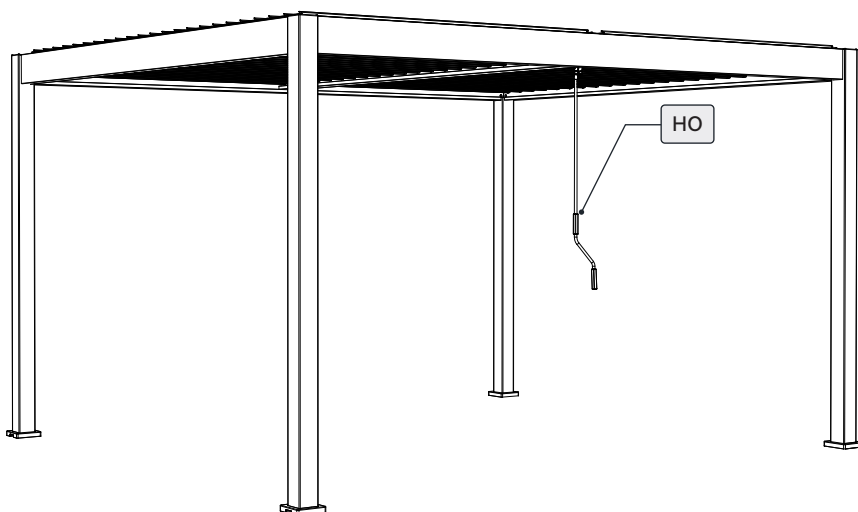
|      |                                                                                     |      |
|------|-------------------------------------------------------------------------------------|------|
| ZO-1 |  | 4mm  |
| ZO-2 |  | 4mm  |
| ZO-5 |  | 10mm |



3

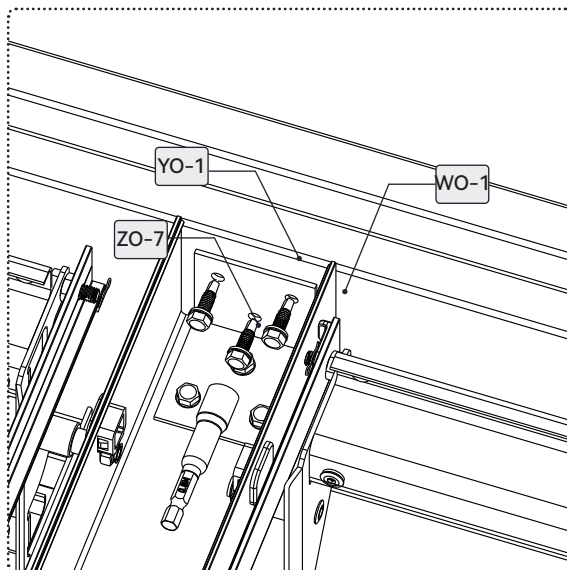
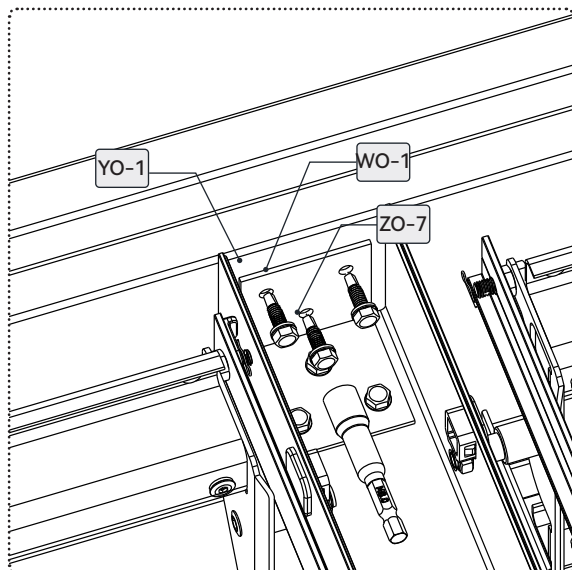
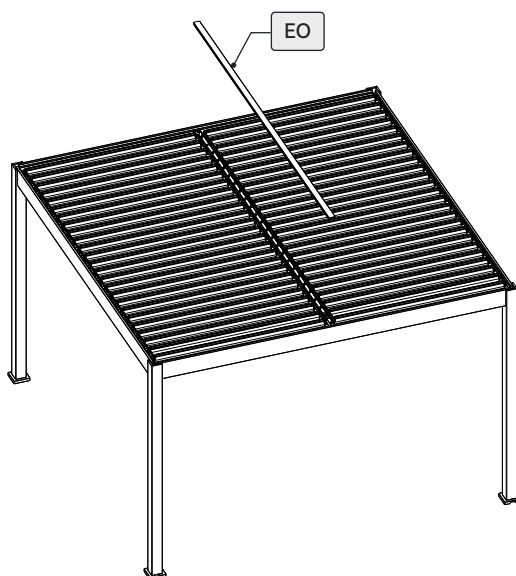
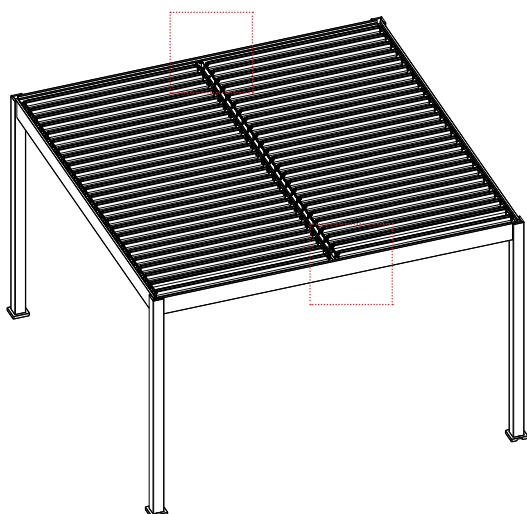
|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| HO |  | 1 |
| NO |  | 2 |

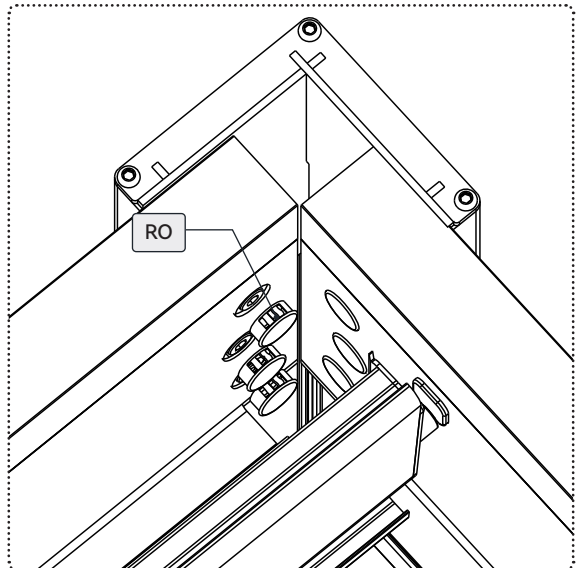
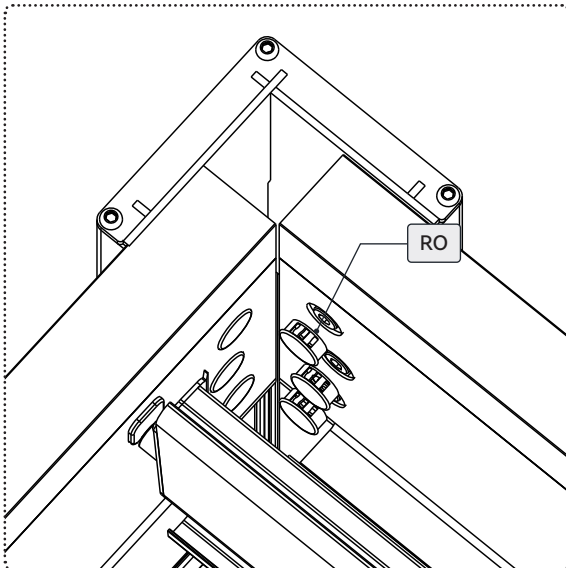
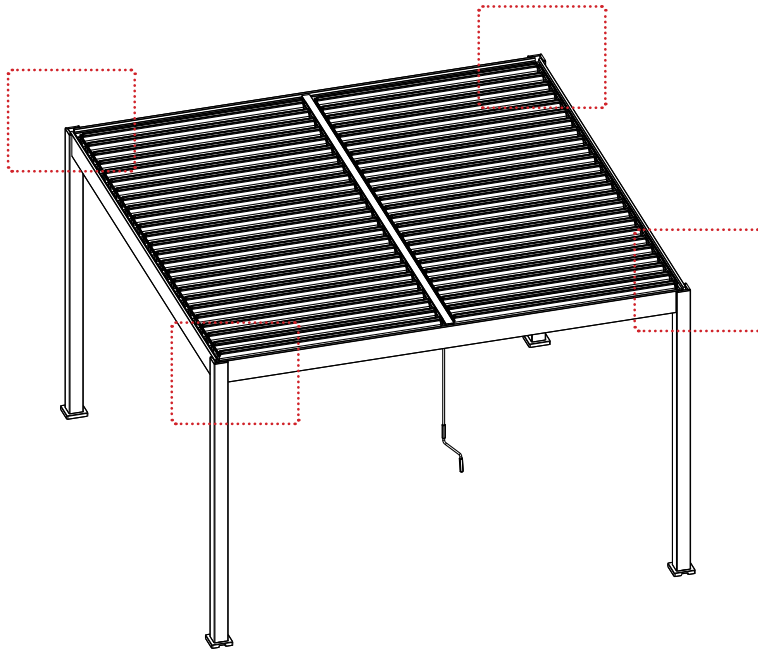
Zamontuj łączącą część zamienną, a następnie złożó korbę.



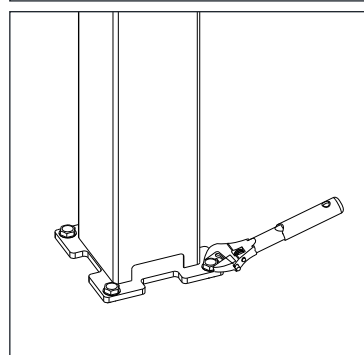
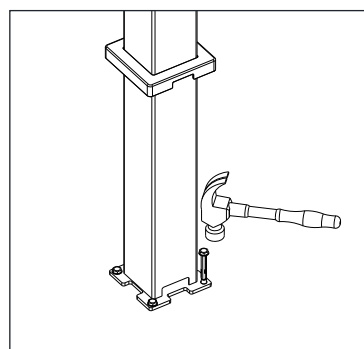
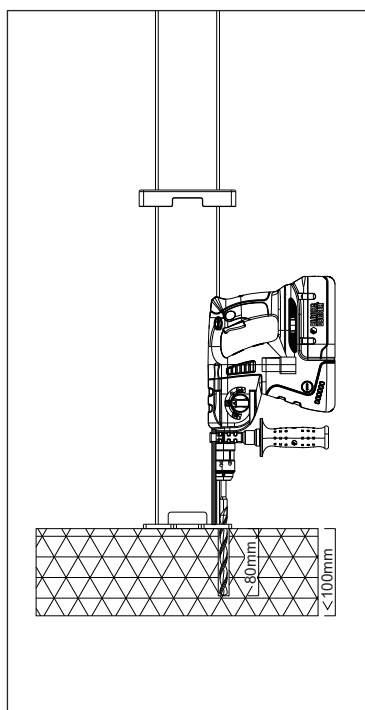
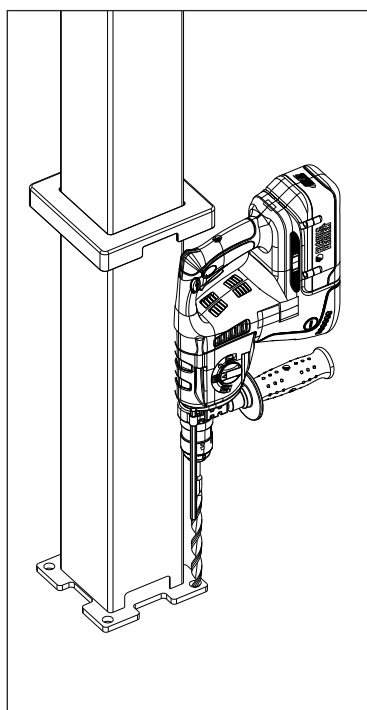
|    |                                                                                   |   |      |                                                                                   |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---|
| EO |  | 1 | WO-1 |  |  | 4 |
|    |                                                                                   |   |      | 5x19                                                                              | 8mm                                                                               |   |

Zamocuj środkową belkę, przykręcając śruby z dwóch stron. Proszę umieścić osłonę belki na środkowej belce, a następnie przykryć plastikowe zaślepki.

