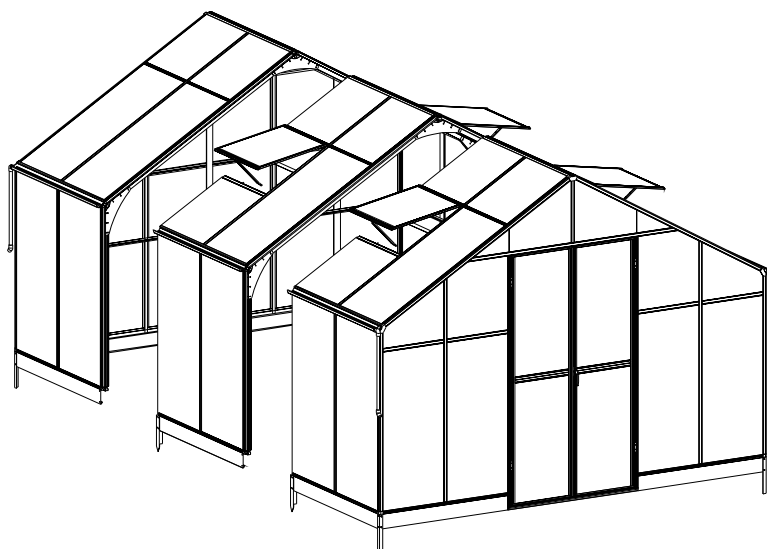




Assembly Instructions / Instrukcja Montażu



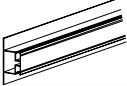
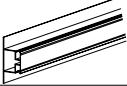
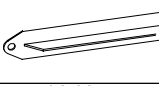
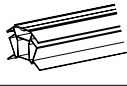
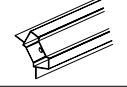
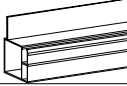
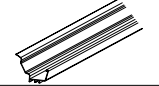
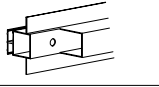
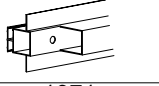
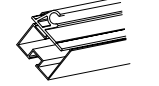
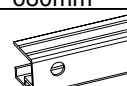
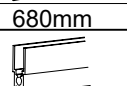
MODEL: SOLID PC 137x354

GREENHOUSE MODULE/MODUŁ DO SZKLARNI

PRODUCT SIZE(LxWxH): 137X354X267CM

WYMIARY PRODUKTU (dł. x szer. x wys.): 137X354X267CM

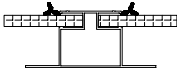
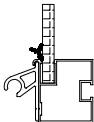
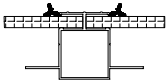
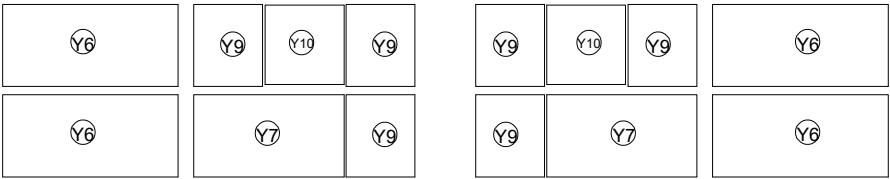
PLEASE READ CAREFULLY BEFORE ASSEMBLY/
PRZECZYTAJ UWAŻNIE PRZED MONTAŻEM

	PART	NO	QTY		PART	NO	QTY		PART	NO	QTY
1	 1475mm	L02A	2		 S05 M6X12		12			A03	2
2	 1971mm	L02B	2		 S105 M5X10		44			A79	2
3	 657mm	L04B	4		 S26 M5X12		18			D05	4
4	 1343mm	L05B	4		 S28 M4X10		4			D25	2
5	 1344mm	L06B	1		 S69 M6X60		4			D26	1
6	 1344mm	L07B	2		 M03 M6		12			D114	4
7	 1344mm	L08B	2		 M02 M4		4			D329	6
8	 1368mm	L09B	2		 M05 M5		44			A96	2
9	 1475mm	L10A	2		 Z02 Ø4X16D		12			J169	2
10	 1971mm	L10B	2		 Z08 M4.2X16		2			A98	3
11	 680mm	L11A	2								
		L12A	2								
12	 648mm	L19	4								
13	 680mm	L20	2								
14	 680mm	L21	2								

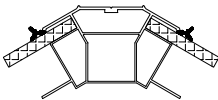
PART	NO	QTY
 B2:1368	B2	2
	D307	2

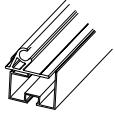
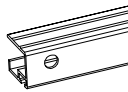
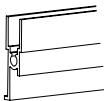


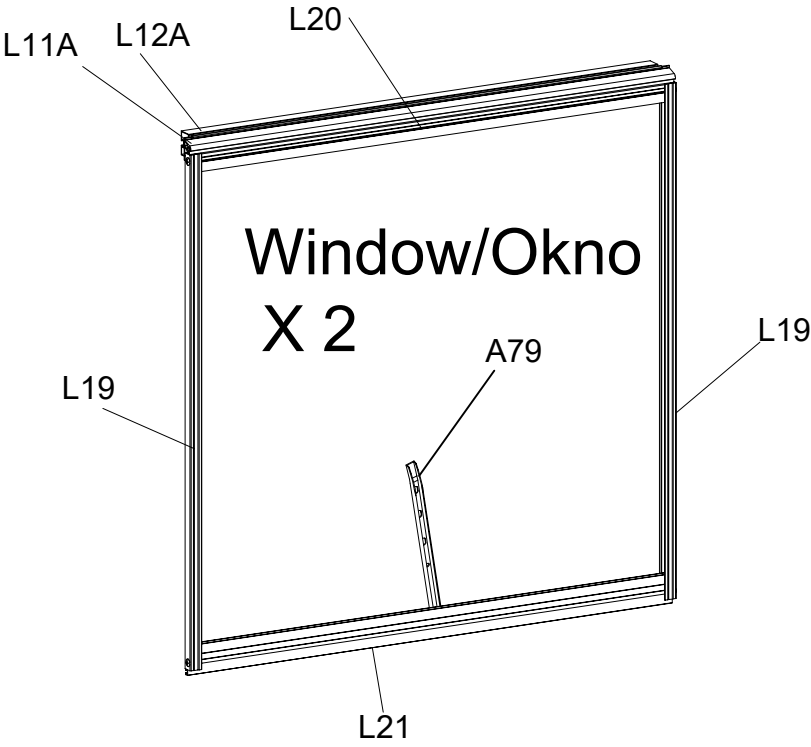
PART	NO	QTY
	Y6	4
	Y7	2
	Y9	6
	Y10	2

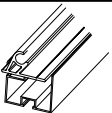
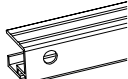
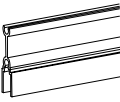
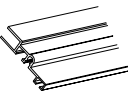