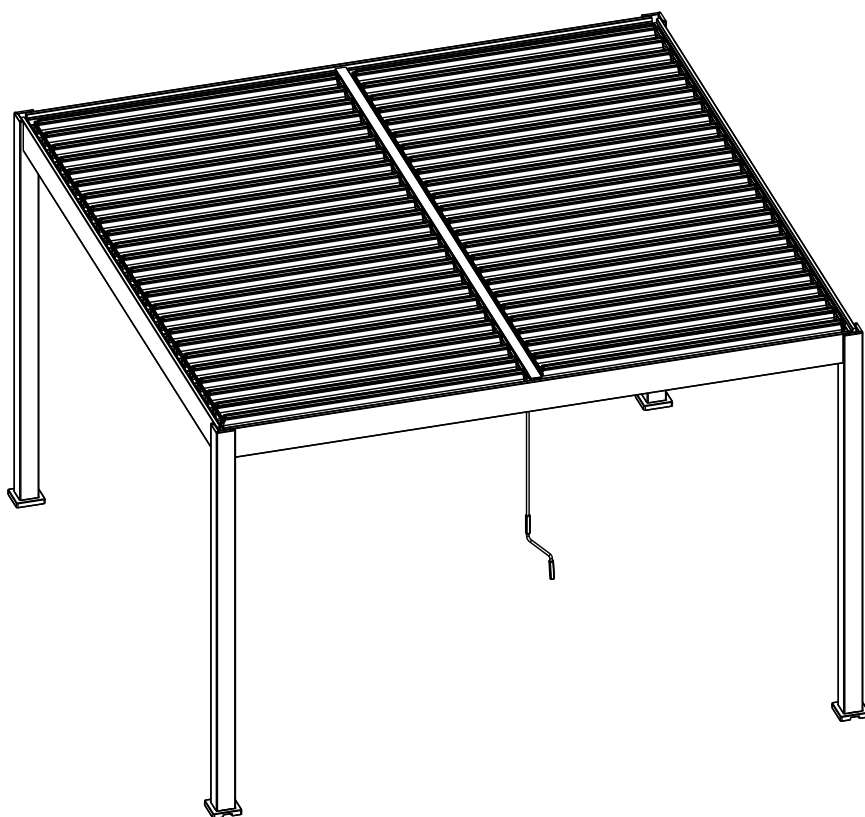




Po potwierdzeniu wymiarów należy przykręcić śrubę rozporową do płyty.



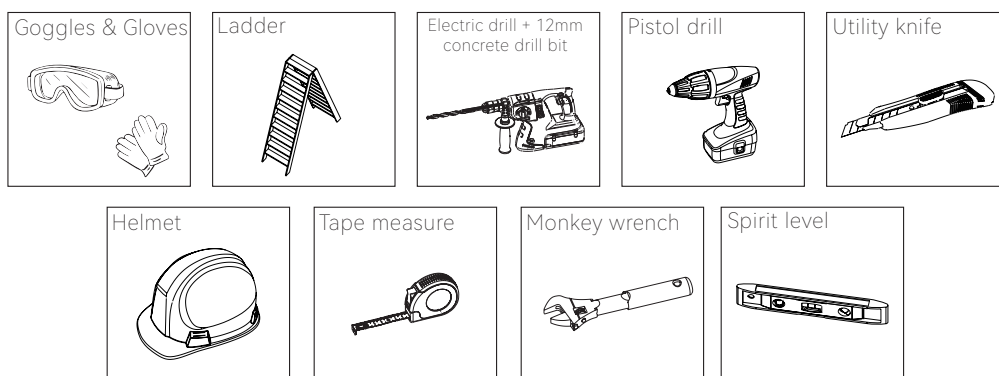
# GUT ROOF



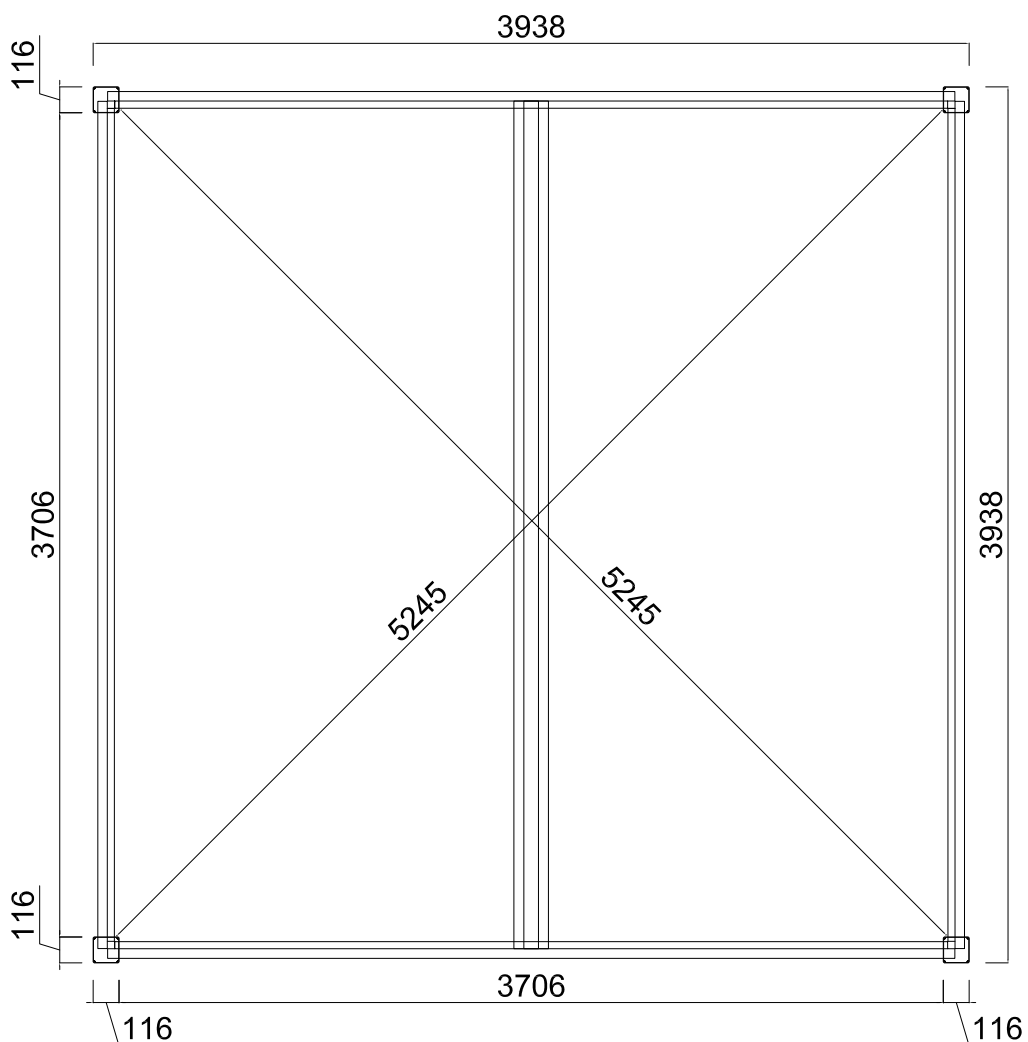
## **ELEGANCE DUO 4x4 TERRACE PERGOLA**

Assembly instructions

## NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)

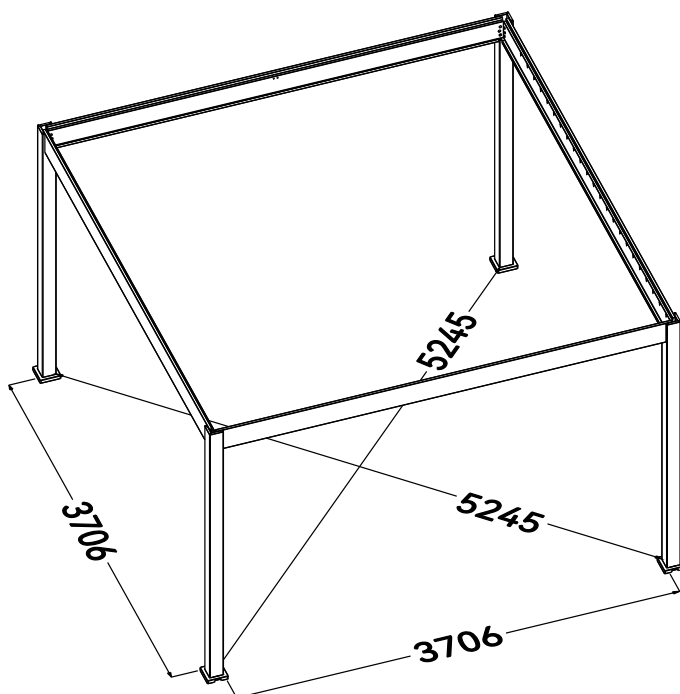


## 2D FOOTING MEASUREMENT (dimensions in mm)





## 3D FOOTING MEASUREMENT (dimensions in mm)



## PRECAUTION OF USE

This product should not be used in extreme weather: storms, violent winds, hail, and snow. We guarantee the resistance of the pergola for winds up to 100 km/h and a maximum snow weight of 50kg/m<sup>2</sup>.

As in the case of strong winds or snow, we highly recommend leaving the louvers open. To maintain good working conditions of your louvers, please clear any snow on them.

Our pergola can withstand heavy rain, but we cannot guarantee it will be 100% waterproof due to some extreme weather conditions.

Exceptional climatic events may compromise the perfect sealing of the product.

To avoid any damages and injuries, we do not recommend climbing on the roof or the structure of the pergola.

## TIPS AND SAFETY INSTRUCTIONS

Depending on the location and surface area, construction may be subject to building permits. Make sure you have checked with your local authorities to obtain the needed information before the assembly.

Product assembly :

- At least 2/3 people required
- Remove protective film (around 1 hour needed)
- Do not keep children near the assembly area
- Beware of the risk of pinching
- Do not tighten the screws before assembling the whole product
- All assembly steps must be carefully followed
- Check the level of the structure on all sides
- Do not anchor the pergola before assembling the whole product

No changes can be made to the product. Products tampered with by the user are not covered by the warranty, thus being declared as void.

The location should be chosen carefully. It is recommended to avoid mounting your pergola on a rainy day, facing the prevailing winds, and under an overhanging tree.

The pergola must be mounted on a flat-level foundation. It is recommended to install it on a concrete slab or 25x25 cm concrete pads at each post. Please, anchor the pergola properly to the ground using expansion screw.

If you would like to mount your pergola near your house or a building, please check the presence of gutters for water drainage.

Should these instructions not be followed or only partially, the warranty will be voided by the seller.

## MAINTENANCE

Regular maintenance is necessary to ensure its longevity and aesthetic appearance.

We recommend to :

- Clean your pergola once or twice a year with fresh water using a sponge or cloth.
- Do not use detergent or an abrasive material.
- Check the tightness of the screws regularly (at least once a year).
- Oil fastening regularly (at least once a year).
- Make sure that nothing hinders the water flow in the gutters (leaves, branches...).
- Remove any water that might stagnate around the legs of the pergola (lift the posts skirts).

## WARRANTY

This warranty does not cover :

- Normal wear and tear inherent from the products.
- Loss or breakage of any part during unpacking or installation.
- Lack of care, neglect, vandalism, impact with foreign body, force, contact with a brasures material, product aesthetics, disassembly, rebuilding or relocation.
- Force majeure: hail, high winds, storms, snow, floods, lightning etc...
- Product tampered with by the user.

The warranty only takes in account the replacement of spare parts or the provided product, no refund will be issued.

All warranty claims must be made at the sales outlet (store or website) where the product has been purchased.