PART	NO	QTY
	J190	53M

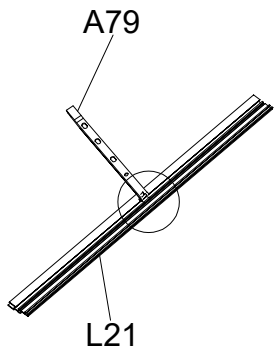
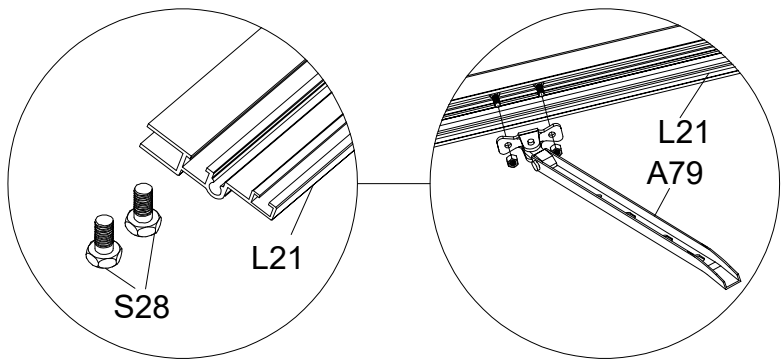