## PARTS LISTS (PER CARTON)

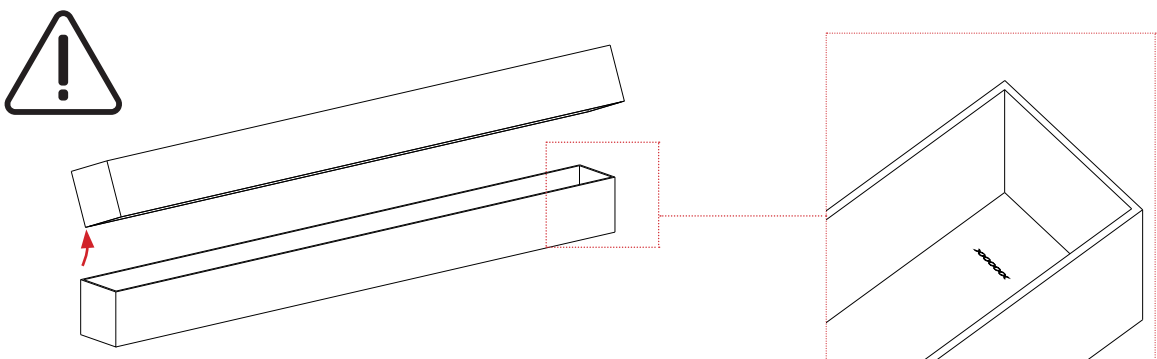
Before proceeding with the assembly of your louvered pergola, it is necessary to check that all parts listed are supplied and not damaged.

Any missing part must be reported within 10 days of delivery.

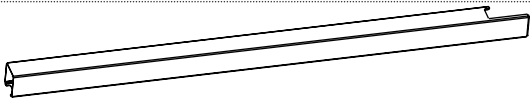
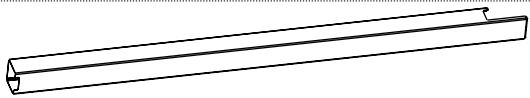
You can either go through your local outlet store or make the request directly on our website.

Do not discard the packaging without ensuring that the product is functioning properly.

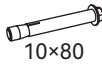
There is a Product Tracking Number in the inner side of the carton(see below diagram). For better and efficient after-sales in the future, when tear down the carton box, please take a photo of the Tracking Number and save the photo.

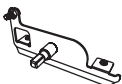
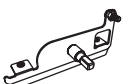
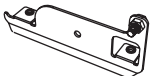
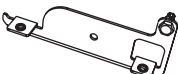


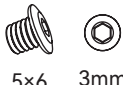
## CARTON 1/6

| No.  | Profile                                                                           | Diagram                                                                           | Size                | QTY |
|------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------|-----|
| AO   |  |  | 116X116<br>L=2550mm | 2   |
| AO-2 |  |  | 116X116<br>L=2550mm | 2   |

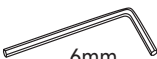
| No. | Diagram                                                                           | QTY |
|-----|-----------------------------------------------------------------------------------|-----|
| IO  |  | 4   |
| JO  |  | 4   |

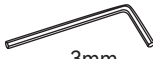
| No.  | Diagram                                                                            | QTY |
|------|------------------------------------------------------------------------------------|-----|
| TO   |  | 16  |
| XO-1 |  | 16  |

| No.  | Diagram                                                                             | QTY |
|------|-------------------------------------------------------------------------------------|-----|
| KO-1 |    | 1   |
| KO-2 |    | 1   |
| LO   |   | 49  |
| LO-1 |  | 49  |
| MO   |  | 98  |
| NO   |  | 2   |
| QO   |  | 24  |
| RO   |  | 24  |
| XO   |  | 98  |

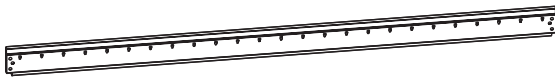
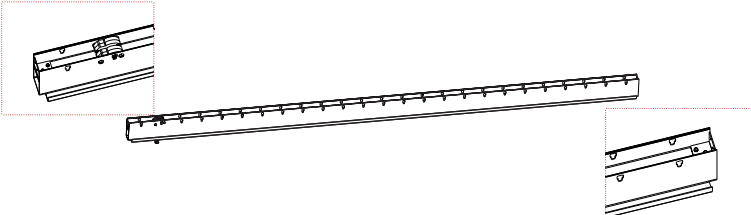
| No.  | Diagram                                                                              | QTY |
|------|--------------------------------------------------------------------------------------|-----|
| SO   |    | 100 |
| SO-1 |    | 100 |
| UO   |  | 102 |
| VO   |  | 4   |
| WO   |  | 200 |
| WO-1 |  | 4   |
| UO-2 |  | 96  |
| UO-4 |  | 96  |

## CARTON 1/6

| No.  | Diagram                                                                                  | QTY |
|------|------------------------------------------------------------------------------------------|-----|
| ZO-1 | <br>4mm | 1   |
| ZO-2 | <br>4mm | 1   |
| ZO-3 | <br>6mm | 1   |
| ZO-4 | <br>6mm | 1   |

| No.   | Diagram                                                                                    | QTY |
|-------|--------------------------------------------------------------------------------------------|-----|
| ZO-5  | <br>10mm | 1   |
| ZO-7  | <br>8mm  | 1   |
| ZO-9  | <br>3mm  | 1   |
| ZO-10 | <br>3mm  | 1   |

## CARTON 2/6

| No.  | Profile                                                                             | Diagram                                                                             | Size                | QTY |
|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------|-----|
| BO-4 |    |    | 75X195<br>L=3809mm  | 2   |
| CO-3 |    |    | 75X195<br>L=3809mm  | 2   |
| DO   |  |  | 150X150<br>L=3811mm | 1   |
| EO   |  |  | 42X54<br>L=3811mm   | 1   |
| FO   |  |  | 27X8<br>L=3650mm    | 4   |
| HO   |                                                                                     |  | L=1300mm            | 1   |

### CARTON 3/6

| No. | Profile                                                                           | Diagram                                                                           | Size               | QTY |
|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------|-----|
| GO  |  |  | 166X34<br>L=1831mm | 12  |

### CARTON 4/6

| No. | Profile                                                                           | Diagram                                                                           | Size               | QTY |
|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------|-----|
| GO  |  |  | 166X34<br>L=1831mm | 12  |

### CARTON 5/6

| No. | Profile                                                                           | Diagram                                                                           | Size               | QTY |
|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------|-----|
| GO  |  |  | 166X34<br>L=1831mm | 12  |

### CARTON 6/6

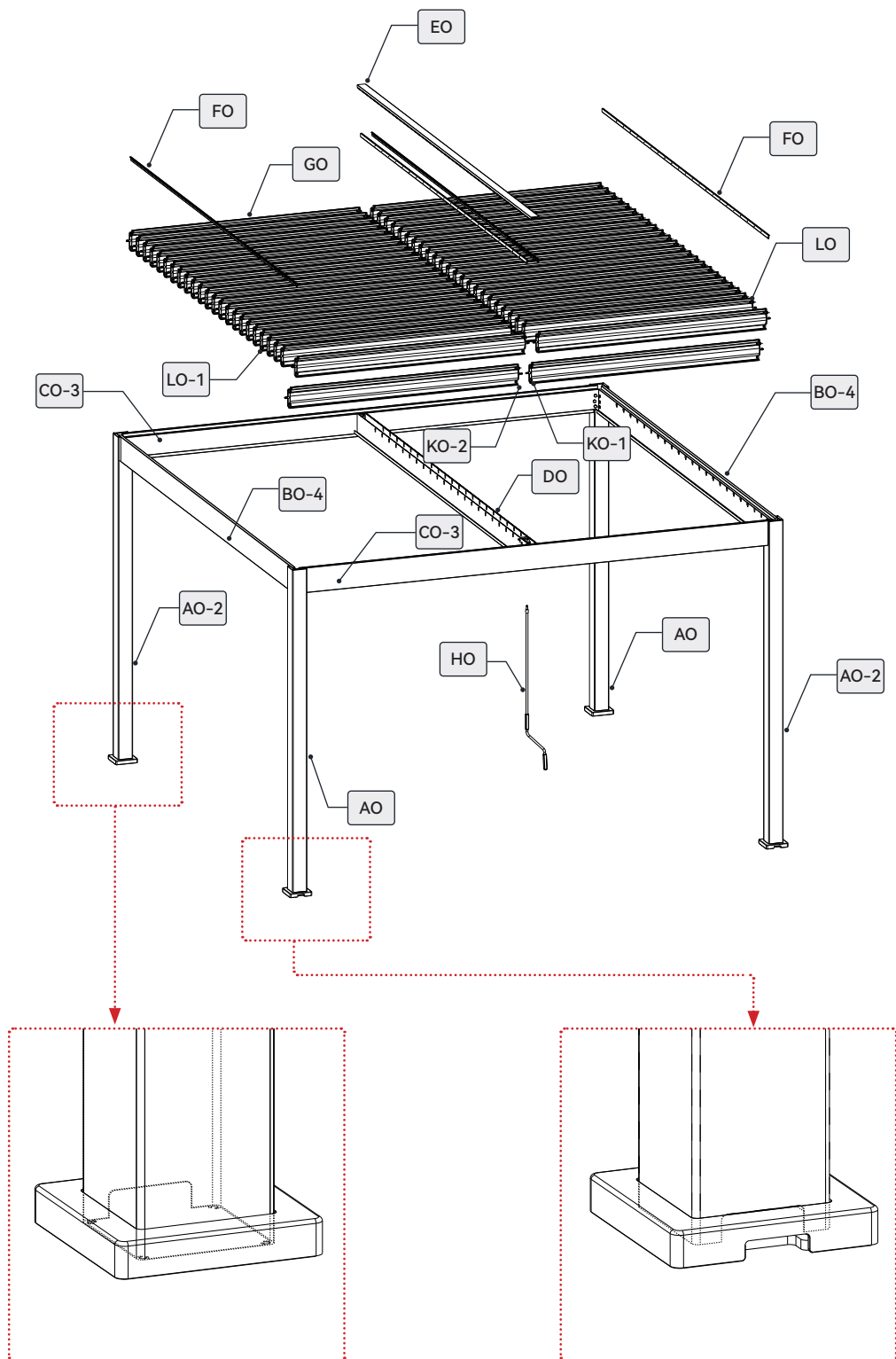
| No.  | Profile                                                                             | Diagram                                                                             | Size               | QTY |
|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------|-----|
| GO   |   |   | 166X34<br>L=1831mm | 12  |
| GO-1 |  |  | 166X34<br>L=1831mm | 2   |

## WYTYCZNE MONTAŻU

Krok 1: Montaż żaluzji

Krok 2: Rama

Krok 3: Montaż żaluzji i podłączenie



|      |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|----|
| LO   |  | 49 |
| LO-1 |  | 49 |
| MO   |  | 98 |

|    |                                                                                   |          |    |
|----|-----------------------------------------------------------------------------------|----------|----|
| XO |  | 6×35 4mm | 98 |
| UO |  | lock nut | 98 |

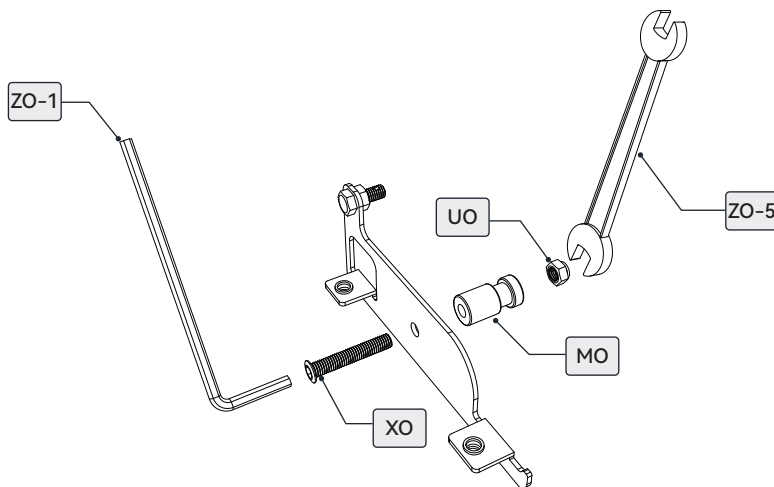
|      |                                                                                     |      |
|------|-------------------------------------------------------------------------------------|------|
| ZO-1 |  | 4mm  |
| ZO-2 |  | 4mm  |
| ZO-5 |  | 10mm |

The illustration uses a manual wrench, which can be replaced with an electric P-tip.