PART	NO.	QTY.
	L11A	2
	L12A	2
	L19	4
	L20	2
	L21	2
	Y10	2
	A79	2
	Z02	12
	Ø4X16D	
	S28	4
	M4X10	
	M02	4
	M4	

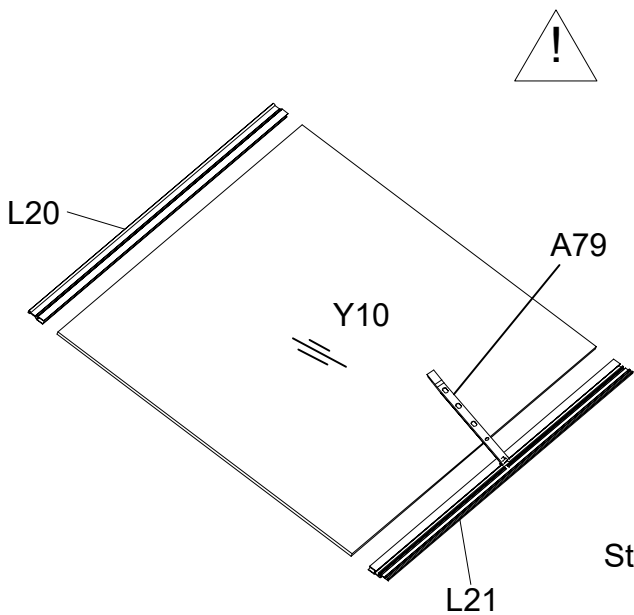


PART	NO.	QTY.
	L11A	1
	L12A	1
	L19	2
	L20	1
	L21	1

Part	NO.	QTY.
	Y10	1
	A79	1
	Z02 Ø4X16D	6
	S28 M4X10	2
	M02 M4	2



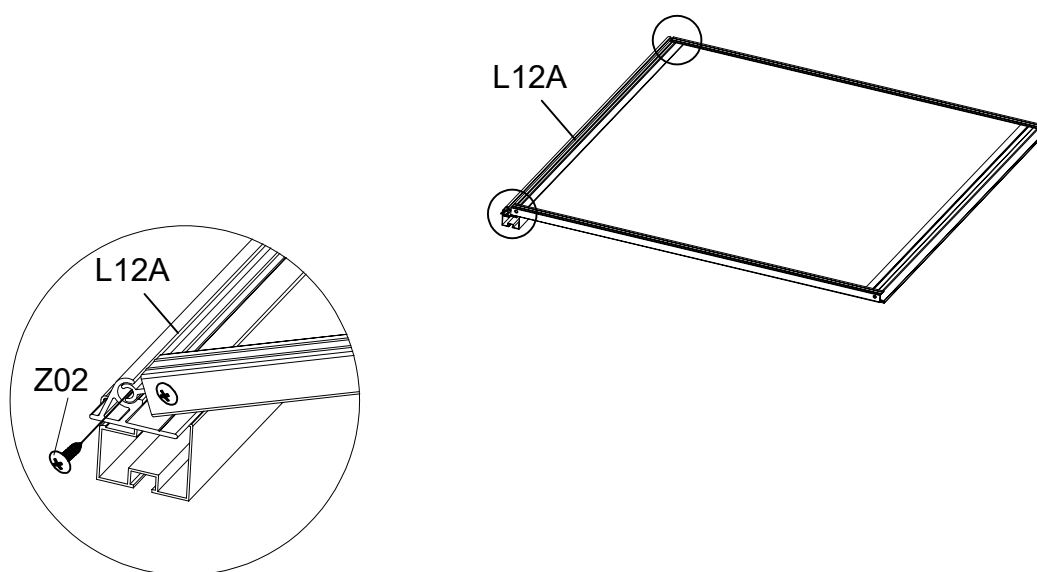
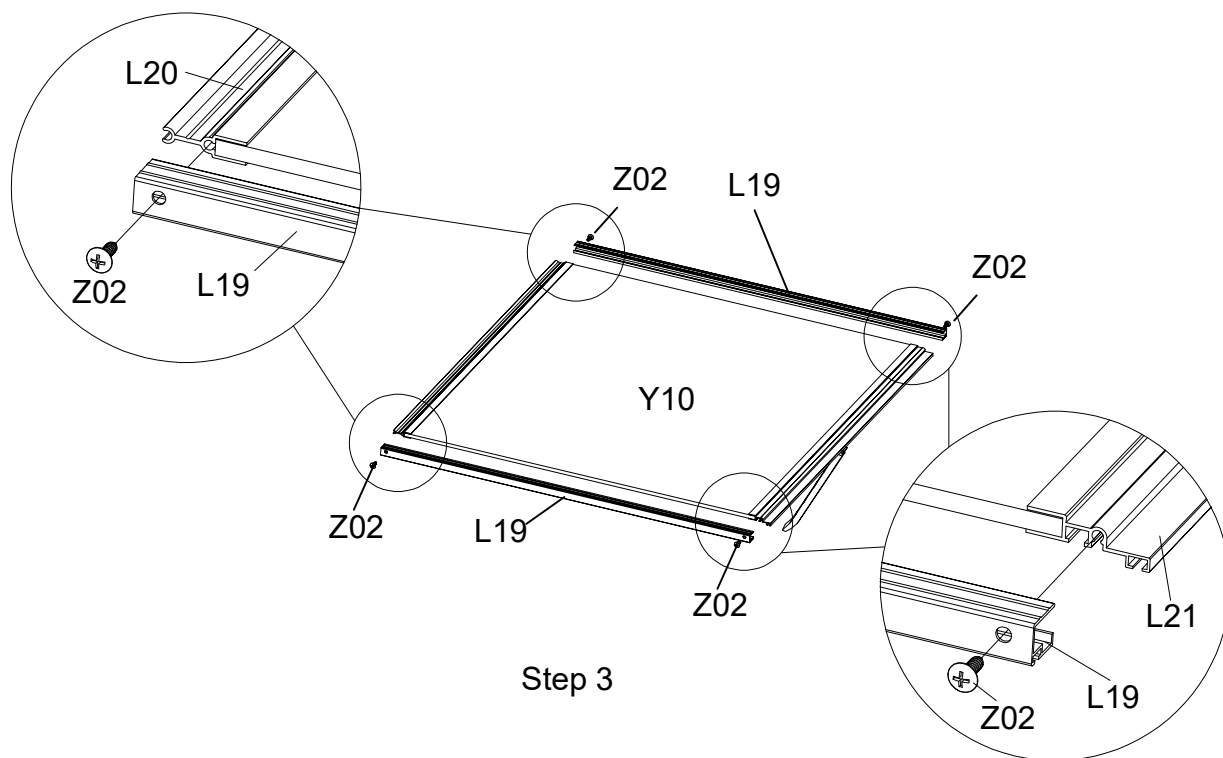
Step/Krok 1

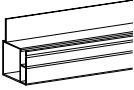
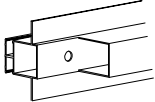


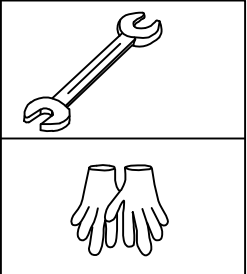
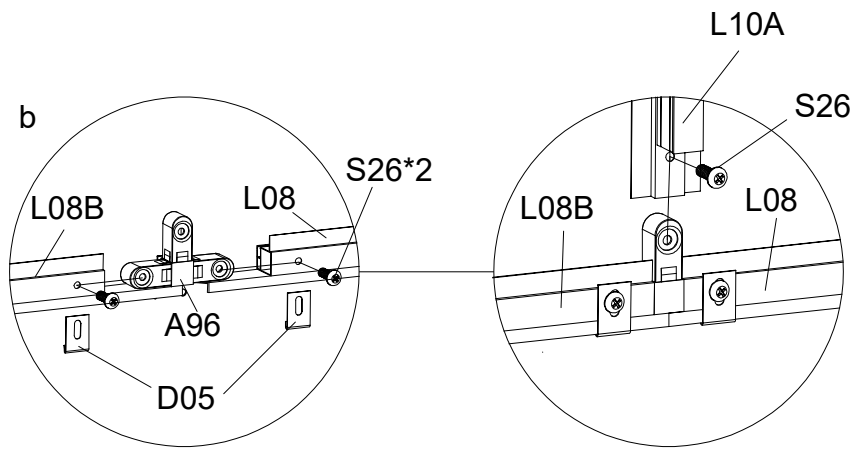
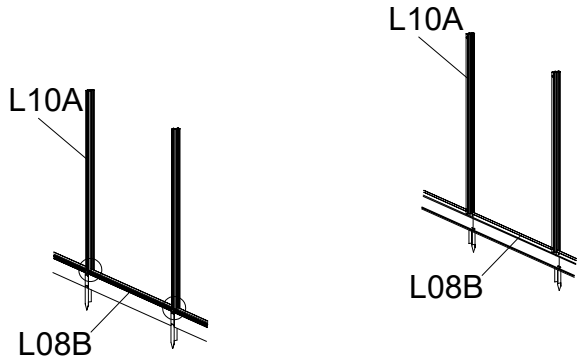
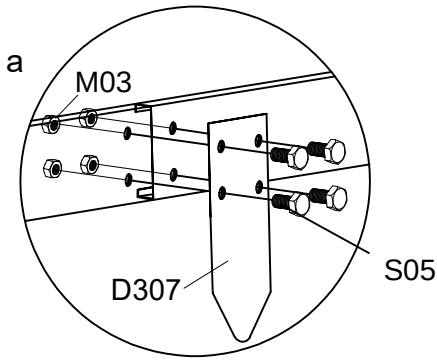
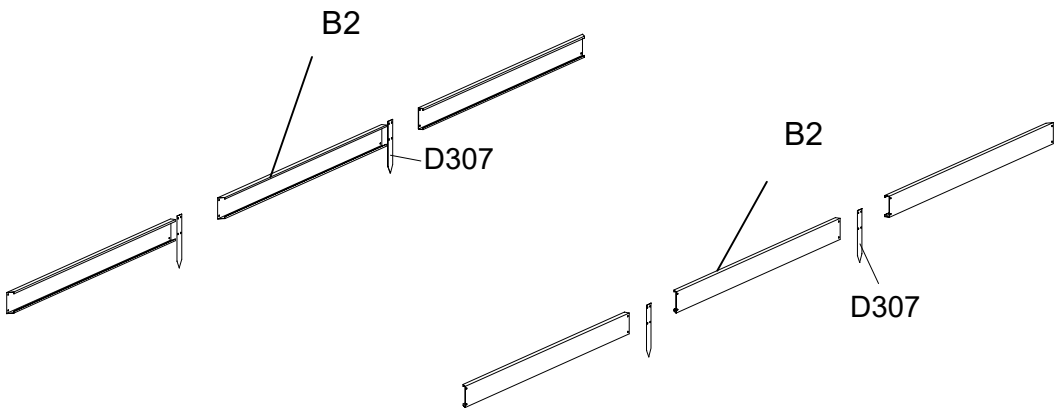
! Attention: Remove the protective films from both sides of each polycarbonate panel, before inserting into aluminum channels. Ensure the milky white film faces towards the Sun.