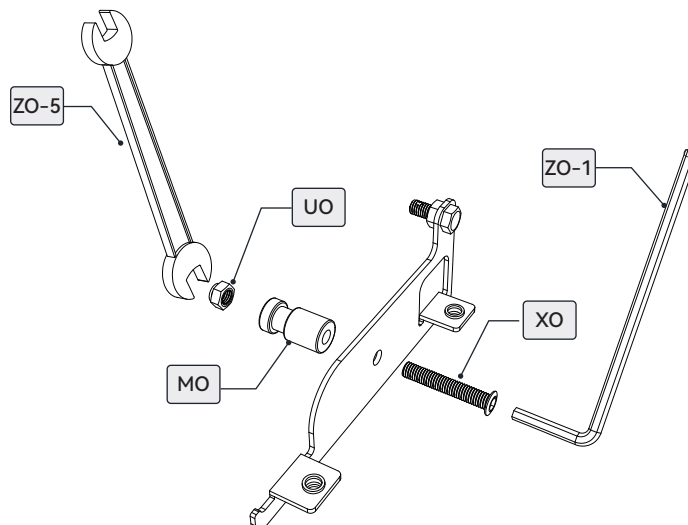
Install the spindles for the louver cover on both sides of the louvers.

Note: To avoid any broken of the plastic parts(MO), when use the pistol drill, please reduce the twisting force of it .

## X49



## X49

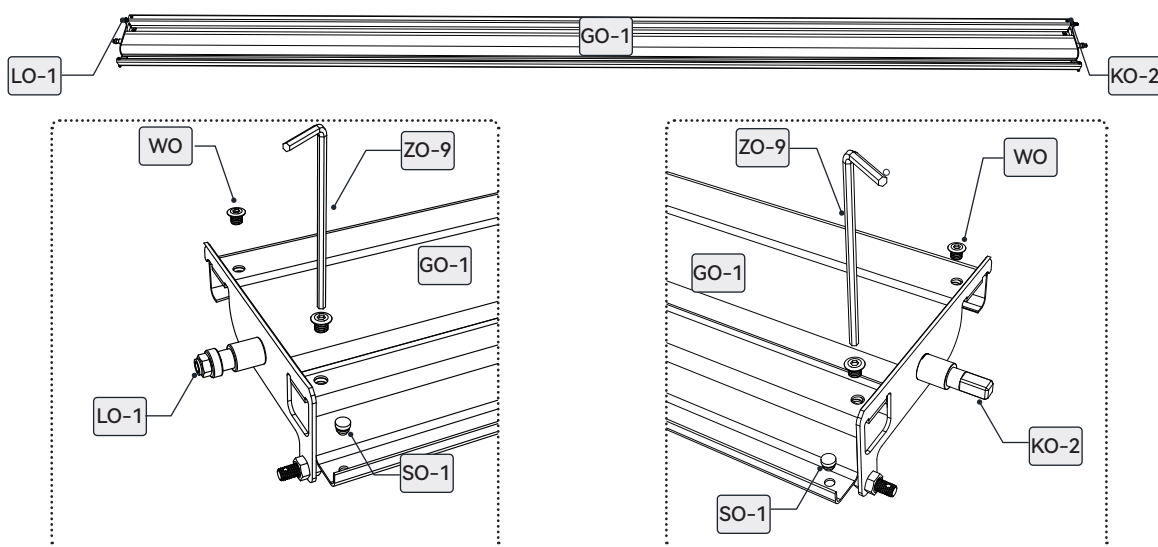




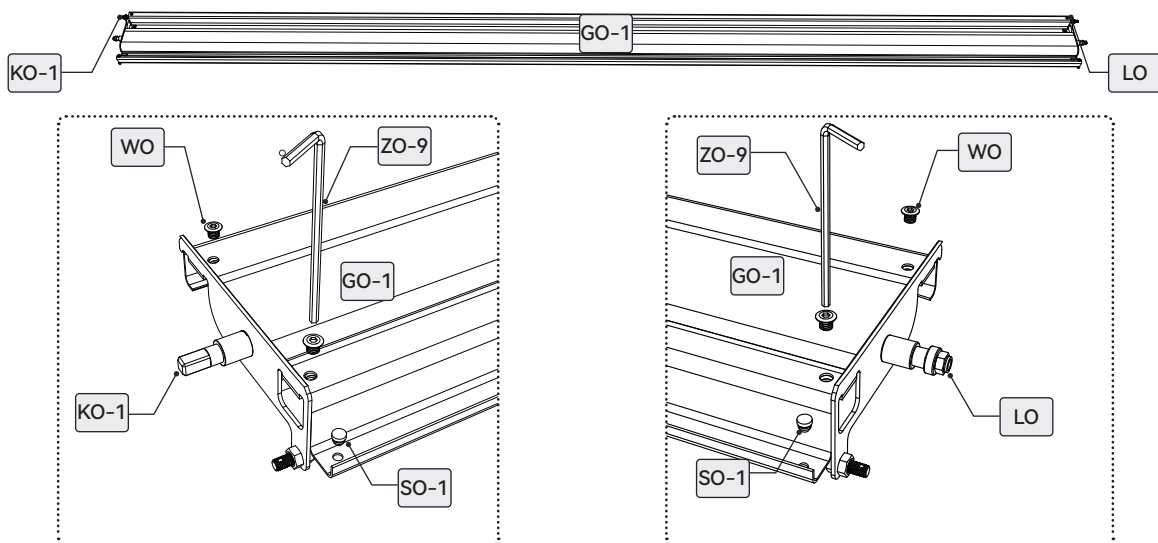
|      |  |    |      |  |   |      |  |     |  |     |     |       |  |     |
|------|--|----|------|--|---|------|--|-----|--|-----|-----|-------|--|-----|
| GO-1 |  | 2  | KO-1 |  | 1 | WO   |  | 5x6 |  | 3mm | 200 | ZO-9  |  | 3mm |
| GO   |  | 48 | KO-2 |  | 1 | SO-1 |  |     |  |     | 100 | ZO-10 |  | 3mm |

Install the louver cover on both sides of the installed louvres and the spindle louver cover on both sides of the louvres.

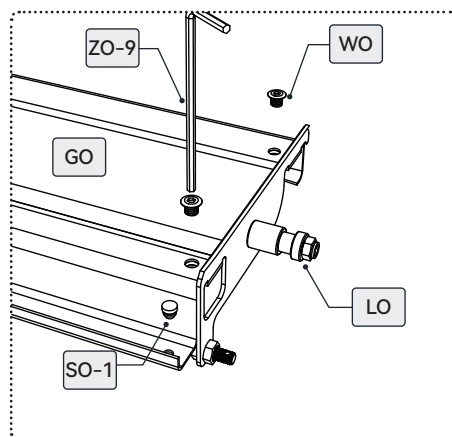
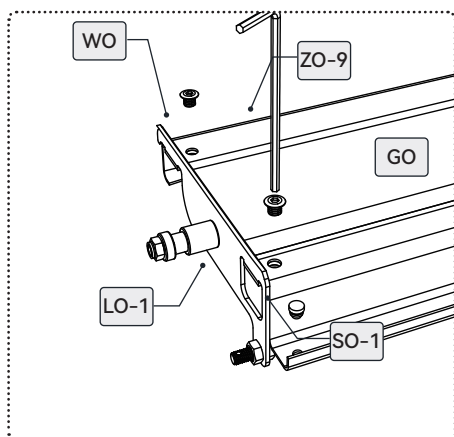
X1



X1



## X48



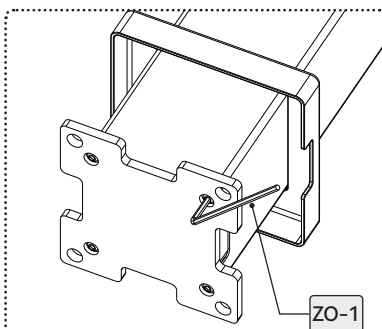
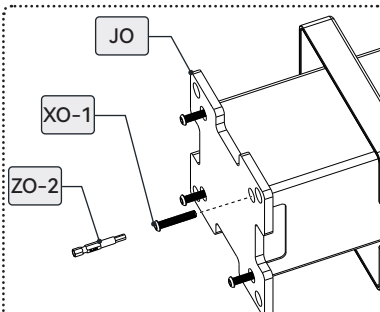
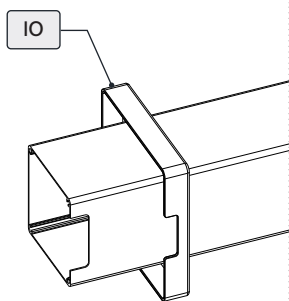
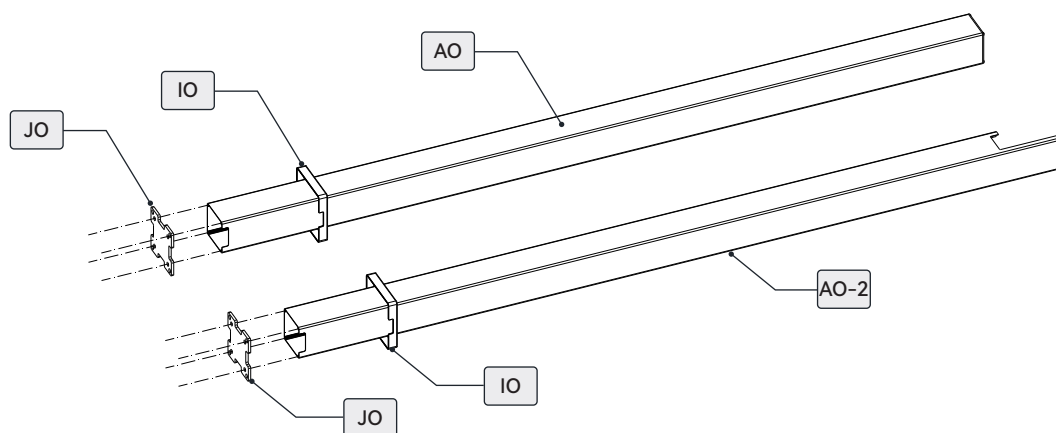
|      |                                                                                   |   |
|------|-----------------------------------------------------------------------------------|---|
| AO   |  | 2 |
| AO-2 |  | 2 |

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| IO |  | 4 |
| JO |  | 4 |

|      |                                                                                            |    |
|------|--------------------------------------------------------------------------------------------|----|
| XO-1 |  6x35 4mm | 16 |
|------|--------------------------------------------------------------------------------------------|----|

|      |                                                                                         |
|------|-----------------------------------------------------------------------------------------|
| ZO-1 |  4mm |
| ZO-2 |  4mm |

Install the post skirt first, put the notch of the post skirt against the notch of the post, and then install the base plate to fix it to the bottom surface of the post.

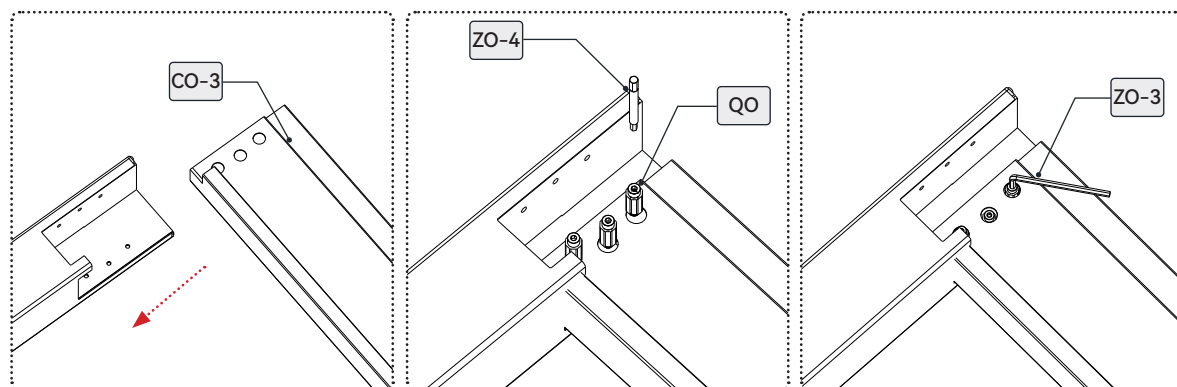
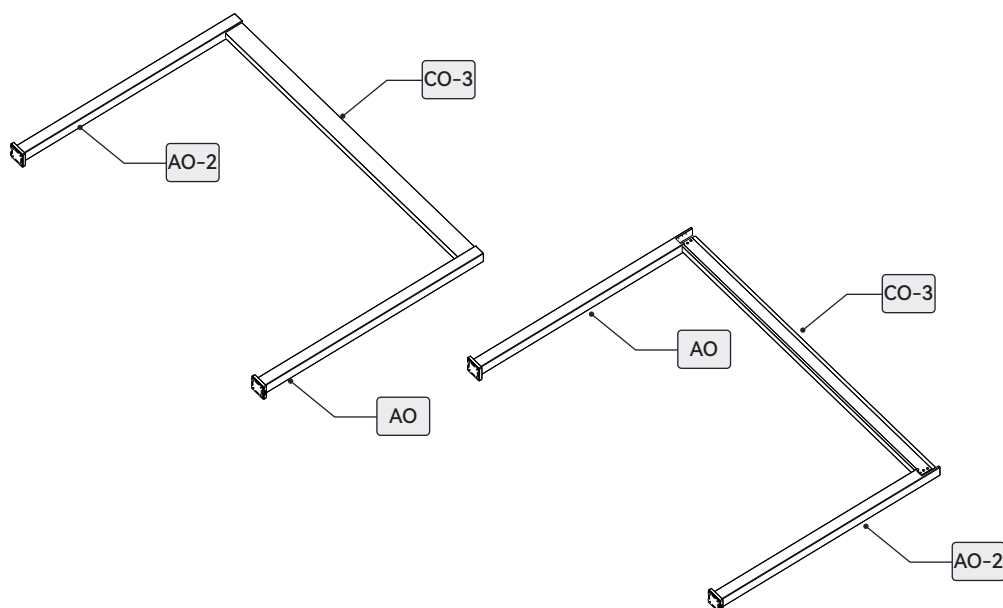


2

|      |                                                                                   |   |    |                                                                                   |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|
| CO-3 |  | 2 | QO |  |  | 12 |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|

|      |                                                                                     |     |
|------|-------------------------------------------------------------------------------------|-----|
| ZO-3 |  | 6mm |
| ZO-4 |  | 6mm |

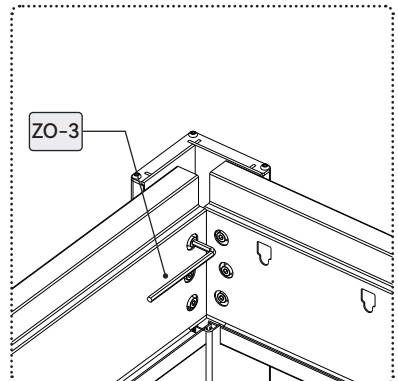
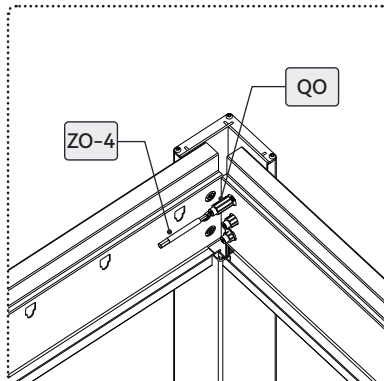
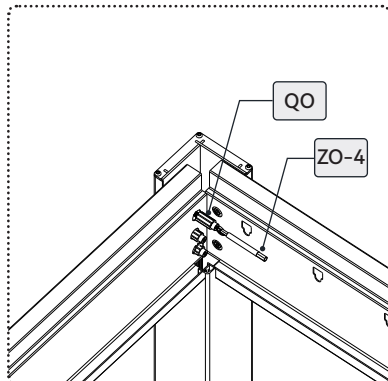
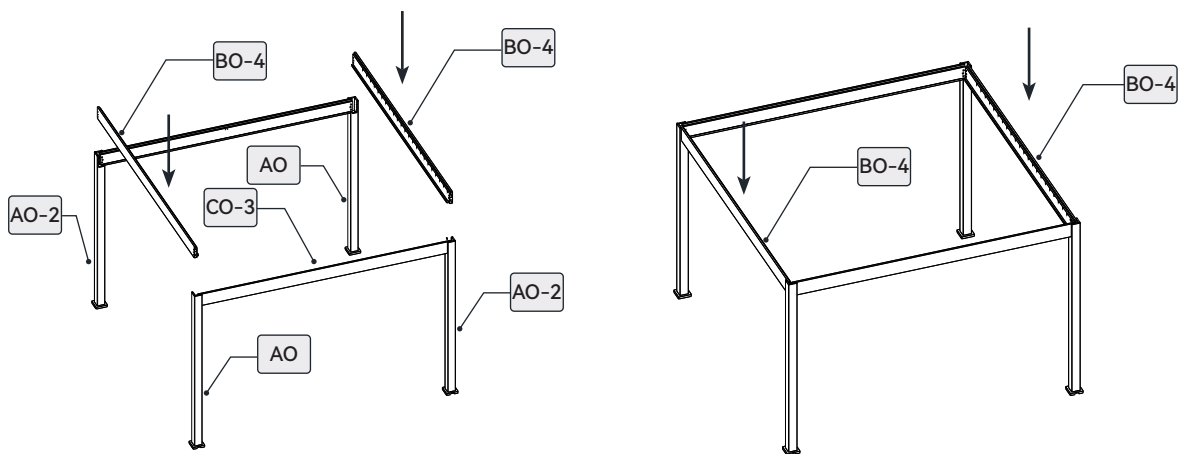
Placing the post flat on the ground, complete the installation of the side beams.



|      |                                                                                   |   |    |                                                                                   |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|
| BO-4 |  | 2 | QO |  |  | 12 |
|------|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----|

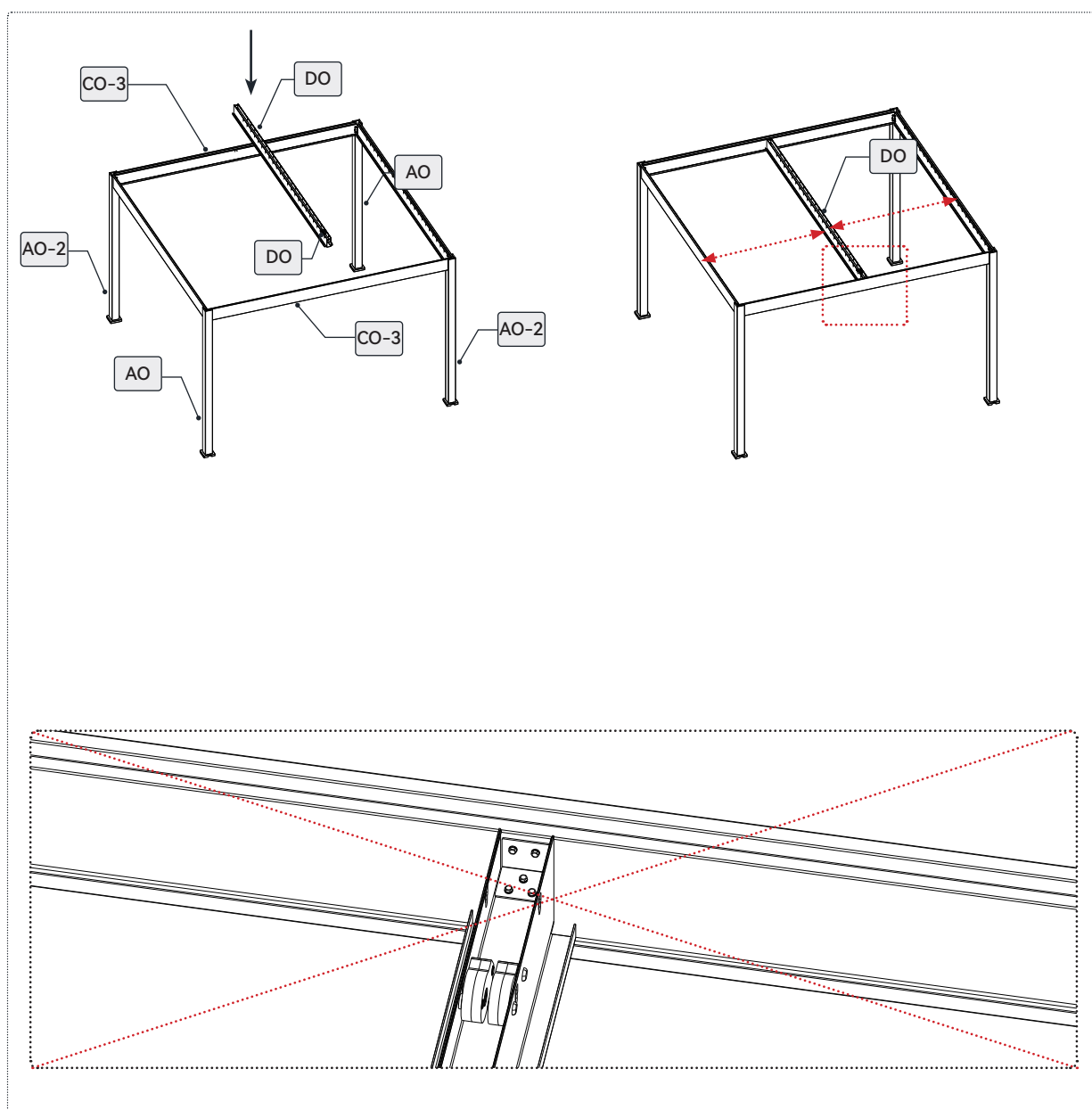
|      |                                                                                     |     |
|------|-------------------------------------------------------------------------------------|-----|
| ZO-3 |  | 6mm |
| ZO-4 |  | 6mm |

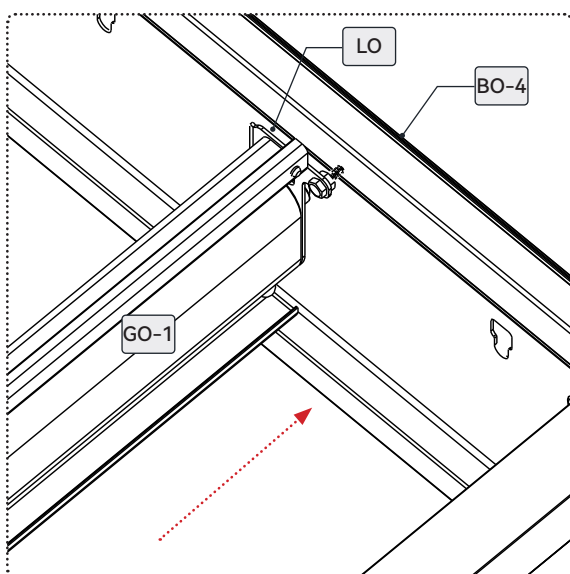
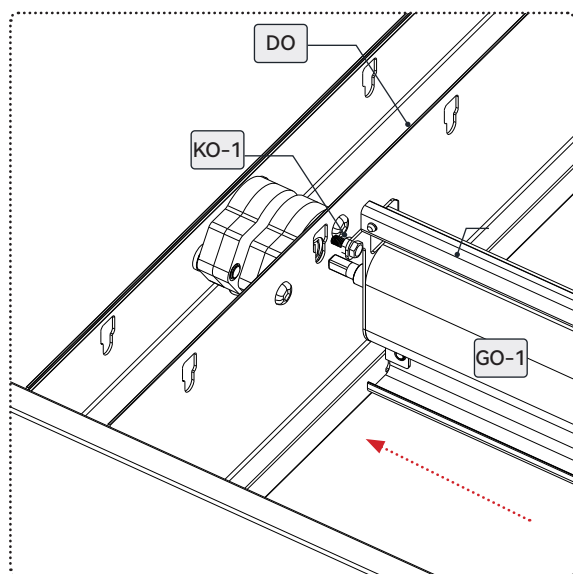
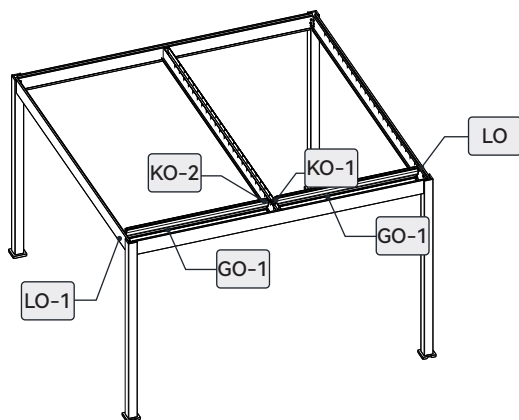
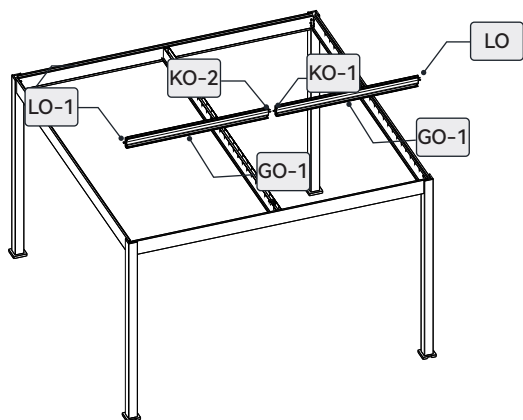
Put up the completed side beams and then install the main beams at each end.