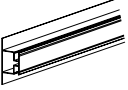
! Uwaga: Usuń folie ochronne z obu stron każdego panelu PC przed włożeniem go do aluminiowych kanałów. Upewnij się, że mlecznobiała folia jest skierowana do zewnątrz.

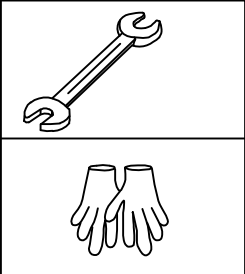
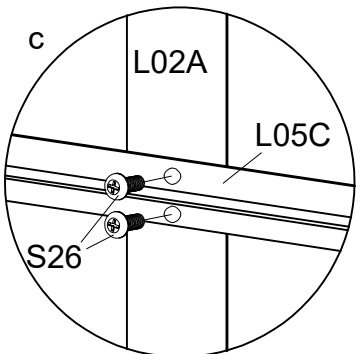
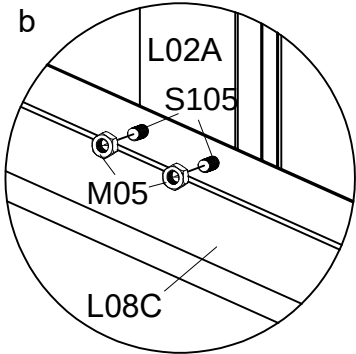
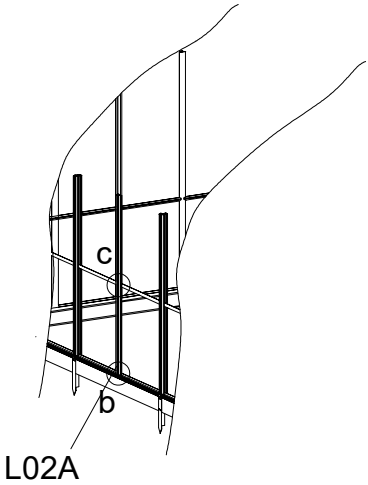
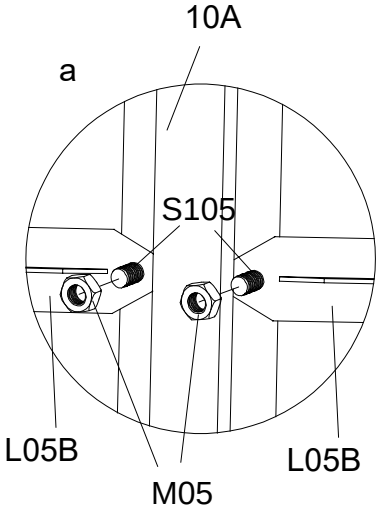
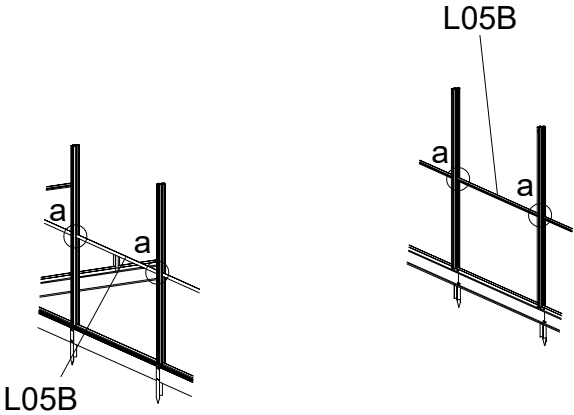
Step/Krok 2