|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| DO |  | 1 |
|----|-----------------------------------------------------------------------------------|---|

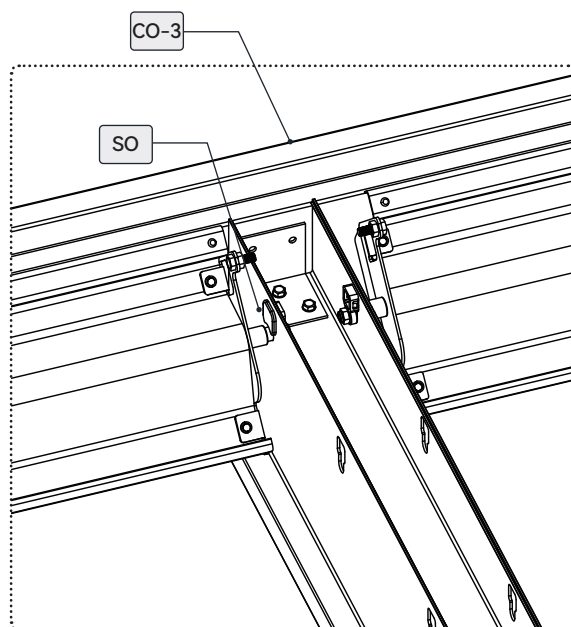
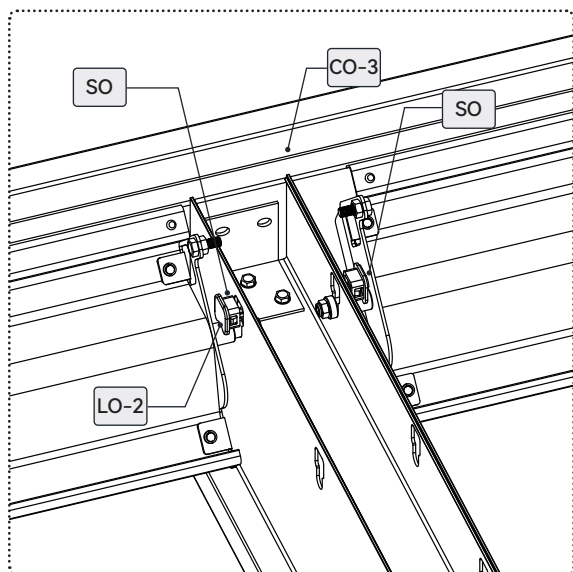
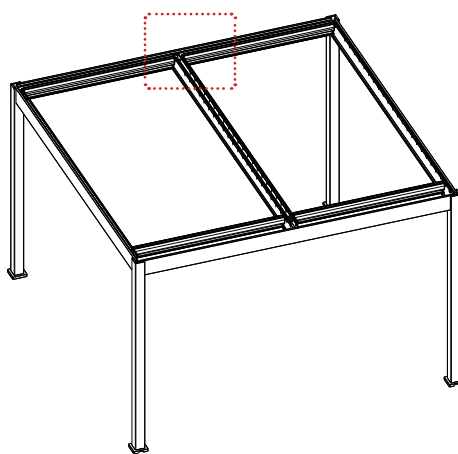
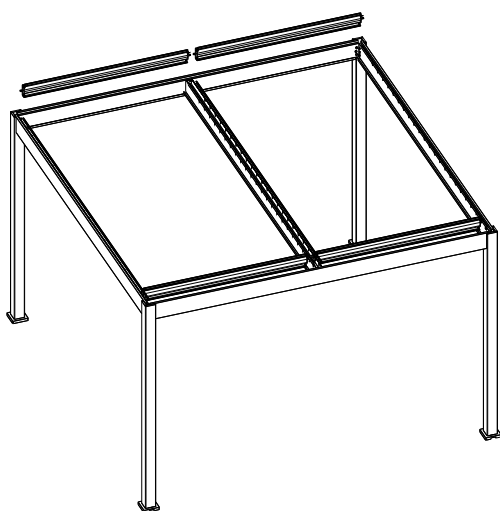
Place the middle beam in the middle of the pergola. Attention! Please do not assemble the screw on two sides in this step. Please install the main louvre on the pergola firstly as the diagram shows.







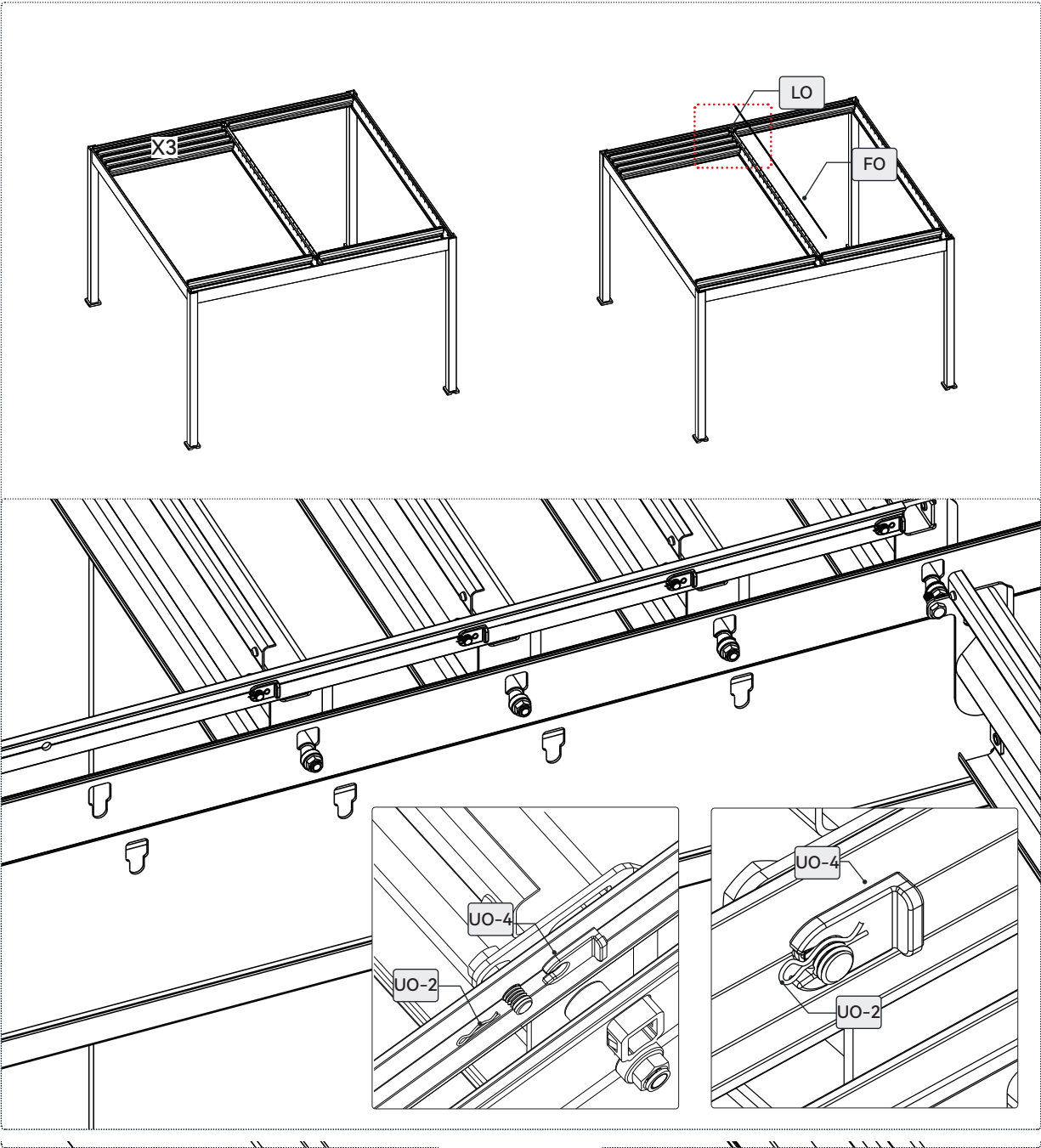
- Place the middle beam in the middle of the pergola, then begin to install the louvre on the other side.
- Please cover the plastic caps on two sides.
- Please attention that it is no need to insatll the plastic caps on the connection part between the main louvre and the gear box.





Note that the louvers on the main shaft and the connecting aluminum angle are connected using anti-loosening nuts (lock nuts) and washers.

|      |                                                                                     |   |
|------|-------------------------------------------------------------------------------------|---|
| FO   |    | 1 |
| SO   |    | 4 |
| UO-2 |    | 4 |
| UO-4 |    | 4 |
| ZO-5 |  |   |

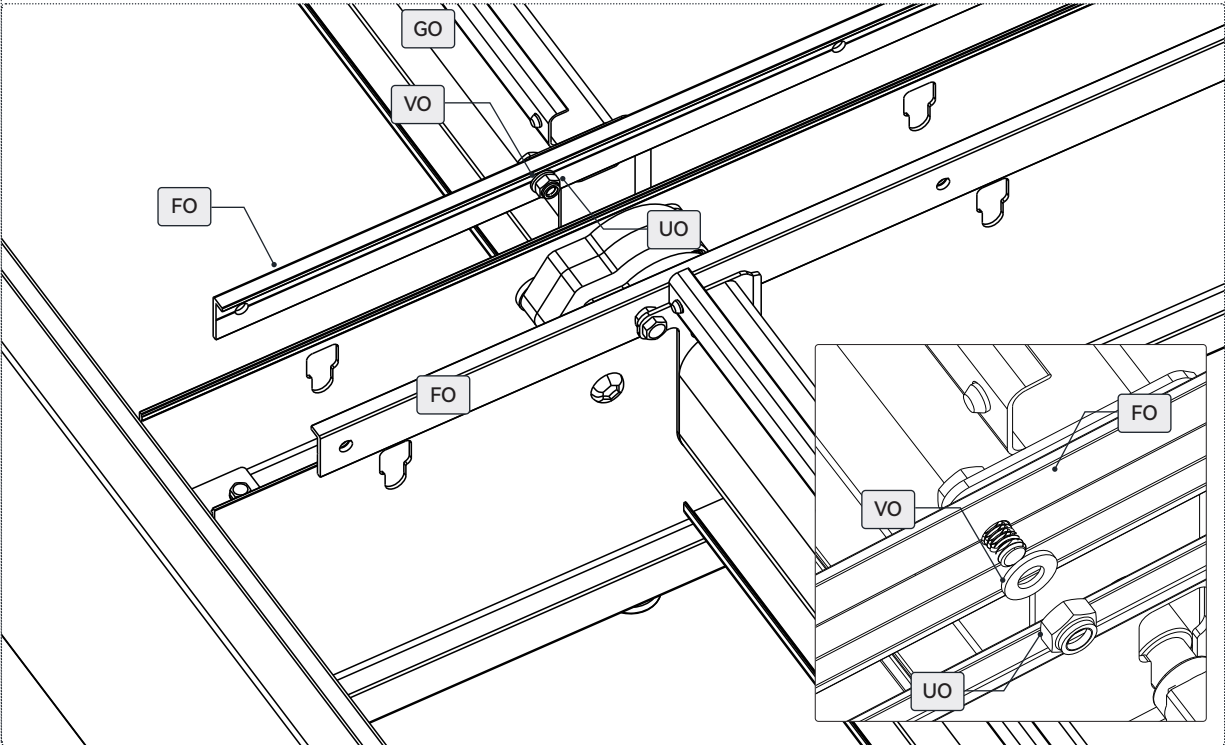
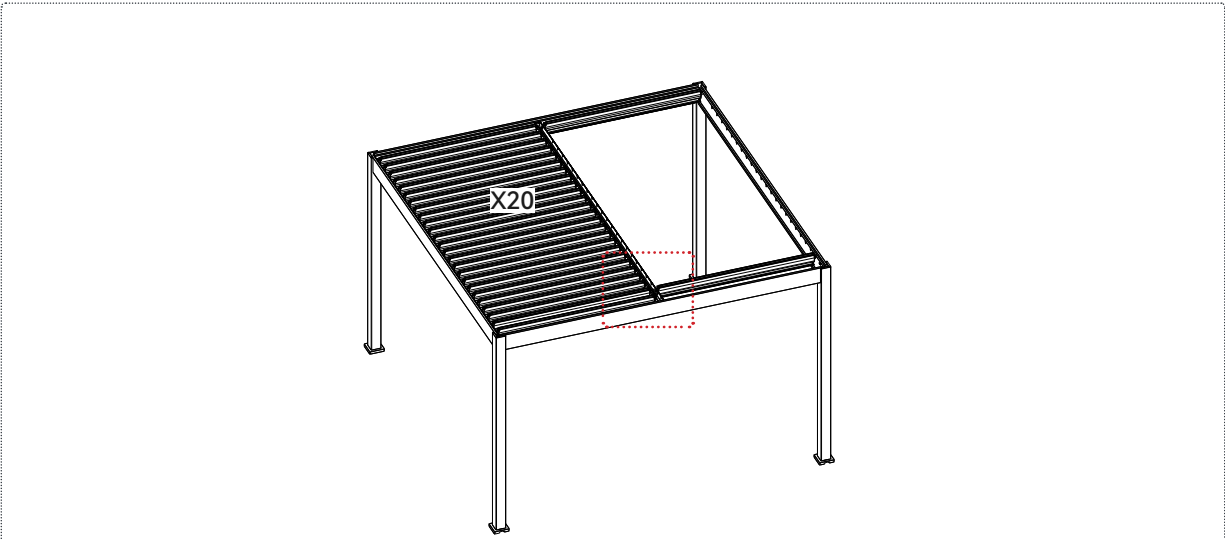