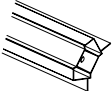


PART	NO	QTY
	L08B	2
	L10A	2
	B2	2
	A96	2
	J169	
	D05	4
	D307	2
	S05	8
	M6X12	
	M01	8
	M6	
	S26	6
	M6X12	

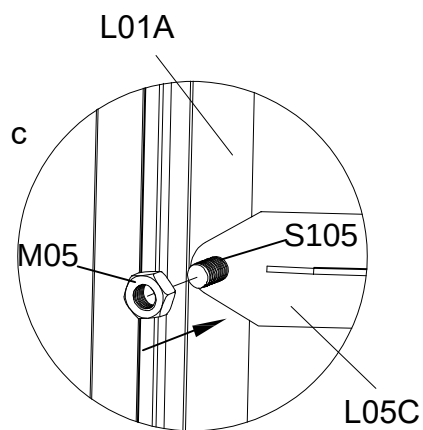
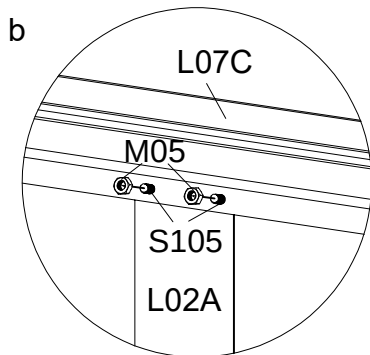
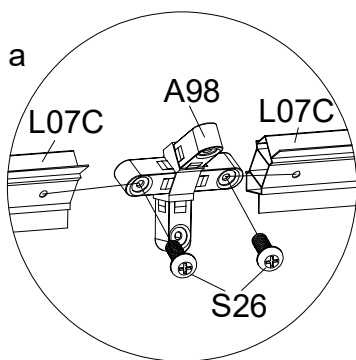
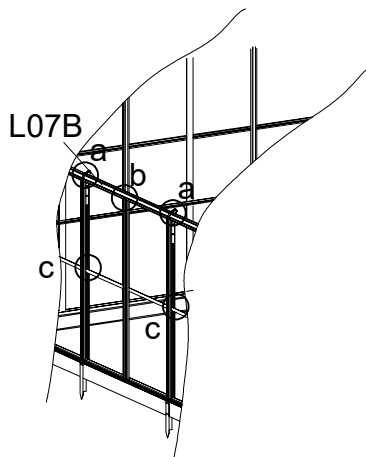


PART	NO	QTY
	L02A	2
	L05B	2
	S105 M5X10	8
	M05 M5	8
	S26 M5X12	4

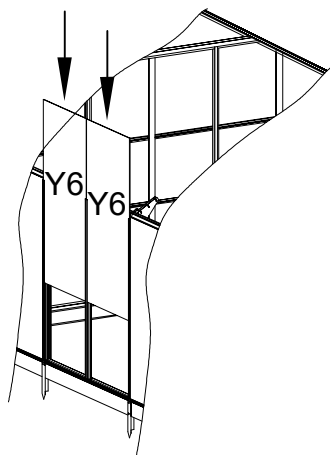


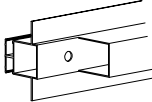
PART	NO	QTY
	L07B	2
	A98	2
	J171	
	S26	2
	M5X12	
	S105	4
	M5X10	
	M05	4
	M5	
	Y6	4

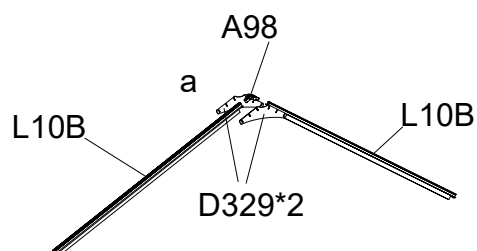
Put the panels into positions / Umieść panele w odpowiednich miejscach



After installing L07C, fix L01A and L05C again.
Po zainstalowaniu L07C ponownie zamontuj elementy L01A i L05C.

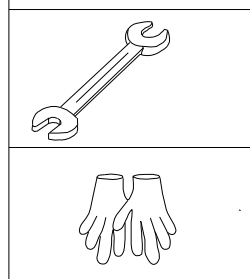
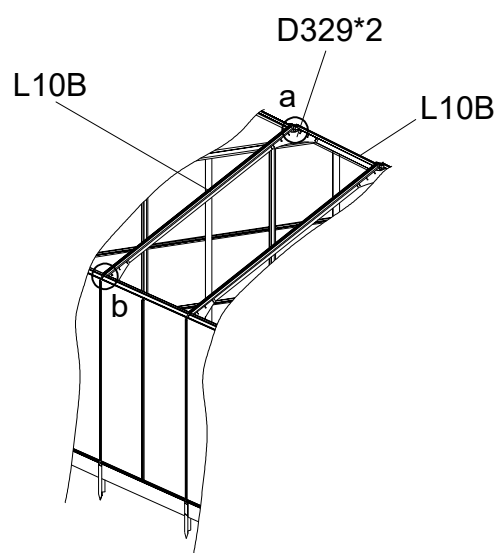
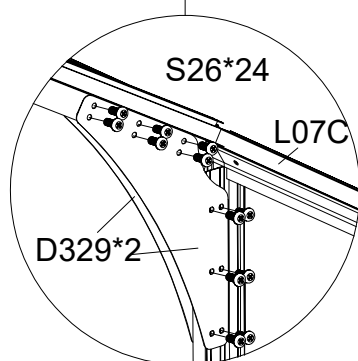
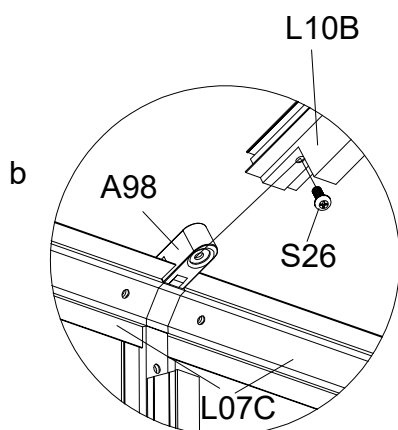
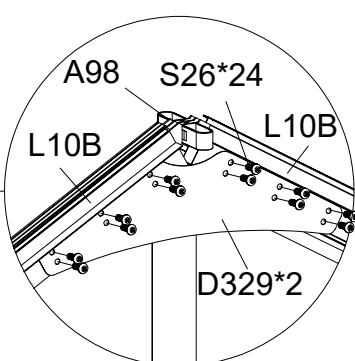
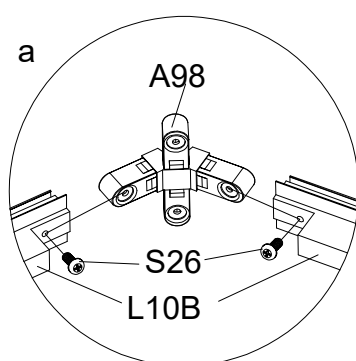


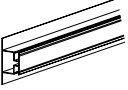
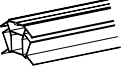
PART	NO	QTY
	L10B	2
	A98 J171	1
	D329	6
	S26 M5X12	72

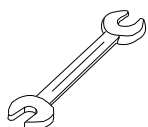
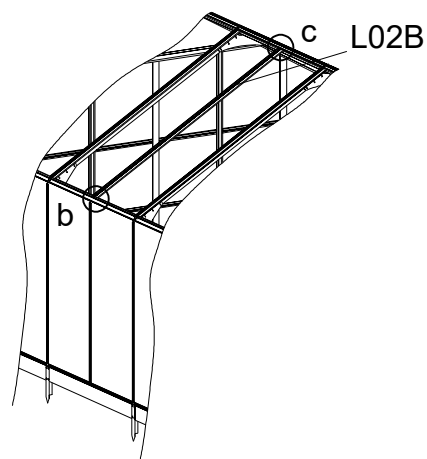
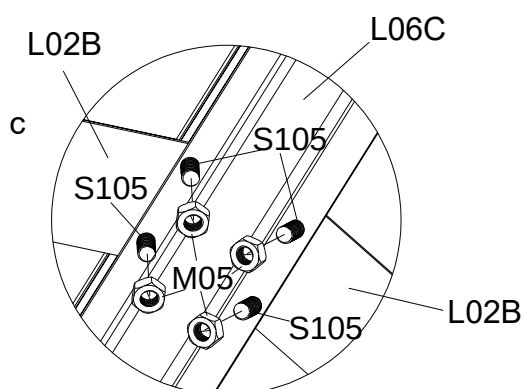
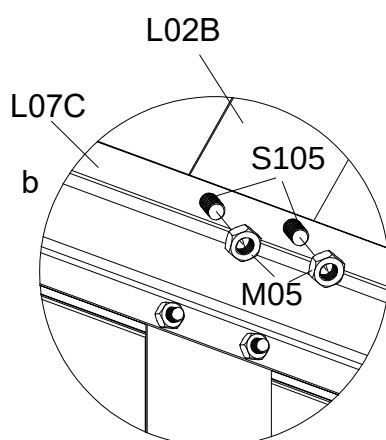
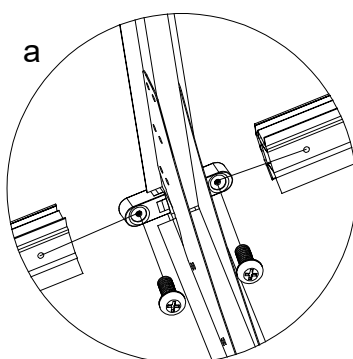
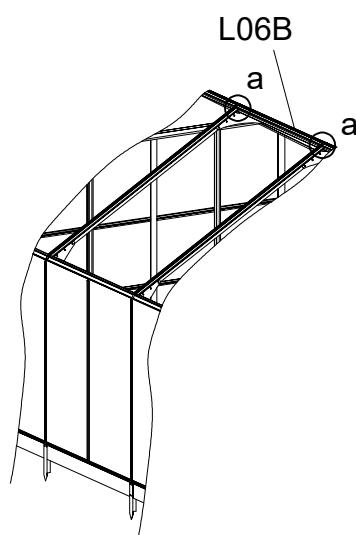


First, connect the two L10Bs with A98, and then fix the two L10Bs with D329 and S26 (installed on the ground first).

Najpierw połącz dwa elementy L10B z A98, a następnie przymocuj dwa L10B za pomocą D329 i S26 (najpierw zmontuj na podłożu).

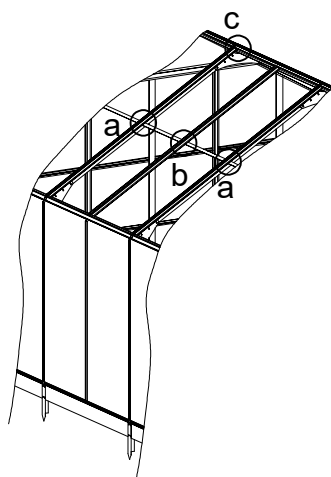


PART	NO	QTY
	L02B	2
	L06B	1
	S105 M5X10	8
	M05 M5	8
	S26 M5X12	2

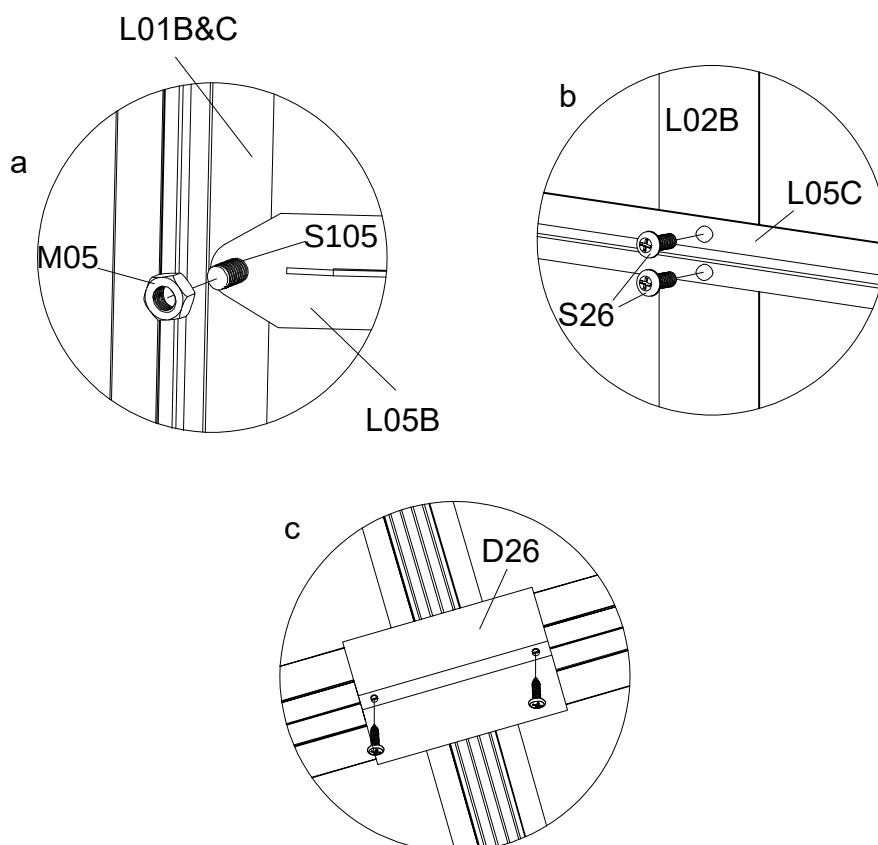


Fix glazing bars L02B (8pcs) to the eaves and the ridge profiles with S105 & M05.
Przymocuj listwy L02B (8szt.) do profili za pomocą S105 i M05.