Connect the louvre blades to the aluminum corner connectors.

|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| UO |  | 1 |
| VO |  | 1 |

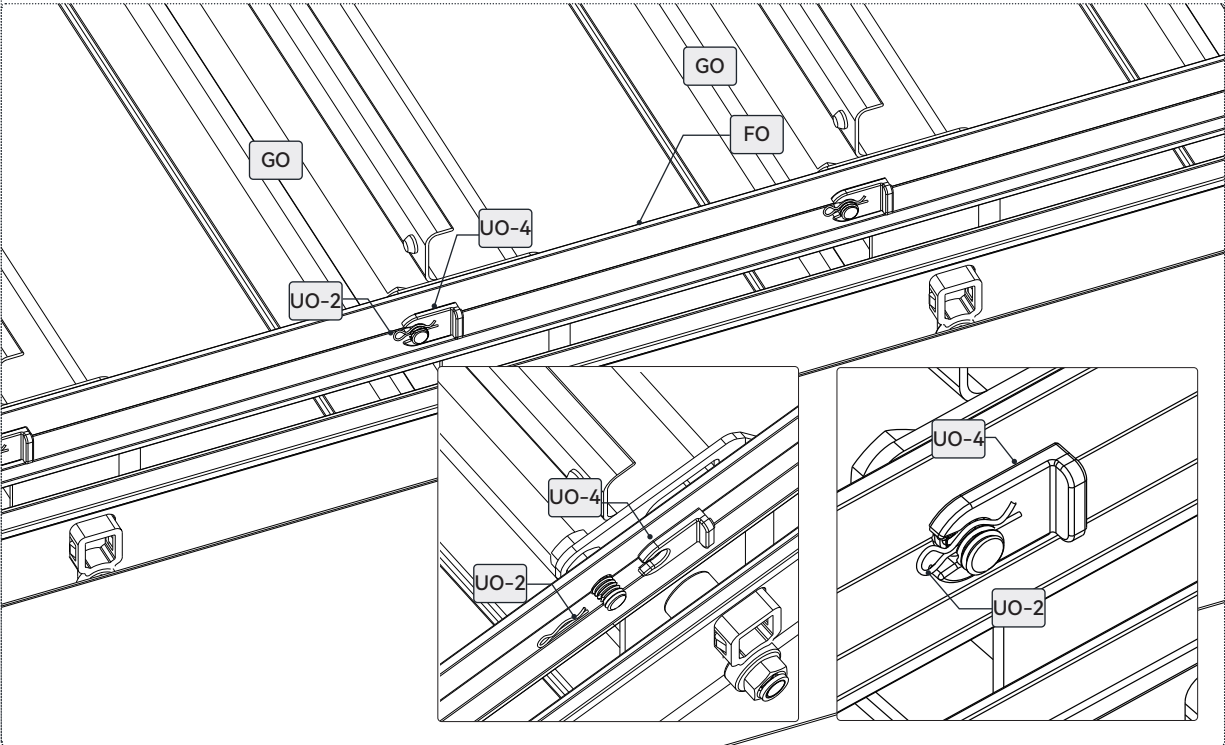
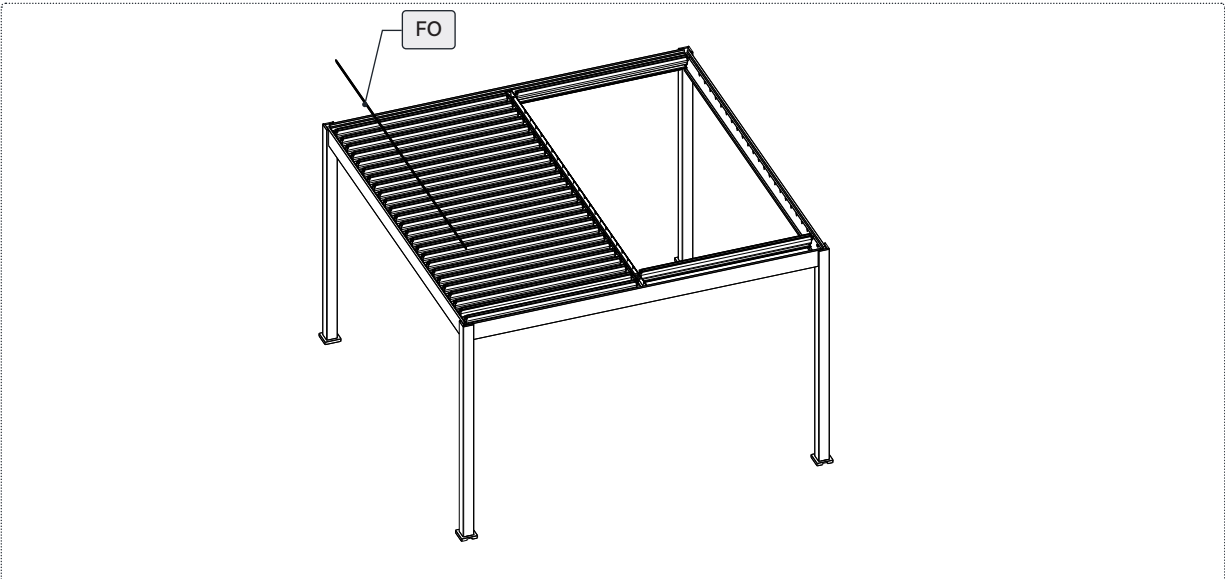
|      |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|----|
| SO   |  | 20 |
| UO-2 |  | 20 |
| UO-4 |  | 20 |

|      |                                                                                     |
|------|-------------------------------------------------------------------------------------|
| ZO-5 |  |
|------|-------------------------------------------------------------------------------------|



Connect the louvre blades to the aluminum corner connectors.

|    |                                                                                   |   |    |                                                                                               |    |      |                                                                                   |    |      |                                                                                     |
|----|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------------------|----|------|-----------------------------------------------------------------------------------|----|------|-------------------------------------------------------------------------------------|
| FO |  | 1 | SO |              | 25 | UO-2 |  | 24 | ZO-5 |  |
|    |                                                                                   |   | UO | <br>lock nut | 1  | UO-4 |  | 24 |      |                                                                                     |
|    |                                                                                   |   | VO |              | 1  |      |                                                                                   |    |      |                                                                                     |



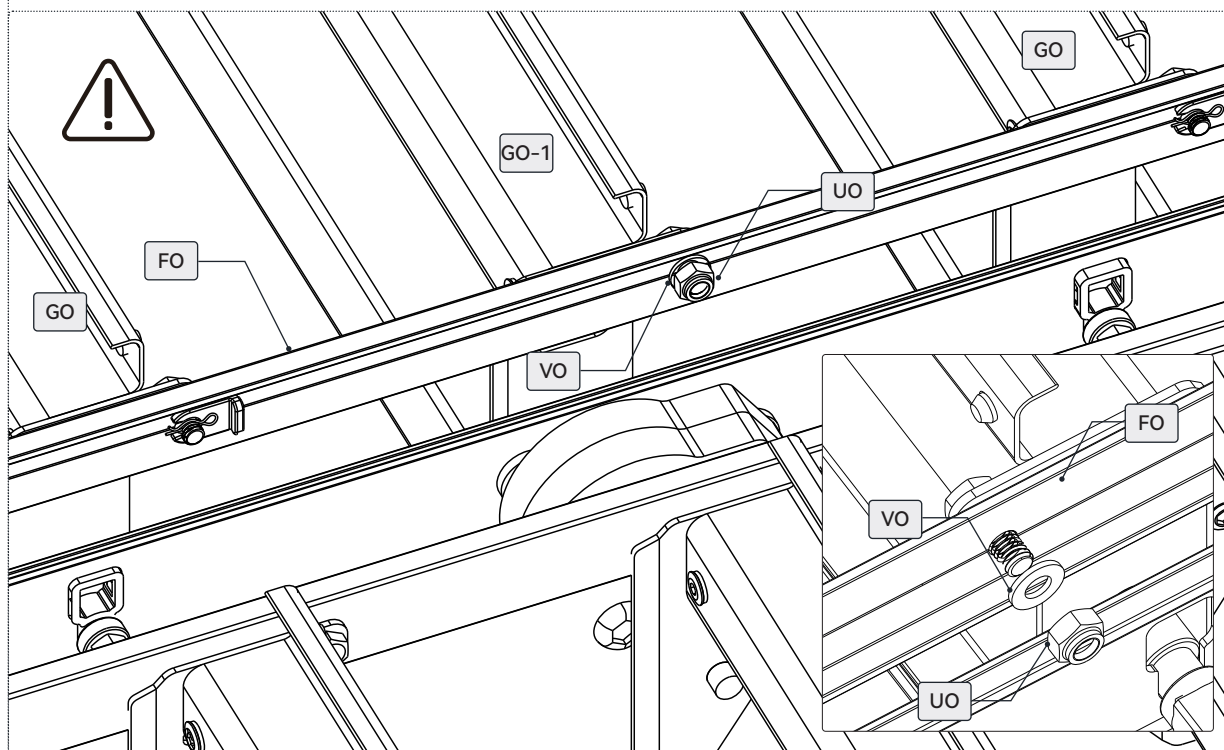
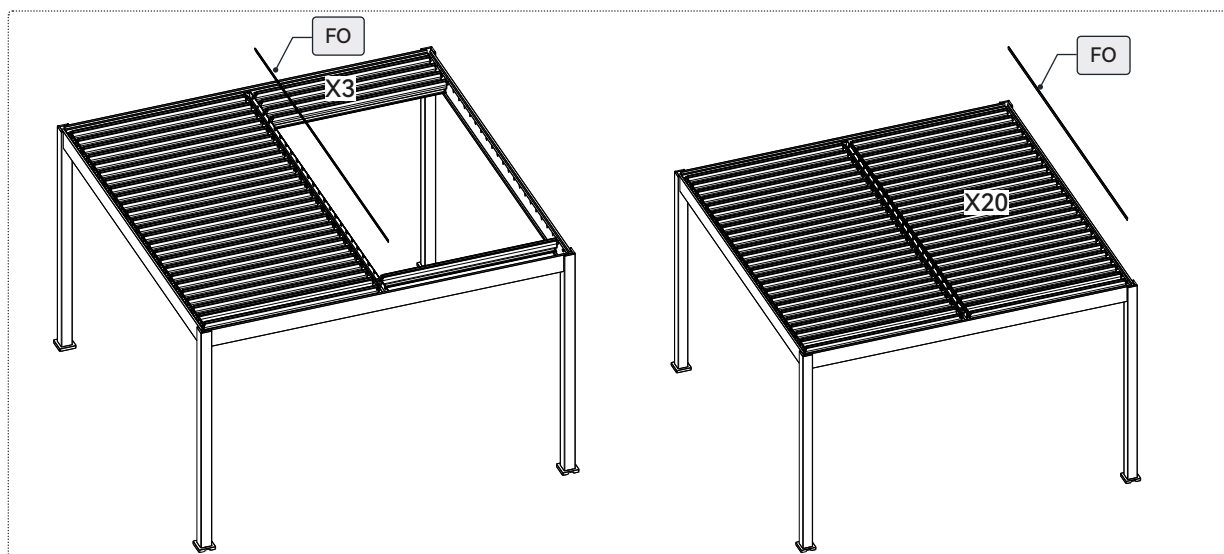
|    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|
| FO |  | 2 |
|----|-----------------------------------------------------------------------------------|---|

|    |                                                                                            |   |
|----|--------------------------------------------------------------------------------------------|---|
| UO |  lock nut | 2 |
| VO |           | 2 |

|      |                                                                                   |    |
|------|-----------------------------------------------------------------------------------|----|
| SO   |  | 49 |
| UO-2 |  | 48 |
| UO-4 |  | 48 |

|      |                                                                                          |  |
|------|------------------------------------------------------------------------------------------|--|
| ZO-5 |  10mm |  |
|------|------------------------------------------------------------------------------------------|--|