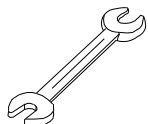
PART	NO	QTY
	L05B	2
	D26	1
	S105 M5X10	4
	M05 M5	8
	Z08 M4.2X16	2
	S26 M5X12	4



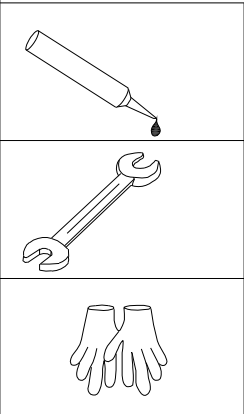
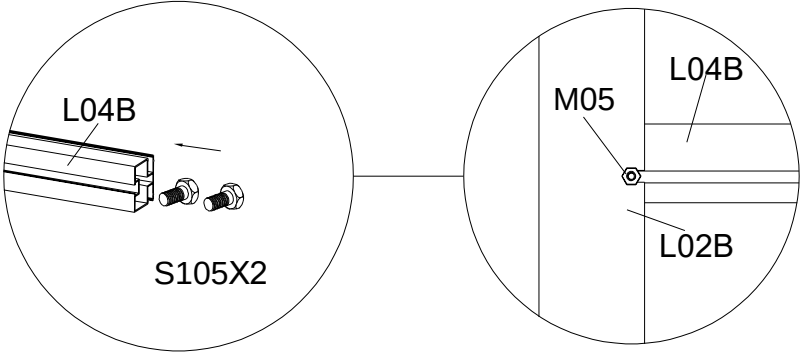
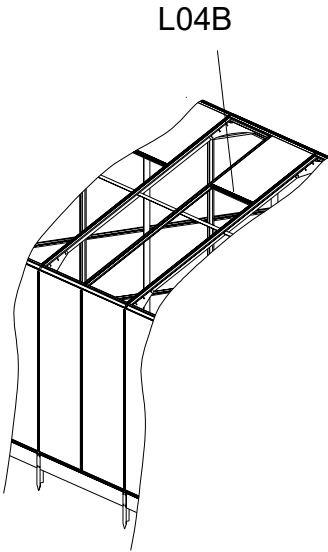
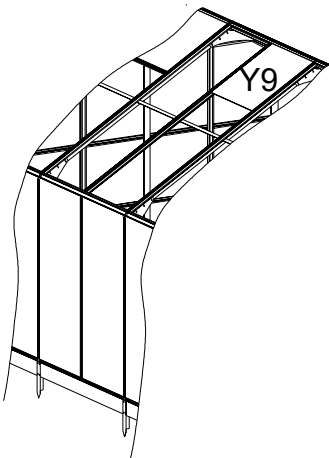
L05B with the extra reinforced edge in the middle should face inside.
L05B z dodatkową wzmocnioną krawędzią pośrodku powinien być skierowany do wewnątrz.



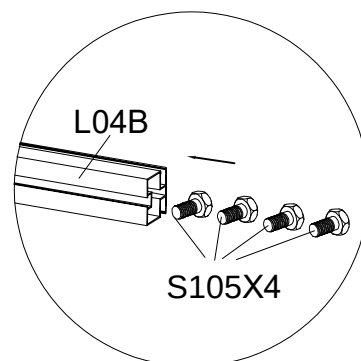
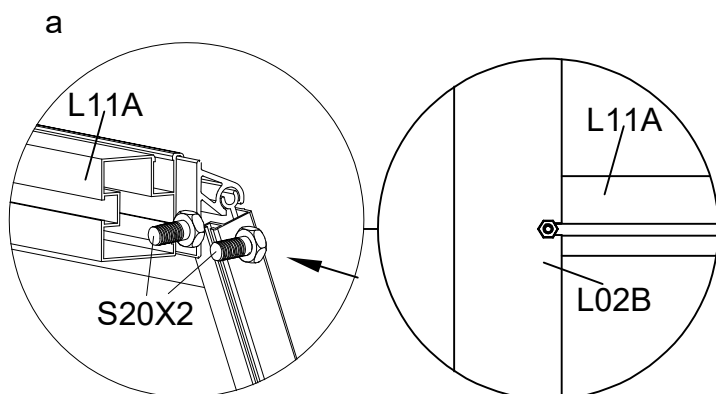
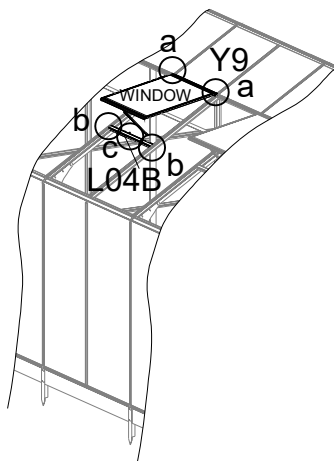
Fix D26 to L06C from outside with self-tapping screws Z08, using a powered screwdriver.
Przymocuj D26 do L06B z zewnątrz za pomocą wkrętów samogwintujących Z08, używając wkrętarki.