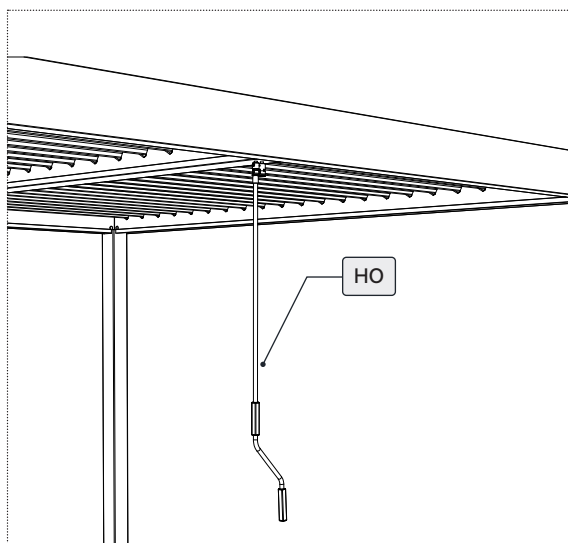
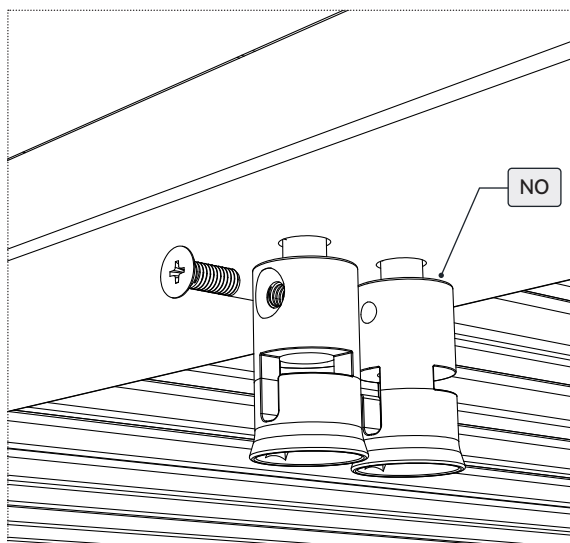
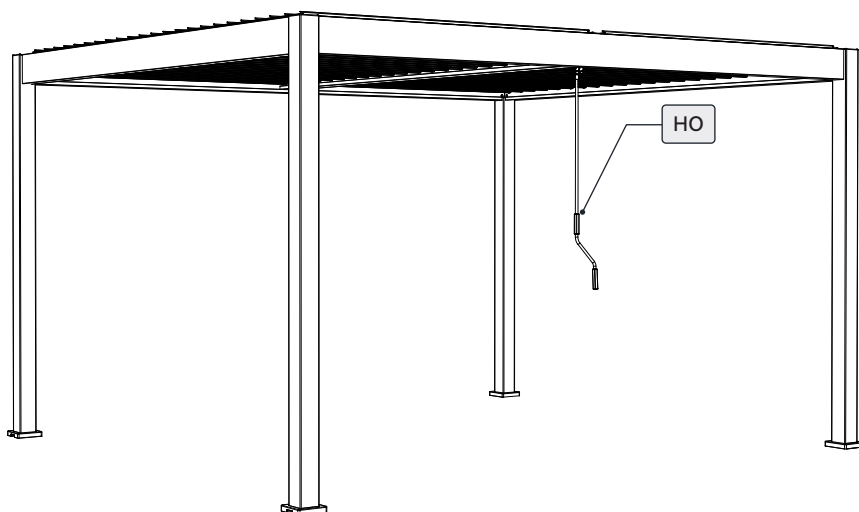
Fix the middle beam by fasten the screws on two sides. Please put the beam cover on the middle beam, then cover the plastic caps.



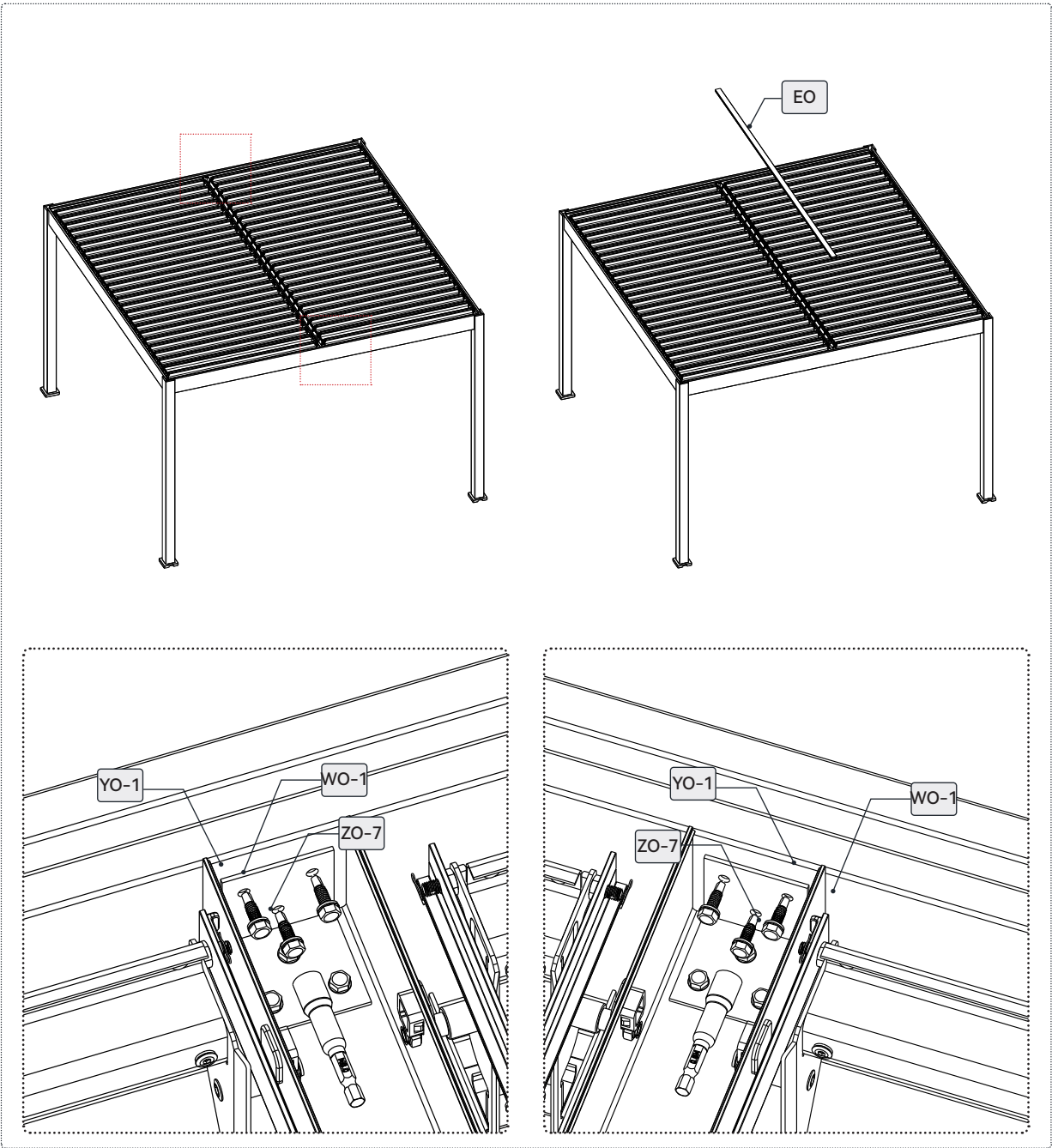
3

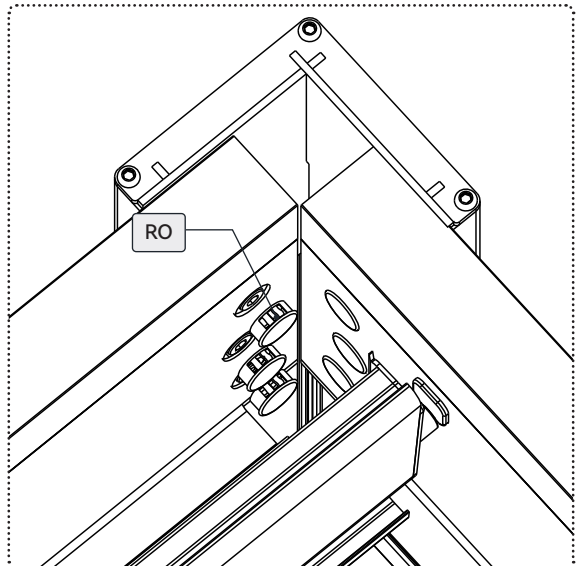
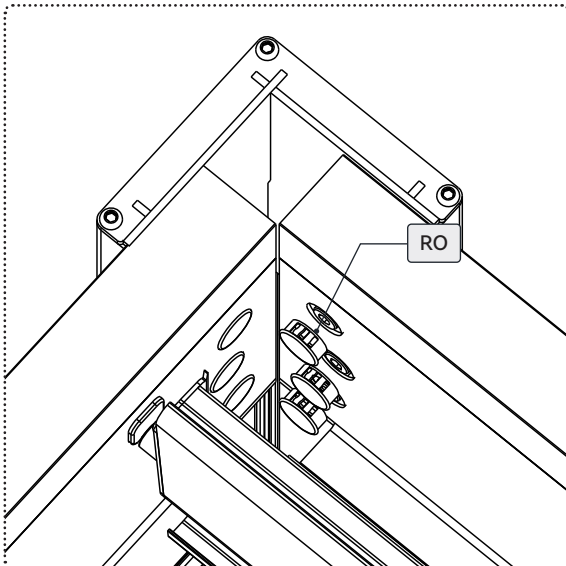
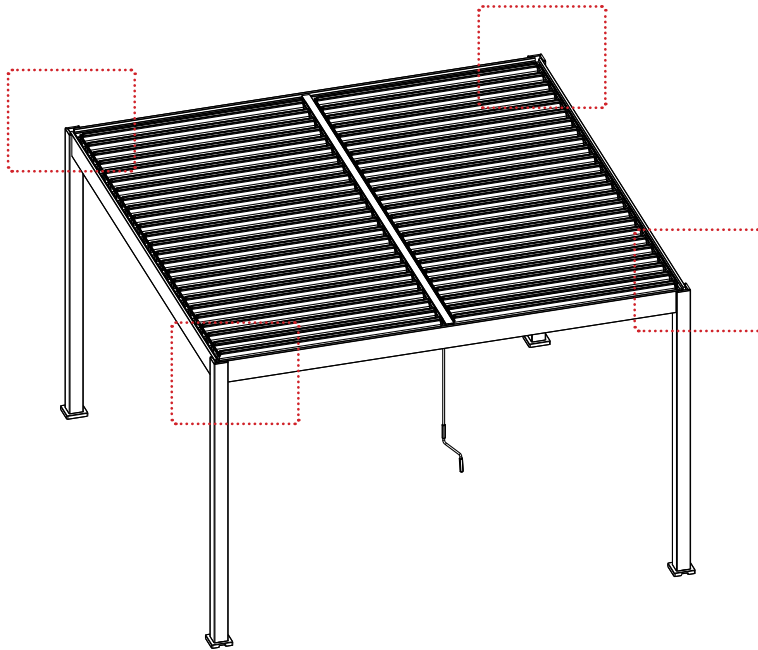
|    |                                                                                   |   |    |                                                                                   |   |
|----|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|---|
| HO |  | 1 | NO |  | 2 |
|----|-----------------------------------------------------------------------------------|---|----|-----------------------------------------------------------------------------------|---|

Install the connecting spare part, then assemble the crank.



|    |                                                                                   |   |      |                                                                                        |                                                                                       |   |
|----|-----------------------------------------------------------------------------------|---|------|----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---|
| EO |  | 1 | WO-1 |  5x19 |  8mm | 4 |
|----|-----------------------------------------------------------------------------------|---|------|----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---|





Po potwierdzeniu wymiarów należy przykręcić śrubę rozporową do płyty.