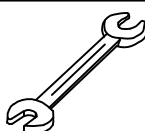
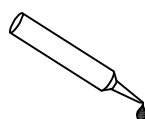
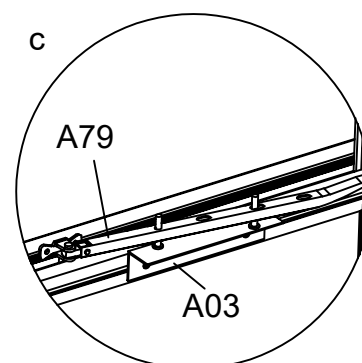
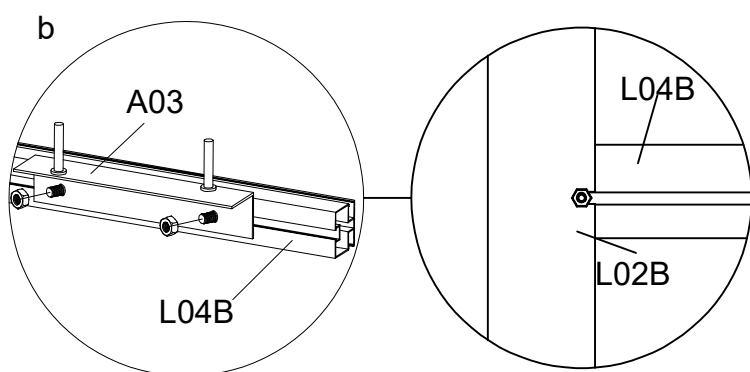
PART	NO	QTY
	L04B	2
	S105 M5X10	4
	M05 M5	4
	Y9	2



PART	NO	QTY
	L04B	2
	A03	2
	WINDOW1	2
	Y9	2
	S20 M5X10	12
	M05 M5	12

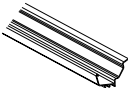


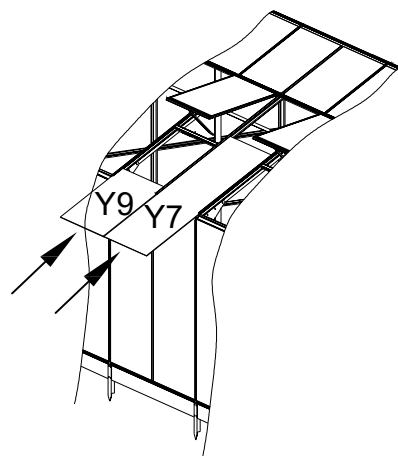
Slide 2 bolts (S20) into each L11A, and bolt it to L02B, using the S20 & M05.
Wsuń 2 śruby (S20) w każdy z L11A i przykręć je do L02B, używając śrub S105 i M05.



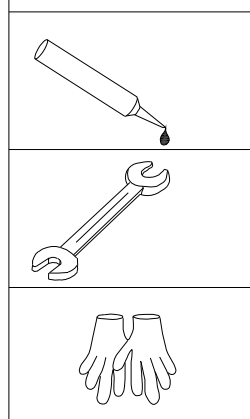
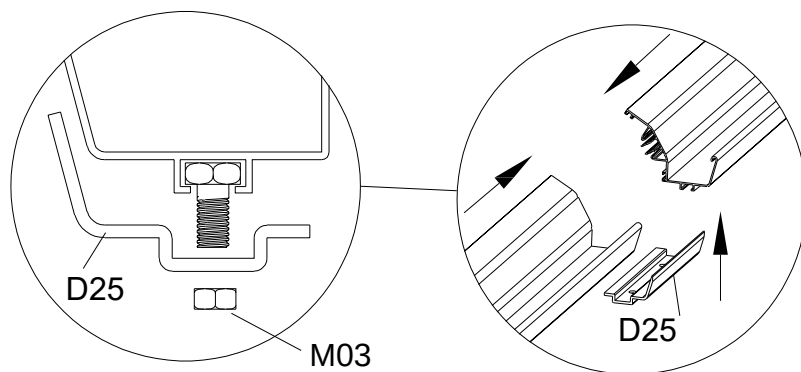
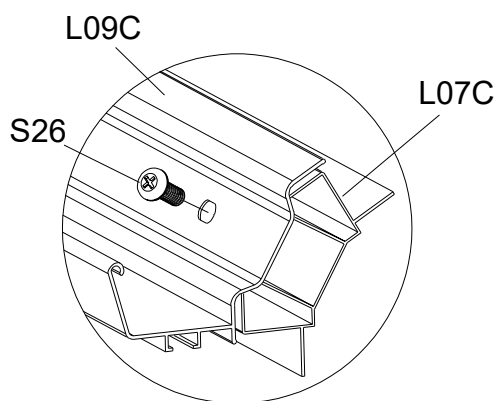
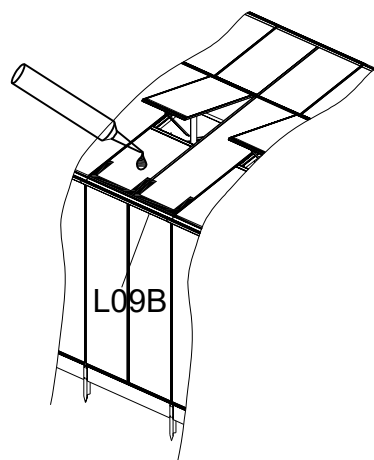
When installing L04B, the window needs to be lifted up to avoid the window not opening after the installation is complete. Podczas montażu L04B należy uchylić okno, aby zapobiec jego otwarciu po zakończeniu montażu.

Before fixing A03, first close the window. Adjust the position of A03 according to A79 on the window, so that the window can be securely closed, and then fix S05 and M03 on A03. Przed zamocowaniem elementu A03 należy najpierw zamknąć okno. Wyregulować położenie elementu A03 względem elementu A79 na oknie, tak aby okno można było bezpiecznie zamknąć, a następnie zamocować elementy S05 i M03 na elemencie A03.

PART	NO	QTY
	L09B	2
	D25	2
	S26 M5X12	4
	S05 M6X12	4
	M03 M6	4
	Y7	2
	Y9	2



After the panels and windows are in position,
put some silicone sealant around to avoid leaking water.
Po zamontowaniu paneli i okien, nałóż trochę
silikonowego uszczelnacza, aby uniknąć przecieku wody.



Slide 1*S05 into the bolt channel of both L09B, fix D25 to L09B using S05 & M03.
Wsuń 1*S05 w kanał śruby oba L09B, przymocuj D25 do L09B za pomocą S05 i M03.